

# The *MUNCASTER* steam-engine models

By  
Edgar T.  
Westbury

## 4-Horizontal Stationary Engines

*Continued from 21 March 1957, pages 420 to 422*

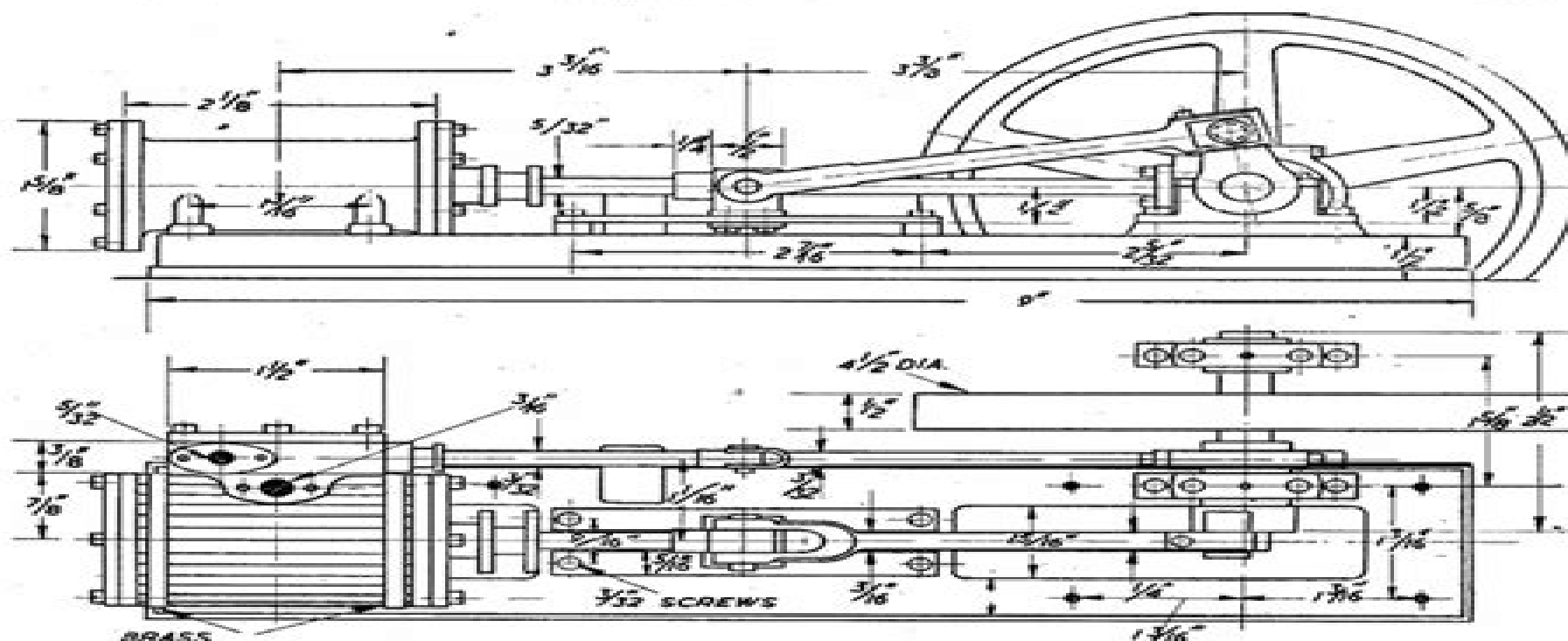
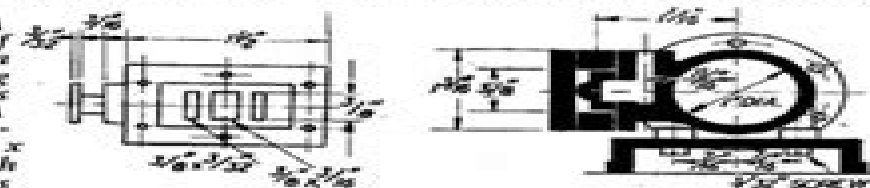
**I**N DESCRIBING the function of the slide-valve and the effects of lap and lead [Fig. 17, March 12], no particular mention was made of exhaust timing. It would be a mistake to regard this as insignificant, but it is generally satisfactory to allow it to keep in phase with the steam admission, as it must inevitably do so in a simple slide-valve, and it is usual to make the inside edges, in other words the width of the valve cavity, such that they just, and only just, span the inside edges of the cylinder ports at mid travel (right-hand diagram).

