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At the beginning of each section, a General Description (Precautions) is given that pertains to all repair operations contained in that section.

Read these precautions before starting any repair task.

## TROUBLESHOOTING

TROUBLESHOOTING tables are included for each system to help you diagnose the problem and find the cause.

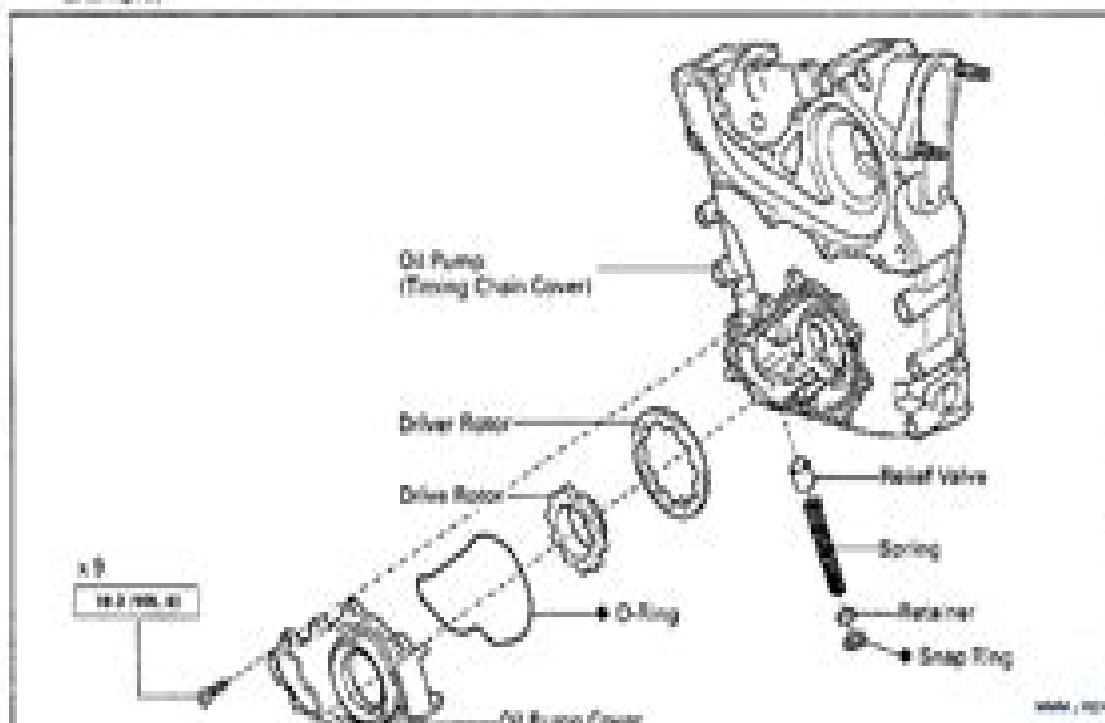
## PREPARATION

Preparation lists the SST (Special Service Tools), recommended tools, equipment, lubricant and SSM (Special Service Materials) which should be prepared before beginning the operation and explains the purpose of each one.

## REPAIR PROCEDURES

Most repair operations begin with an overview illustration. It identifies the components and shows how the parts fit together.

Example:



# Toyota Service Repair Manual

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