

# ZEUS PRECISIONS



**DATA CHARTS AND  
REFERENCE TABLES  
FOR DRAWING OFFICE  
TOOLROOM & WORKSHOP**

**65p**

**METRIC REVISION  
1976**

## CONVERSION FACTORS

### LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

### WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonnes

### AREA

1 m <sup>2</sup>	= 1.196 yard <sup>2</sup>	1 in <sup>2</sup>	= 645.2 mm <sup>2</sup>
1 hectare	= 2.471 acre	1 yard <sup>2</sup>	= 0.8361 m <sup>2</sup>
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

### CAPACITY

1 cm <sup>3</sup>	= 0.061 in <sup>3</sup>	1 in <sup>3</sup>	= 16.387 cm <sup>3</sup>
1 m <sup>3</sup>	= 1.308 yard <sup>3</sup>	1 yard <sup>3</sup>	= 0.7646 m <sup>3</sup>
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

### VELOCITY

1 km/h	= 0.6215 mile/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
Light 182.282 mile/s = 299.79 M m/s			

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## STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			STANDARD SIZES	STANDARD SIZES
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.20	0.0079		1.70	0.0669		4.70	0.1850	80	.80
	0.22	0.0087		1.75	0.0689		4.75	0.1875	79	.79
	0.25	0.0099		1.80	0.0709		4.80	0.1890	78	.78
	0.28	0.0110		1.85	0.0728		4.85	0.1905	77	.77
	0.30	0.0118		1.90	0.0748		4.90	0.1925	76	.76
	0.32	0.0125		1.95	0.0768		4.95	0.1945	75	.75
	0.35	0.0136			0.0788		5.00	0.1969	74	.74
	0.38	0.0150		2.00	0.0787		5.05	0.1992	73	.73
	0.40	0.0156		2.05	0.0807		5.10	0.2009	72	.72
	0.42	0.0165		2.10	0.0826		5.15	0.2025	71	.71
	0.45	0.0177		2.15	0.0846		5.20	0.2044	70	.70
	0.48	0.0188		2.20	0.0866		5.25	0.2063	69	.69
	0.50	0.0197		2.25	0.0886		5.30	0.2083	68	.68
	0.52	0.0205		2.30	0.0906		5.35	0.2103	67	.67
	0.55	0.0217		2.35	0.0926		5.40	0.2123	66	.66
	0.58	0.0229		2.40	0.0946		5.45	0.2143	65	.65

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			STANDARD SIZES	STANDARD SIZES
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	8.75	0.3445		12.40	0.4921		19.00	0.7480	80	8.00
	9.00	0.3543		12.70	0.5000		19.25	0.7578	79	7.90
	9.50	0.3740		13.00	0.5079		19.50	0.7677	78	7.80
	10.00	0.3937		13.50	0.5276		19.75	0.7776	77	7.70
	10.50	0.4134		14.00	0.5474		20.00	0.7875	76	7.60
	11.00	0.4331		14.50	0.5671		20.25	0.7974	75	7.50
	11.50	0.4528		15.00	0.5869		20.50	0.8073	74	7.40
	12.00	0.4725		15.50	0.6067		20.75	0.8172	73	7.30
	12.50	0.4922		16.00	0.6264		21.00	0.8271	72	7.20
	13.00	0.5119		16.50	0.6462		21.25	0.8370	71	7.10
	13.50	0.5316		17.00	0.6660		21.50	0.8469	70	7.00
	14.00	0.5513		17.50	0.6857		21.75	0.8568	69	6.90
	14.50	0.5710		18.00	0.7055		22.00	0.8667	68	6.80
	15.00	0.5907		18.50	0.7252		22.25	0.8766	67	6.70
	15.50	0.6104		19.00	0.7450		22.50	0.8865	66	6.60

SIZE AND LETTER SIZES

# Zeus Engineering Handbook

**Jörg Müller, Franco Zambonelli**



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