Thus the slightest movement either way opens one or other of the cylinder ports to exhaust. Occasionally, however, engines are timed to give either positive or negative exhaust lap, by narrowing or widening the valve cavity; the latter is the more common and its object is usually to

avoid excessive "cushioning" or compression, or to eliminate risk of back pressure in the exhaust system.

The conventional stationary or so-called "mill" engine forms an excellent exercise in steam-engine construction, and is deservedly popular. Several examples of these engines were

*Right, Fig. 20: A cross section of steam-chest and a portface, showing the port dimensions. Below, Fig. 19: A horizontal mill engine, 1 in. bore x 1 in. stroke, with bar crosshead slides*



# The Muncaster Steam Engine Models Replica Plans

**R. M. de Vignier**



## **The Muncaster Steam Engine Models Replica Plans:**

Drive models for steam engines and hot air engines Volker Koch, Many modellers especially beginners ask themselves when the first steam engine or hot air engine model is finished and working and now After all such machines were originally intended to do work and enable mechanical activities Early on the suppliers of toy steam engines therefore came up with the idea of producing drive models in which the engines could deliver their power in a meaningful way But many of these suppliers no longer exist many machines are only available in antiquarian form and the supply of finished drive models is limited and besides making your own is much more exciting anyway This is also the opinion of Volker Koch who describes in this book numerous self built propulsion machines of the most diverse types for the most part based on historical models and how to build them himself With simple means mostly from the scrap box and little use of machinery small works of art are created here that make the operation of steam engines and hot air engines even more interesting Sketches of the various models help to find the right dimensions and to achieve a successful result From the content General remarks about drive models Use of tools Materials Sources of supply Working techniques for building operating and other functional models Replica of a Doll Fleischmann forge Reconstruction of a drive model Man at the grindstone based on a Fleischmann model Man at the well The wood sawyer Simple windmill Hammer mill Transmission Blacksmith of own design Scissor grinder with spraying spark     A Guide to Model Steam Engines - A Collection of Vintage Articles on the Design and Construction of Steam Engines Various,2020-08-06 This book is a collection of vintage articles on the subject of installing miniature steam engines in model vehicles Highly detailed and profusely illustrated this volume will be of considerable utility enthusiasts with an interest in model engineering and would make for a fantastic addition to collections of related literature Contents include Simple Model Steam Engine Construction Design for a Motor Car type Steam Engine A Model Compound Under type Steam Engine A Model Compound Under Type Steam Engine A Model Compound Under Type Steam Engine Some Interesting Steam Models A Small Steam and Petrol Air Gas Plant etc Many vintage books such as this are becoming increasingly scarce and expensive It is with this in mind that we are republishing this volume now in an affordable high quality edition complete with a specially commissioned new introduction on model building     Making Model Victorian Stationary Engines Stewart B Hart,2022-11-28 Stationary steam engines provided the power for the Industrial Revolution which changed the shape of the world Victorian engines that have been preserved now provide the model engineer with examples to turn into fascinating models This book provides the plans and instructions to make three models of actual steam engines The projects have been designed around a set of common components The first project is the simplest and will form the backbone for the manufacture of the other two which are slightly more challenging and introduce some advanced techniques The book is suitable for those with limited machining experience and a modestly equipped workshop and has over 380 illustrations including scale plans and colour photographs     *Building Simple Model Steam Engines* Tubal Cain,1998 A guide to building

simple oscillating steam engine models It describes the making of four such models Kitty a small overtype engine Otto a simple steam turbine plant Wencelas a superior Christmas present and Henry a 19th century vertical engine and boiler

Making Simple Model Steam Engines Stan Bray,2005-12-21 In this book long time model maker Stan Bray describes the construction of a range of uncomplicated miniature steam engines for construction by the model engineer **Building a Portable Steam Engine** Tony Webster,2014-11-30 This practical instructional book describes the construction of a model of the Lampitt portable steam engine which dates back to 1862 and which provided rotative power to drive threshing machines circular saws feed mills and other farm machinery The construction of every component is described in precise detail and the text is supported by many helpful step by step photographs In addition useful advice is provided about obtaining materials and about the tools that are required to equip a model engineering workshop Accordingly the information provided in this fascinating book will enable the reader to construct not only the Lampitt engine but also many other engineering models in the future When the reader has finished building the Lampitt he will in effect have completed an engineering apprenticeship and will have a model engine of which he can be proud and which fully reveals the skills that he has learned Fully illustrated with 142 step by step colour photographs Model Stationary Engines H. Muncaster,1979-12-01 **Building Your own**

