

TOYOTA FORTUNER MAINTENANCE SCHEDULE



Maintenance Operations:

- I = Inspect and correct or replace as necessary
R = Replace, change or lubricate
L = Lubricate

SERVICE INTERVAL:		Odometer Reading									Months
(Odometer reading or months, whichever comes first)		at 1000 km or 1000 miles		50	100	150	200	250	300	350	
SAFETY-RELATED COMPONENTS											
1	Drive belt(s) (1GR-FE engine)										60
2	Drive belts		I		I		I		I		24
3	Engine oil (1GR-FE engine) (See note 1)										5
4	Case oil										12
5	CRTR-FE engine										12
6	Engine oil filter										12
7	Cooling and heater system (See note 2)										24
8	Engine coolant (See note 3)										1
9	Engine oil cooler hoses and connections (1GR-FE engine) (See note 2)										24
10	Brake pads and discs/shoes		I		I		I		I		12
11	Shift Rod Synchronizer										
12	Vehicle without three-way catalytic converters		I	R	I	R	I	R	I	R	12 24 36
13	Vehicle with three-way catalytic converters					R				R	60
14	Water pump		I		I		I		I		12
15	FUEL AND EMISSION CONTROL SYSTEM										
16	Fuel filter (See note 4)										60
17	Air cleaner filter (See note 5)			I		R		I		R	12 24 36
18	Fuel tank cap, fuel lines, connections and fuel vapor control valve (See note 2)										24
19	Positive crankcase ventilation valve, ventilation hoses and connections (with oil, without filter)		I					I		I	12
20	Manual catalyst (vehicles with three-way catalytic converters)					I				I	24
21	CHASSIS AND BODY										
22	Brake pedal and parking brake		I	I	I	I	I	I	I	I	6
23	Brake bridge and drive axle/shock absorber/steering knuckle/shock absorber and steering		I		I		I		I		12
24	Brake pad and disc		I		I		I		I		6
25	Brake fluid		I	I	I	R	I	I	I	R	12 24 36
26	Steering fluid		I		I		I		I		6
27	Brake pipes and hoses		I		I		I		I		12
28	Power steering fluid		I		I		I		I		6
29	Steering wheel, bridge and gear box		I		I		I		I		12
30	Propped shaft grease (including tightening of bolts) (See note 6)	I	I	I	I	I	I	I	I	I	6
31	Drive shaft boots (HVR3 models)		I		I		I		I		24
32	Suspension ball joints and dust covers		I		I		I		I		6
33	Automatic transmission oil										24
34	Manual transmission oil										60
35	Transfer oil (HVR3 models)										60
36	Differential gear oil				R				R		12 24 36
37	Front and rear suspension										12
38	Tires and inflation pressure		I		I		I		I		6
39	All lights, horns, signals and wipers		I		I		I		I		6
40	Air conditioning filter				R				R		1
41	For Thailand, Indonesia, the Philippines, Malaysia and Vietnam			R		R			R		1
42	Refrigerant (amount for air conditioner)			R		R			R		1

Notes

- Case A:
For Colombia, when using fuel with an alcohol concentration greater than 10% or more than 50% of total engine running time.
Case B:
For all other countries, and only for Colombia in cases excluding case A.
- After 80,000 km (50,000 miles) or 48 months, inspect every 20,000 km (12,500 miles) or 12 months.
- First replace at 140,000 km (86,000 miles) then every 80,000 km (49,000 miles).
- Including the filter in fuel tank.
- Including checking pre-air cleaner. (1GR-FE engine only).
- After serviced, be sure to apply grease within 2 hours regardless of the maintenance intervals.

