

Techtrol Level Controller - "TLC-N"



Techtrol Level Controller TLC-N be used in conjunction with Conductivity type Level Switch to indicate status remotely / control room. It is available as Panel or Wall mounting (IP 66) with option of Ex-proof Gr IIA & IIB.

Pre Installation Check :

A) Independent Mode :

- 1) Connect controller "TLC-N" to "Supply" & ensure that its "LED glows".
- 2) Connect single wire to terminal "C" of controller and connect its open end to all the terminals individually (one by one) and ensure that their respective "LED" s glow and relay contacts changeover.
- 3) The controller is ready for installation on above results being positive.

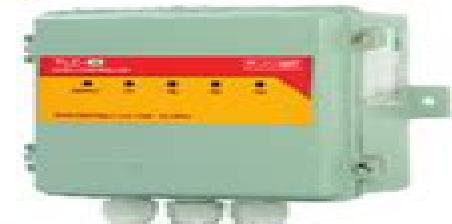
B) Latched Mode:

Latching means, initially if Low level is ON then it remains ON till High level reaches & vice versa. Initially if controller is not provided with latching mode, keep the DIP switch no.2 & 7 in ON condition, however to achieve latching mode refer following.

- 1) Power ON the controller, see that GREEN color LED is glowing.
- 2) Check the Latching between L1 & L2 level.
- 3) Make the DIP switch combinations as.
- 4) DIP 1 Switch : 4 & 6 ON
- 5) See the LED L2 is ON & RL2 is ON
- 6) Now short the terminals C, 2 & 1 thro' wire, see the LED L1 & Relay RL1 is ON and LED L2, Relay RL2 turns OFF. L1 remains ON even if we remove the short of C & 1 (L1 level). Now remove the short of C & 2 also. Now LED L2, Relay RL2 turns ON and LED L1, Relay RL1 turns OFF.
- 7) Similarly check Latching between L3 & L4 level by DIP2 Switch : 4 & 6 ON.



Panel



Wall WP



Ex - Proof

Installation Procedure :

Panel Mounted :

Identify the mounting position & prepare a 68 x 68mm "cutout" on panel. Mount the controller from front & secure it in place by using fixing clamps.

Wall Mounted :

Mount controller on the identified position ensuring that its surface is flat. Secure it via two mounting holes provided on enclosure.

Please ensure following:

1. Mounting surface flat & not subjected to vibrations.
2. It is not in close proximity to "high voltage cables", "contactors or drive controls".
3. Should not be mounted in a "confined space" where temperatures may exceed the rated temperature.
4. Outdoor installation must be protected from "direct sunlight" or "server weather conditions".

Tlc Controls Level Controller Manual

S Ashworth



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Table of Contents Tlc Controls Level Controller Manual

1. Understanding the eBook Tlc Controls Level Controller Manual
 - The Rise of Digital Reading Tlc Controls Level Controller Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Tlc Controls Level Controller Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tlc Controls Level Controller Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tlc Controls Level Controller Manual
 - Personalized Recommendations
 - Tlc Controls Level Controller Manual User Reviews and Ratings
 - Tlc Controls Level Controller Manual and Bestseller Lists
5. Accessing Tlc Controls Level Controller Manual Free and Paid eBooks
 - Tlc Controls Level Controller Manual Public Domain eBooks
 - Tlc Controls Level Controller Manual eBook Subscription Services
 - Tlc Controls Level Controller Manual Budget-Friendly Options

6. Navigating Tlc Controls Level Controller Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Tlc Controls Level Controller Manual Compatibility with Devices
 - Tlc Controls Level Controller Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tlc Controls Level Controller Manual
 - Highlighting and Note-Taking Tlc Controls Level Controller Manual
 - Interactive Elements Tlc Controls Level Controller Manual
8. Staying Engaged with Tlc Controls Level Controller Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tlc Controls Level Controller Manual
9. Balancing eBooks and Physical Books Tlc Controls Level Controller Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tlc Controls Level Controller Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Tlc Controls Level Controller Manual
 - Setting Reading Goals Tlc Controls Level Controller Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Tlc Controls Level Controller Manual
 - Fact-Checking eBook Content of Tlc Controls Level Controller Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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