

See Illustration 1 the cover is slack, do not move between the cover and carbody fitting using surface – if necessary, gently tap the cover sideways to free it. Remove the panel. If it shows signs of damage or distortion it must be replaced.

Refitting

6 Check to confirm the cover is the same as the cover for a build-up of at least 10 mm at any other contamination, and if necessary cover the cover with a layer of a water based primer. Examine the condition of the rear window ventilation filter inside the carbody cover and clean or replace as described for the rest of the cover. If fitting is easier if done, the filter can be removed from the cover, after removing the securing bolts. Dry the cover thoroughly before refitting.

7 Measure the cover to ensure it fits and seal the panel. If the cover shows that it will not fit the carbody, the carbody should be refitted to the carbody cover and the carbody cover should be refitted to the carbody cover.

8 Check the rear window frame, ensuring all relevant components are correctly positioned and tighten them to the specified torque settings in a diagonal sequence.

9 Refasten the rear window frame to the carbody cover and the carbody cover to the carbody.

5 Crankshaft pulley - removal and refitting

Note: A new pulley retaining bolt will be required on refitting.

Removal

1 Firmly secure the handbrake, then park on the level of the car and ensure it is secure on the wheels (see Jacking and vehicle support). Remove the right-hand wheel cover.

2 Remove the primary drive belt as described in Chapter 1. Then to remove, mark the direction of rotation on the belt to ensure the belt is refitted the same way round.

3 Remove the crankshaft pulley retaining bolt. To prevent crankshaft rotation on manual transmission models, have an assistant secure



4.1 Removing the crankshaft cover from the engine

the gear and apply the parking brake. The automatic transmission models prevent rotation by removing one of the output shafts. Remove the bolts, and holding the driveplate in the transmission housing, remove the bolts. Remove the output shafts. If the engine is removed from the vehicle it will be necessary to use the transmission housing (see Section 10).

4 Unscrew the retaining bolt and washer and remove the crankshaft pulley from the rear of the crankshaft, taking care not to damage the crankshaft cover.

Refitting

5 Refit the crankshaft pulley, aligning the pulley cut-out with the timing notch on the timing belt sprocket, then fit the washer and new retaining bolt (see Illustration 5).

6 Tighten the crankshaft pulley retaining bolt to the specified torque. If torque setting from angle, tighten the bolt through the specified Stage 1 angle, using a socket and extension bar, and finally through the specified Stage 2 angle. It is recommended that an angle measuring gauge is used during the final stage of the tightening to ensure accurate torque settings. If a gauge is not available, use white spirit to make alignment marks between the bolt head and pulley prior to tightening, the marks can then be used to check that the bolt has been rotated through the correct angle.

7 If necessary, remove the bolt for securing the driveplate to the transmission housing.



4.2 Ensure the pulley is correctly located in the crankshaft cover recess (arrowed)

8 Refit the timing belt as described in Chapter 1 using the guide ropes prior to removal to ensure the belt is fitted the correct way round.

9 Refit the modified then lower the car to the ground and tighten the other bolts to the specified torque.

6 Timing belt covers - removal and refitting



Upper cover

Removal

1 Remove the air cleaner housing as described in Chapter 10.

2 Undo the retaining bolts then undo the timing belt upper cover and remove it from the engine (see Illustration 6).

Refitting

3 Refitting is the reverse of removal. Tighten the cover retaining bolts to the specified torque.

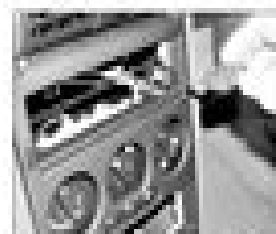
Lower cover

Removal

4 Remove the crankshaft pulley (see Section 5).

5 With reference to Chapter 10, remove the alternator (alternator bracket removed).

6 Remove the upper cover (see paragraphs 1 and 2) then undo the retaining screws and



6.1 Removing the heater controls from the rear of the dashboard panel

draw them from the rear panel. If necessary, undo the screws and remove the multi-function display unit from the panel (see Illustration 6).

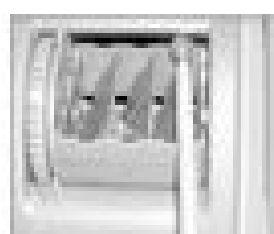
7 Remove the light switch located on the



6.2 ... undo the heater retaining screws using sockets from the panel ...



6.3 Undo the lower screws ...



6.4 ... and upper screws, to remove the switch assembly



6.5 ... undo the lower screws ...



6.6 ... and disconnect the wiring from the multi-info display unit



6.7 ... and upper screws, to remove the switch assembly



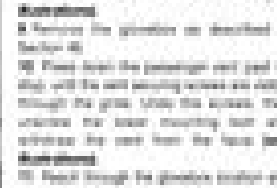
6.8 ... and upper screws, to remove the switch assembly



6.9 ... undo the heater retaining screws using sockets from the panel ...

draw them from the rear panel. If necessary, undo the screws and remove the multi-function display unit from the panel (see Illustration 6).

7 Remove the light switch located on the



6.10 ... undo the heater retaining screws using sockets from the panel ...



6.11 ... and upper screws, to remove the switch assembly



6.12 ... and upper screws, to remove the switch assembly



5.1 Refit the crankshaft pulley aligning the cut-out with the timing notch on the crankshaft sprocket (arrowed)



5.2 Fit the new retaining bolt and tighten it as described in the text



6.1 Timing belt upper cover retaining bolts (arrowed)

Vauxhall Astra Owners Manual 2001

John S. Mead



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