Source: Toyota Fortuner Owners Manual, Part No. 01208-00181

Toyota Preventive Maintenance Schedule

ir. H.C. Theisens



Toyota Preventive Maintenance Schedule:

Overall Equipment Effectiveness Simplified Mohammed Hamed Ahmed Soliman, 2025-09-13 In today's manufacturing world productivity and efficiency are more critical than ever This Enhanced Edition of the bestselling *Simplifying Overall Equipment Effectiveness* provides an updated practical guide to understanding and applying OEE now enriched with modern case studies and insights into Automation Robotics and Artificial Intelligence AI This book simplifies OEE by breaking it down into its three core elements Availability Performance and Quality and explains how to measure analyze and improve them Building on the proven foundations of Lean and the Toyota Way it also shows how emerging technologies are transforming OEE into a predictive real time system What You'll Learn in This Enhanced Edition How to measure OEE with clarity avoiding complexity How to analyze availability performance and quality losses How automation reduces downtime and increases availability How robotics eliminate variability and improve consistency How AI enables predictive maintenance anomaly detection and real time dashboards Practical tools Takt time Cycle time Root Cause Analysis and 5S updated for the digital era Real world case studies from industries including automotive electronics and advanced manufacturing Tesla Toyota and more Who This Book Is For Plant managers and manufacturing engineers who want to improve productivity Lean practitioners and Six Sigma professionals Operations leaders seeking to connect OEE with Industry 4.0 Students and researchers in industrial engineering and smart manufacturing Enhanced Version With Modern Case Studies This edition retains the simplicity and clarity of the original book while adding 25-30% new content on OEE in the digital era Whether you are new to OEE or an experienced practitioner this book gives you both timeless fundamentals and cutting edge applications

Factory Physics Wallace J. Hopp, Mark L. Spearman, 2011-08-31 Our economy and future way of life depend on how well American manufacturing managers adapt to the dynamic globally competitive landscape and evolve their firms to keep pace A major challenge is how to structure the firm's environment so that it attains the speed and low cost of high volume flow lines while retaining the flexibility and customization potential of a low volume job shop The book's three parts are organized according to three categories of skills required by managers and engineers basics intuition and synthesis Part I reviews traditional operations management techniques and identifies the necessary components of the science of manufacturing Part II presents the core concepts of the book beginning with the structure of the science of manufacturing and a discussion of the systems approach to problem solving Other topics include behavioral tendencies of manufacturing plants push and pull production systems the human element in operations management and the relationship between quality and operations Chapter conclusions include main points and observations framed as manufacturing laws In Part III the lessons of Part I and the laws of Part II are applied to address specific manufacturing management issues in detail The authors compare and contrast common problems including shop floor control long range aggregate planning workforce planning and capacity management A main focus in Part III is to help readers visualize how general concepts in Part II can be applied to specific

problems Written for both engineering and management students the authors demonstrate the effectiveness of a rule based and data driven approach to operations planning and control They advance an organized framework from which to evaluate management practices and develop useful intuition about manufacturing systems **Supply Chain Science** Wallace J. Hopp,2011-08-25 Managers face an infinite range of situations and problems that involve bringing materials and information together to produce and deliver goods and services to customers In Hopps solid practical introduction to manufacturing and supply chain dynamics managers learn how to use the scientific approach to understand why systems behave the way they do as an effective way to deal with almost any scenario they may face Written in a reader friendly style the text includes useful examples from manufacturers as well as service providers presents the key concepts that underlie the behavior of operations systems in a largely non mathematical way contains illustrations and analogies to everyday life links theory to practice and reinforces the learning process with end of chapter Questions for Thought Kaizen Event Implementation Manual Geoffrey L. Mika,2006 The first step to implementing kaizen in any organization is to provide training on the Toyota Production System TPS This title provides this training material and explains why the TPS tools including kaizen must work in tandem with a fresh way of thinking to bring about cultural change It also includes reusable charts and forms

Dynamics of Profit-focused Accounting C. Lynn Northrup,2004-06-15 This easy to understand reference articulates the best attributes of Lean Manufacturing Six Sigma Theory of Constraints Balanced Scorecard Activity Based Management and other world class management philosophies in a single text It provides simplified applications of Balanced Scorecards and Activity Based Management as tools and enablers for use with Throughput Accounting and illustrates a new business accounting and reporting model utilizing the components of Throughput Accounting for application with Six Sigma and Lean Manufacturing programs It includes the metrics decision making tools and tips for improving profitability and creating sustained value and much more C Lynn Northrup has over 40 year of experience as a financial executive CPA and consultant

