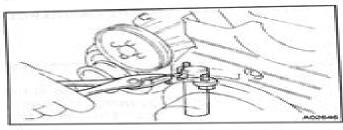


- INSTALL TIMING BELT TENSIONER 16.
- Temporarily install the tensioner with the 2 bolts. (a)
- Alternately tighten the 2 bolts. (D)

Torque: 27 N·m (270 kgf·cm, 20 ft·lbf)



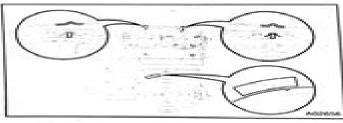
Remove the 1.5 mm hexagon wrench from the tensioner with pliers.



- CHECK VALVE TIMING
- Slowly turn the crankshaft pulley 2 revolutions from TDC (a) to TDC.

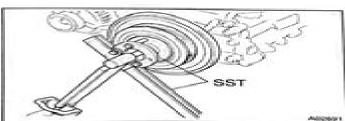
#### NOTICE:

Always turn the crankshaft clockwise.



Check that each pulley aligns with the timing marks as shown in the illustration.

If the marks do not align, remove the timing belt and reinstall it.



18. TIGHTEN CRANKSHAFT PULLEY BOLT

Using SST, install the pulley bolt.

09213-70011, 09330-00021

- Torque: 330 N·m (3,300 kgf·cm, 243 ft·lbf)
- INSTALL DRIVE BELT TENSIONER

Install the tensioner with the 3 bolts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

Be careful not to drop the bolts inside the timing belt cover.

# **Timing Belt Replacement Service Manual**

**Bentley Publishers** 

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## Timing Belt Replacement Service Manual Book Review: Unveiling the Power of Words

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# **Table of Contents Timing Belt Replacement Service Manual**

- 1. Understanding the eBook Timing Belt Replacement Service Manual
  - The Rise of Digital Reading Timing Belt Replacement Service Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Timing Belt Replacement Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Timing Belt Replacement Service Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Timing Belt Replacement Service Manual
  - Personalized Recommendations
  - Timing Belt Replacement Service Manual User Reviews and Ratings
  - Timing Belt Replacement Service Manual and Bestseller Lists

- 5. Accessing Timing Belt Replacement Service Manual Free and Paid eBooks
  - o Timing Belt Replacement Service Manual Public Domain eBooks
  - Timing Belt Replacement Service Manual eBook Subscription Services
  - Timing Belt Replacement Service Manual Budget-Friendly Options
- 6. Navigating Timing Belt Replacement Service Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Timing Belt Replacement Service Manual Compatibility with Devices
  - Timing Belt Replacement Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Timing Belt Replacement Service Manual
  - Highlighting and Note-Taking Timing Belt Replacement Service Manual
  - Interactive Elements Timing Belt Replacement Service Manual
- 8. Staying Engaged with Timing Belt Replacement Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Timing Belt Replacement Service Manual
- 9. Balancing eBooks and Physical Books Timing Belt Replacement Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Timing Belt Replacement Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Timing Belt Replacement Service Manual
  - Setting Reading Goals Timing Belt Replacement Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Timing Belt Replacement Service Manual
  - Fact-Checking eBook Content of Timing Belt Replacement Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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