**Toy Steam Engine - A Guide to Constructing Your own Model Steam Engine and Single Acting Toy Engine** Anon,2016-09-06 This vintage book is a detailed guide to constructing a model steam engine and single acting toy engine The detailed and comprehensive manual is recommended for the serious model enthusiast with an interest in miniature engineering and is not to be missed by the discerning collector of vintage engineering literature Contents include How to Make a Steam Engine Watt s Engine How to Make an Engine The Safety Valve Engines Without Slide Valves Easy to Make The Double Action Oscillating Engine Model Steam Engines and Single Acting Toy Engine Many vintage books such as this are becoming increasingly scarce and expensive It is with this in mind that we are republishing this volume now in an affordable high quality edition complete with a specially commissioned new introduction on making models Model Engine-Making J. Pocock,2016-06-14 First published in 1888 for beginners Model Engine Making is a fascinating and comprehensive guide to building your first steam engine While steam is no longer the most important power of the day this book remains a fascinating in depth resource for those with either a theoretical or practical interest in building and using small steam engines Included within this book are over 100 detailed diagrams drawn by the author to illustrate the process of building each engine including A simple single action oscillating cylinder engine More complex horizontal and vertical slide valve engines Launch marine and locomotive engines And finally even a model boiler Whether you are a model engine aficionado or love learning about the history of steam engines this long standing classic should be in your library Building Simple Model Steam Engines Tubal Cain, *Model Steam Engine Design* R. M. de Vignier,1907 **Historical Steam Engine Models, Ship and Car Models ...** Christie, Manson & Woods,1973 Norden: Building a Working Model Victorian

Steam Engine Neil Wyatt, 2017-02-16 One of the attractions of model engineering is the opportunity to make a model of something that no one has tackled before Some old engravings have almost every detail in them but it is possible to make a feasible reconstruction of a model from even the most basic of information There is no magic formula required just model engineer's ingenuity and perhaps an ability to think in scale This is the story of how the author went about recreating a lost steam engine Based on a sketch and letter from a 1947 issue of *Model Engineer* the book includes copious colour photographs plans and full build notes as well as a source for castings Full size plans to complement the book can be downloaded from <http://www.stubmandrel.co.uk/model-engineering-2-norden-a-vertical-steam-engine> The model is relatively small in size and is therefore suitable for owners of Myford ML7 or Super 7 lathes or 7 x 14 and similar imported Mini Lathes

*Model Engine Construction* John Henry Alexander, 2015-06-25 Excerpt from *Model Engine Construction With Practical Instructions to Artificers and Amateurs* Having had some experience in the construction of model steam engines I publish this work for the purpose of giving a few practical instructions to Artificers but more especially to Amateurs who wish to make a working model steam engine provided they be supplied with the proper tools and only know how to set about it I commence by enumerating the necessary tools giving the average price of a few of them take up the boilers and their fittings with engine details show how to work up the separate parts from their castings fit these together and erect a horizontal engine and test it under steam All this is minutely described as it forms the groundwork for the construction of all the other engines I next give examples of the different types of engines Stationary Locomotive and Marine as well as how to make a carriage and a model railway About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at [www.forgottenbooks.com](http://www.forgottenbooks.com) This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works

**Catalogue of fine historical steam engine models ... (pbk).** limited Christie, 1967 Model Engine-Making in Theory and Practice J. Pocock, 2015-06-25 Excerpt from *Model Engine Making in Theory and Practice* The Steam Engine in one or other of its many forms is a sufficiently familiar object not equally familiar I venture to think the knowledge of its manner of working Yet surely in these days of scientific and technical education it would be well that at least the younger members of the community should have some clear perception of the method in which steam exerts the force which has become so necessary to the exigencies of daily modern life The want of some practical book on Model Engine Making has during the last few years been made evident by the number of queries upon this subject which have appeared in various journals more or less devoted to the interests of mechanical science About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at [www.forgottenbooks.com](http://www.forgottenbooks.com) This book is a

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