Design of Enterprise Systems Ronald Giachetti,2016-04-19 In practice many different people with backgrounds in many different disciplines contribute to the design of an enterprise Anyone who makes decisions to change the current enterprise to achieve some preferred structure is considered a designer What is problematic is how to use the knowledge of separate aspects of the enterprise to achieve a globally optimized enterprise The synthesis of knowledge from many disciplines to design an enterprise defines the field of enterprise engineering Because enterprise systems are exceedingly complex encompassing many independent domains of study students must first be taught how to think about enterprise systems Specifically written for advanced and intermediate courses and modules Design of Enterprise Systems Theory Architecture and Methods takes a system theoretical perspective of the enterprise It describes a systematic approach called the enterprise design method to design the enterprise The design method demonstrates the principles models methods and tools needed to design enterprise systems The author uses the enterprise system design methodology to organize the chapters to mimic the

completion of an actual project Thus the book details the enterprise engineering process from initial conceptualization of an enterprise to its final design Pedagogical tools available include For instructors PowerPoint slides for each chapter Project case studies that can be assigned as long term projects to accompany the text Quiz questions for each chapter Business Process Analyzer software available for download For students Templates checklists forms and models to support enterprise engineering activities The book fills a need for greater design content in engineering curricula by describing how to design enterprise systems Inclusion of design is also critical for business students since they must realize the import their decisions may have on the long term design of the enterprises they work with The book s practical focus and project based approach coupled with the pedagogical tools gives students the knowledge and skills they need to lead enterprise engineering projects

Lean Six Sigma Green Belt - English version ir. H.C. Theisens,2021-10-14 The structure of this book is based on the LSSA Skill set for Lean and Six Sigma Green Belt All of the techniques described in these Skill set will be reviewed in this book The Lean elements will be discussed in chapter 1 to 6 The Six Sigma elements will be discussed in chapters 7 and 8 This book can be used for two purposes Firstly it acts as a guide for Green Belts undertaking a Lean or Six Sigma project following the DMAIC roadmap Define Measure Analyze Improve Control Secondly this book serves to determine where the organization stands and what the best strategy is to get to a higher CIMM level Wisdom at Your Fingertips: Mastering Common Repairs for Your Pickup, Land Cruiser, and 4Runner Pasquale De Marco,2025-04-22 Introducing the ultimate automotive guide for owners of Toyota Pick ups Land Cruisers and 4Runners a comprehensive manual that empowers you to maintain and repair your vehicle with confidence Whether you re a seasoned mechanic or a novice just starting out this book provides the essential knowledge and guidance you need to keep your Toyota running smoothly and reliably With clear and concise instructions accompanied by detailed illustrations and step by step procedures this book covers a wide range of automotive tasks from routine maintenance and troubleshooting common issues to performing more complex repairs Inside you ll find chapters dedicated to essential tools and safety precautions maintenance and routine checks troubleshooting common issues brake system maintenance engine tune ups and adjustments transmission and drivetrain care steering and suspension systems electrical system repairs fuel system troubleshooting and cooling system maintenance This comprehensive guide is written in an easy to understand style making it accessible to readers of all skill levels Whether you re looking to save money on repairs or simply enjoy the satisfaction of working on your own vehicle this book is your indispensable companion With its in depth coverage and user friendly approach this book is the perfect resource for anyone who wants to keep their Toyota in top condition Step by step you ll learn how to diagnose and fix problems perform routine maintenance and keep your vehicle running smoothly for years to come Get your copy today and unlock the secrets of automotive maintenance and repair Take control of your Toyota and enjoy the peace of mind that comes with knowing you can handle any issue that arises If you like this book write a review on google books **On the process of maintenance**

decision-making in the offshore operational environment of the oil and gas industry Mario Marcondes

