

Torque wrench settings	Nm	lbf ft
Flywheel bolts (Use new bolts every time):		
Stage 1	35	26
Stage 2	Angle-tighten a further 50° to 90°	
Main bearing caps	62	46
Big-end bearing caps	27	20
Sump bolts (with locking compound)	5	4
Cylinder head bolts (use new bolts every time):		
Stage 1	25	18
Stage 2	Angle-tighten a further 60°	
Stage 3	Angle-tighten a further 60°	
Stage 4	Angle-tighten a further 60°	
Camshaft sprocket	40	30
Crankshaft pulley	40	30
Engine mounting bracket, RH:		
To block (use sealant on lower bolt)	20	15
To damping pad	40	30
Engine mountings to body:		
LH rear	65	48
RH rear	40	30
Sump drain plug	45	33
Oil pump mounting bolts	20	15

Vauxhall Corsa B 1993 Repair Manual

Pete Gill, Andy Legg, John Mead



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