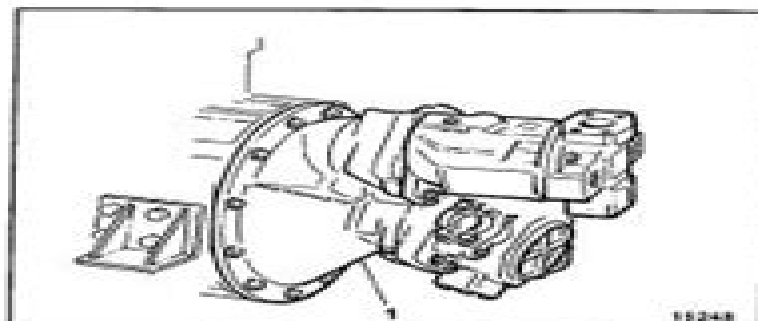
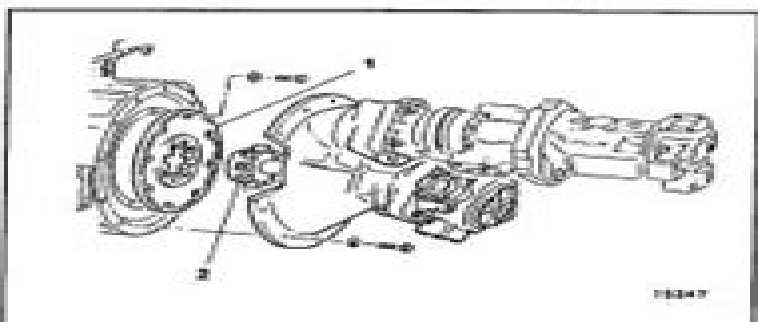


2.1 Engine Mounting

2.1.3 Hydraulic Pump Drive Mounting



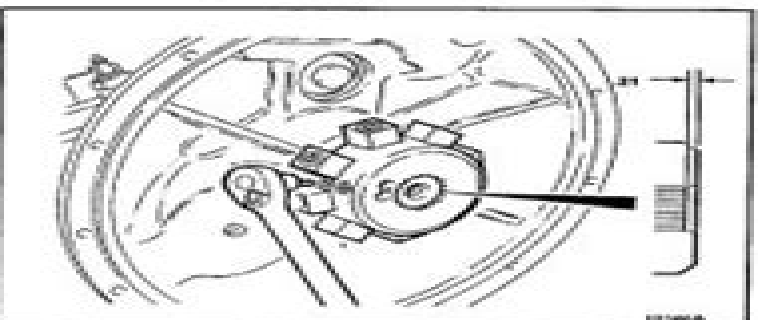
1. The main hydraulic pump (1) is mounted directly to the engine flywheel housing with twelve hex head bolts. Torque to 35-40 lb. ft. (47-54 Nm).



2. The main pump is driven off the engine flywheel through a two-piece drive coupling:

(1) drive plate
(2) splined hub

The drive plate is bolted to the engine flywheel with eight hex head bolts and flat washers. Apply Loctite™ 242 (blue) to the threads and torque to 35-40 lb. ft. (47-54 Nm).



The splined hub is fastened to the pump input shaft with two set screws. Ensure the hub is positioned on the shaft at the 0.21" (5.33 mm) dimension in the illustration, using a draw bolt to pull it onto the shaft (do not use hammer). The set screws are torqued to 70 lb. ft. (95 Nm) and loosened two times. On the third step, the set screws are removed. Loctite™ 242 (blue) is applied to the threads and the set screws are torqued to 85-95 lb. ft. (1115-129 Nm).

Refer to Section 5 for complete details of hydraulic pump removal and installation.

Timberjack 45service Manual

Lingsheng Yao



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Moody's International Manual ,1996 *The Timber Producer* ,1999 *Asian Timber* ,1995 **Technical Note** ,1979
The Northern Logger and Timber Processor ,2000 *USDA Forest Service General Technical Report INT.* ,1982
Timber Harvesting ,1990 *Canadian Mining Manual* ,1967 **British Columbia Lumberman** ,1986 *User's*
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Pulpwood Production and Saw Mill Logging ,1970 **Protecting and Managing Resources Through Engineering**
United States. Forest Service,1985 *General Technical Report INT.* ,1980 **Estimating Costs of Collecting and**
Transporting Forest Residues in the Northern Rocky Mountain Region Richard P. Withycombe,1982 *Field &*
Stream ,1977-02 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great
stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for
generations **Timber Producers Association of Michigan and Wisconsin. Bulletin** ,1976 **Index de Recherche**
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