Machado,2022-07-08 The overall objective of this research is to develop a decision support framework for preventive maintenance program implementations in the offshore operational environment of the oil and gas industry The author investigates the problems surrounding the maintenance decision making process which elements are systematically identified and categorized including organizational aspects The interface with operations is considered in order to promote integration between maintenance and production schedules The research subjacent objectives have been to identify among major oil and gas offshore operators the state of practices regarding the maintenance decision making process and identify in the literature the main techniques used for maintenance decisions and optimization in order to propose alternatives for supporting future implementations Through a Systems Engineering approach assisted by a literature review interviews with experts in Norway and in Brazil an on line survey and case studies the results of this research complement a toolkit for maintenance engineers and managers aiming to facilitate information sharing and interdisciplinary cooperation in the operational environment Among the results A concept map for the maintenance decision making process ontology A plan for PM program implementations The suggested cross sector solution the minimum equipment list A Markovian dependability nomogram and A Markov decision model application

The SAGE Encyclopedia of Quality and the Service Economy

Su Mi Dahlgaard-Park,2015-05-29 Society globally has entered into what might be called the service economy Services now constitute the largest share of GDP in most countries and provide the major source of employment in both developed and developing countries Services permeate all aspects of peoples lives and are becoming inseparable from most aspects of economic activity Quality management has been a dominating managerial practice since World War II With quality management initially associated with manufacturing industries one might assume the relevance of quality management might decrease with the emergence of the service economy To the contrary the emergence of the service economy strengthened the importance of quality issues which no longer are associated only with manufacturing industries but are increasingly applied in all service sectors as well Today we talk not only about product or service quality but have even expanded the framework of quality to quality of life and quality of environment Thus quality and services have emerged in parallel as closely interrelated fields The Encyclopedia of Quality and the Service Economy explores such relevant questions as What are the characteristics nature and definitions of quality and services How do we define quality of products quality of services or quality of life How are services distinguished from goods How do we measure various aspects of quality and services How can products and service quality be managed most effectively and efficiently What is the role of customers in creation of values These questions and more are explored within the pages of this two volume A to Z reference work

Electric & Hybrid Car Tuning and Maintenance Mohammed Hamed Ahmed Soliman,2025-09-25 Modern Automotive Performance EV Hybrid Tuning and Maintenance bridges the gap between traditional car tuning and the emerging world of electric and

hybrid vehicles Whether you are an enthusiast a professional mechanic or a technically curious driver this book offers a comprehensive guide to understanding maintaining and optimizing modern automotive powertrains This book complements my earlier works on car tuning and automotive maintenance Autonomous Car Maintenance and Complete Car Tuning and Performance Guide but it also serves as the foundation of a new series dedicated to the future of cars hybrids and EVs Inside you will explore The global shift toward electric and hybrid vehicles and what it means for automotive enthusiasts Fundamentals of EV powertrains and hybrid systems including battery packs electric motors inverters and regenerative braking Maintenance principles for EVs and hybrids from battery health and cooling systems to high voltage safety practices Performance tuning techniques specific to electric and hybrid vehicles including motor torque optimization ECU VCU remapping and battery upgrades Charging systems infrastructure considerations and smart charging strategies Safety reliability and preventive maintenance guidance to keep your EV or hybrid running at peak efficiency Case studies including Tesla Nissan Leaf and Toyota Prius showcasing real world applications and upgrades With detailed appendices checklists and professional insights this book equips you with the knowledge to enhance performance ensure reliability and stay ahead in the rapidly evolving automotive world Author Eng Mohammed Hamed Ahmed Soliman holds a robust background in Mechanical Engineering and have expanded his expertise into Industrial Engineering and Systems serving as a lecturer at a leading university This combination of hands on experience and formal academic training allows him to approach vehicle performance and maintenance with both rigor and practicality Design of Enterprise Systems Ronald E.

