

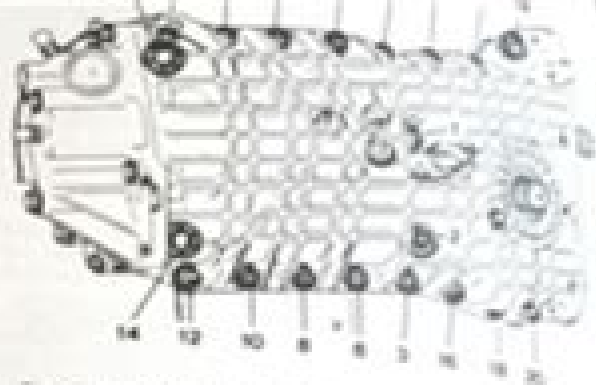


Fig. 6.18 Tighten casing bolts in the sequence shown (a-c)

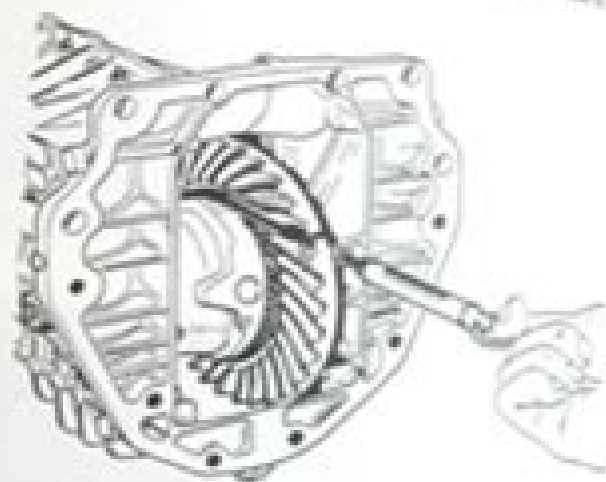


Fig. 6.19 Method of checking bearing preload adjustment (a-c)



6.98 Engage the clutch shaft and sleeve and screw a new nut on to secure



6.100 Align the bearing slot and location pin for replacement

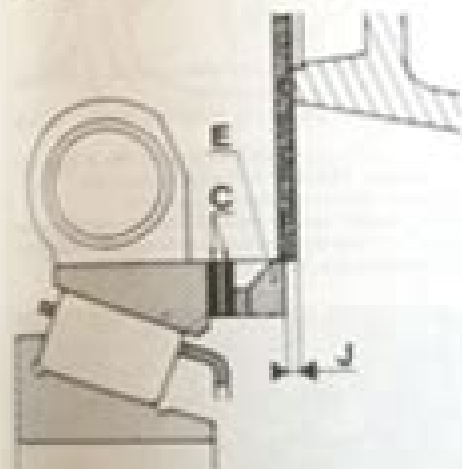


Fig. 6.20 Check the primary shaft endfloat (only 367 model). Clearance at J must be as specified (See 6)

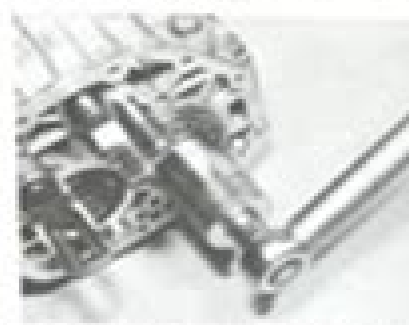
E Distance piece C Shim

Check the endfloat, which should be within the specified limits. If the clearance is incorrect, add or subtract shims as applicable.

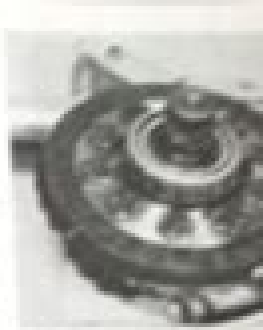
12 Tighten the nut (torque) according to the specified torque and



6.99 Fit the clutch post guide sleeve with oil (arrowed) and screw



6.124a Tighten the primary (where applicable) and secondary shaft nuts



6.99 Refit the oil seal



6.124b ... and gear cover (arrowed)

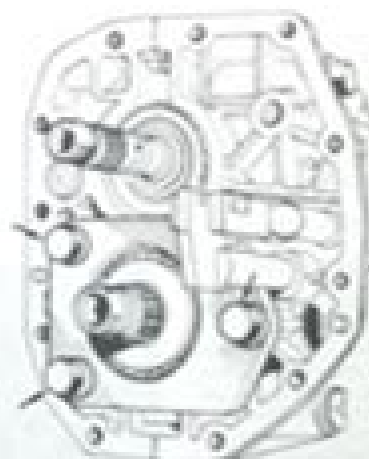


Fig. 6.21 Refit the bearing steel plate onto the rear face of the 368 gearbox (See 6)

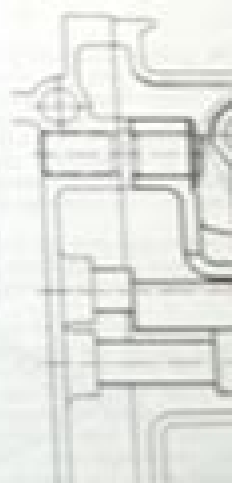


Fig. 6.22 Engage the clutch (a-c)

to the 5th gear. Fit washer and retaining nut. Assemble the flat washer, spacer roller, fit (arrowed) with grease) and the 5th is

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Table of Contents Un1 Gearbox Service Manual

1. Understanding the eBook Un1 Gearbox Service Manual
 - The Rise of Digital Reading Un1 Gearbox Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Un1 Gearbox Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Un1 Gearbox Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Un1 Gearbox Service Manual
 - Personalized Recommendations
 - Un1 Gearbox Service Manual User Reviews and Ratings
 - Un1 Gearbox Service Manual and Bestseller Lists

5. Accessing Un1 Gearbox Service Manual Free and Paid eBooks
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 - Highlighting and Note-Taking Un1 Gearbox Service Manual
 - Interactive Elements Un1 Gearbox Service Manual
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Un1 Gearbox Service Manual
9. Balancing eBooks and Physical Books Un1 Gearbox Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Un1 Gearbox Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Un1 Gearbox Service Manual
 - Setting Reading Goals Un1 Gearbox Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Un1 Gearbox Service Manual
 - Fact-Checking eBook Content of Un1 Gearbox Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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