Giachetti,2011-05-19 In practice many different people with backgrounds in many different disciplines contribute to the design of an enterprise Anyone who makes decisions to change the current enterprise to achieve some preferred structure is considered a designer What is problematic is how to use the knowledge of separate aspects of the enterprise to achieve a globally optimized enterprise The synthesis of knowledge from many disciplines to design an enterprise defines the field of enterprise engineering Because enterprise systems are exceedingly complex encompassing many independent domains of study students must first be taught how to think about enterprise systems Specifically written for advanced and intermediate courses and modules Design of Enterprise Systems Theory Architecture and Methods takes a system theoretical perspective of the enterprise It describes a systematic approach called the enterprise design method to design the enterprise The design method demonstrates the principles models methods and tools needed to design enterprise systems The author uses the enterprise system design methodology to organize the chapters to mimic the completion of an actual project Thus the book details the enterprise engineering process from initial conceptualization of an enterprise to its final design Pedagogical tools available include For instructors PowerPoint slides for each chapter Project case studies that can be assigned as long term projects to accompany the text Quiz questions for each chapter Business Process Analyzer software available for download For students Templates checklists forms and models to support enterprise engineering activities The book fills a need for

greater design content in engineering curricula by describing how to design enterprise systems Inclusion of design is also critical for business students since they must realize the import their decisions may have on the long term design of the enterprises they work with The book s practical focus and project based approach coupled with the pedagogical tools gives students the knowledge and skills they need to lead enterprise engineering projects

Improving Production with Lean Thinking Javier Santos, Richard A. Wysk, Jose M. Torres, 2014-08-19 Unique coverage of manufacturing management techniques complete with cases and real world examples Improving Production with Lean Thinking picks up where other references on production processes leave off It is increasingly important to integrate and systematize lean thinking throughout production manufacturing and the supply chain because the market is becoming more competitive products are becoming more complex and product life is getting shorter and shorter With a practical focus this book encompasses the science and analytical background for improving manufacturing control and design It covers specific methodologies and tools for Material flow and facilities layout including a six step layout design process The design of cellular layouts Analyzing and improving equipment efficiency including Poka Yoke motion study maintenance SMED and more Environmental improvements including 5S implementation With real life case studies of successful European and American approaches to lean manufacturing this reference is ideal for engineers managers and researchers in manufacturing and production facilities as well as students It bridges the gap between production manufacturing and supply chain techniques and provides a detailed roadmap to improved factory performance

The Power of Ideas to Transform Healthcare Steve Hoefft, Robert W. Pryor MD, 2017-07-27 Many companies conduct Lean training and projects but few have tapped the wealth of ideas in the minds of their staff like Baylor Scott and White Health This book documents the path Steve Hoefft and Robert Pryor created at Baylor Scott and White Health and shares what worked as well as what didn t illustrating over seven years of successes and fai

TEXT BOOK OF MODERN PHARMACEUTICS Mr. Anupam Verma, Dr. Devendra Kumar Bhopate, Prof. Shital Vijay Sirsat, Dr. Ritesh Kumar, Dr. Vivekanand Katare, 2025-07-03 Textbook of Modern Pharmaceutics is a comprehensive academic resource tailored to meet the advanced curriculum requirements of pharmaceutical sciences The book begins with a detailed exploration of preformulation concepts highlighting critical areas such as drug excipient interactions stability kinetics and dispersion systems including emulsions suspensions and self micro emulsifying drug delivery systems SMEDDS It also delves into the physiological and formulation considerations of small and large volume parenterals including their manufacturing and evaluation processes A dedicated chapter on optimization techniques in pharmaceutical formulation introduces readers to key parameters and concepts of formulation optimization along with practical insights into statistical tools like response surface methodology contour designs and factorial designs for effective product development The section on validation comprehensively covers the principles of pharmaceutical validation including types regulatory perspectives calibration protocols and detailed insights into URS DQ IQ OQ and PQ with emphasis on ICH and WHO guidelines The book

thoroughly addresses current Good Manufacturing Practices cGMP discussing objectives policies facility layout equipment maintenance and utility services to ensure compliance with regulatory standards It also integrates the study of industrial management covering production organization materials handling inventory and cost control sales forecasting and human relations important elements for a holistic view of pharmaceutical production systems *Operations Management* Mr.

MekuriaBelaynehDr. R. Manju Shree, **Electric Vehicle Integration in a Smart Microgrid Environment** Mohammad Saad Alam,Mahesh Krishnamurthy,2021-08-19 Electric Vehicle Integration in a Smart Microgrid Environment The growing demand for energy in today s world especially in the Middle East and Southeast Asia has been met with massive exploitation of fossil fuels resulting in an increase in environmental pollutants In order to mitigate the issues arising from conventional internal combustion engine powered vehicles there has been a considerable acceleration in the adoption of electric vehicles EVs Research has shown that the impact of fossil fuel use in transportation and surging demand in power owing to the growing EV charging infrastructure can potentially be minimized by smart microgrids As EVs find wider acceptance with major advancements in high efficiency drivetrain and vehicle design it has become clear that there is a need for a system level understanding of energy storage and management in a microgrid environment Practical issues such as fleet management coordinated operation repurposing of batteries and environmental impact of recycling and disposal need to be carefully studied in the context of an ageing grid infrastructure This book explores such a perspective with contributions from leading experts on planning analysis optimization and management of electrified transportation and the transportation infrastructure The primary purpose of this book is to capture state of the art development in smart microgrid management with EV integration and their applications It also aims to identify potential research directions and technologies that will facilitate insight generation in various domains from smart homes to smart cities and within industry business and consumer applications We expect the book to serve as a reference for a larger audience including power system architects practitioners developers new researchers and graduate level students especially for emerging clean energy and transportation electrification sectors in the Middle East and Southeast Asia **Fundamentals of Modern Manufacturing** Mikell P.

Groover,2015-11-23 Fundamentals of Modern Manufacturing Materials Processes and Systems 6th Edition is designed for a first course or two course sequence in Manufacturing at the junior level in Mechanical Industrial and Manufacturing Engineering curricula As in preceding editions the author s objective is to provide a treatment of manufacturing that is modern and quantitative The book s modern approach is based on balanced coverage of the basic engineering materials the inclusion of recently developed manufacturing processes and comprehensive coverage of electronics manufacturing technologies The quantitative focus of the text is displayed in its emphasis on manufacturing science and its greater use of mathematical models and quantitative end of chapter problems This text is an unbound three hole punched version

Hospital Operations Wallace J. Hopp,William S. Lovejoy,2013 In Hospital Operations two leading Operations

Management experts and five practicing clinicians demonstrate how to apply new OM advances and metrics to substantially improve any hospital's performance. Replete with examples, *Hospital Operations* shows how to generate principles-driven breakthrough ideas to systematically improve emergency departments, operating rooms, nursing units, and diagnostic units.

Back cover **Intelligent and Sustainable Engineering Systems for Industry 4.0 and Beyond** Tulsi Pawan Fowdur, Dragorad A. Milovanovic, Zoran S. Bojkovic, 2025-02-21

The Fourth Industrial Revolution: Industry 4.0 aims to significantly improve the flexibility, versatility, usability, and efficiency of future smart factories. However, the concept of Industry 4.0 is not only limited to the factory but also encompasses the entire life cycle of the product, that is, from production and suppliers to end users. Industry 4.0 delivers seamless vertical and horizontal integration down the entire value chain and across all layers of the automation pyramid. Industry 4.0 has its roots in a project for the high-tech strategy of the German Government back in 2011, which led to the progression of cyber-physical systems into cyber-physical production systems (CPPS). CPPS can make intelligent decisions through real-time communication and cooperation between manufacturing entities. Smart Factory, which is based on CPPS and artificial intelligence (AI), is one of the key associated initiatives of Industry 4.0. This enables flexible production of high-quality personalized products with mass efficiency. Another important aspect of Industry 4.0 is sustainable engineering systems that can help make its processes align with the United Nations Sustainable Development Goals (UN SDGs). Sustainable and intelligent engineering systems such as 5G, Industrial IoT, robotics, and automation, renewable energy, logistics, and even intelligent waste management can be the main enablers of Industry 4.0. This is a multidisciplinary book and is meant for anyone with a basic engineering background interested in acquiring a solid foundation in the fundamental concepts and state-of-the-art research trends in Industry 4.0. It explores the application of AI and machine learning as well as sustainable engineering systems, which can be the main drivers for Industry 4.0 and beyond, and have a significant impact on the UN SDGs.

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