



3" - 6" Vertical Wet Well Chopper Pumps

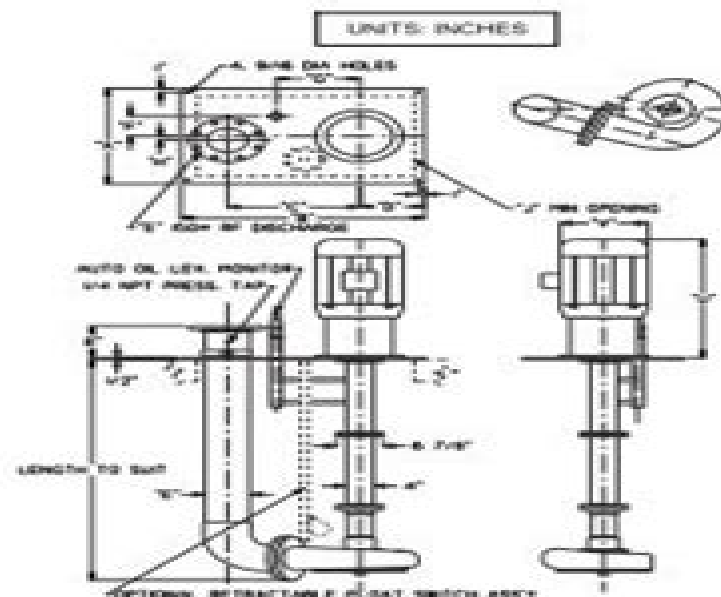
Materials of Construction:

Casing:	Ductile Cast Iron.
Impeller/Cutter Bar:	Cast Steel, heat treated to minimum Rockwell C 60.
Upper Cutter/Cutter Nut:	Cartridge type with silicon carbide (or tungsten carbide) faces.
Mechanical Seal:	Back-to-back angular contact ball type.
Thrust Bearings:	Ball type.
Radial Bearings:	Heat treated steel.
Shaft:	ISO Gr. 48 oil.
Lubrication:	150 lb. ANSI rated.
Discharge Flange:	Carbon steel.
Mounting Plate:	Acrylic Urethane.

DRAWINGS AND DIMENSIONS SUBJECT TO CHANGE WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION PURPOSES. CONTACT VAUGHAN FOR CERTIFIED CONSTRUCTION PRINTS.

MODEL	A	B	C	D	E	F	G	H	J
V3P / V3M	20	24	11 1/2	7 1/2	3	6	12 1/2	0	12 x 20 1/2
V4L / V4M	20	24	12 1/2	7 1/2	3	6	10 1/2	0	13 1/2 x 20 1/2
V3P	20	24	14 1/2	6 1/2	3	6	10 1/2	0	13 x 23 1/2
V3P / V3M	20	24	12 1/2	7 1/2	3	6	12 1/2	1 1/2	16 x 21
V4K / V4L	20	24	14 1/2	6 1/2	4	6	8 1/2	0	15 x 23 1/2
V4P / V4M	20	30	16 1/2	6	4	6	11	0	16 1/2 x 27 1/2
V5U / V5K	24	36	19 1/2	8 1/2	6	5	12 1/2	0	17 1/2 x 32

HP	SPEED	FRAME SIZE	V	U	HP	SPEED	FRAME SIZE	V	U
5	1175	215TC	10 1/2	26	25	1175	324TC	16 1/2	35 1/2
	1750	184TC	8 1/2	23		1750	254TC	14 1/2	32 1/2
7.5	1175	254TC	13	29 1/2	30	1175	324TC	16 1/2	35 1/2
	1750	215TC	10 1/2	24 1/2		1750	254TC	14 1/2	32 1/2
10	1175	256TC	13	31 1/2	40	1750	256TC	14 1/2	34
	1750	215TC	10 1/2	26		3510	324TSC	16 1/2	32 1/2
15	1175	284TC	14 1/2	30 1/2	50	1750	324TC	16 1/2	35 1/2
	1750	254TC	13	29 1/2		3510	256TSC	14 1/2	28 1/2
	3510	254TC	13	29 1/2	60	1750	324TC	16 1/2	37 1/2
	1175	286TC	14 1/2	34		3510	324TSC	16 1/2	33 1/2
20	1750	256TC	13	31 1/2	75	1750	354TC	18 1/2	39 1/2
	3510	256TC	13	31 1/2		1750	365TC	18 1/2	39 1/2



Vaughan Co., Inc.

364 Monte Elma Road
Montesano, WA, 98563

Phone: 360-249-4042, FAX: 360-249-6155

E-mail: info@chopperpumps.com

CURRENT U.S. PATENTS: Nos. 7,125,221;
5,460,482; 5,460,483; 5,460,540; 5,254,000;
5,076,757; 4,845,384; 4,842,476.

CURRENT FOREIGN PATENTS: Nos. 2 371
834; 2 188 136; 1,290,981; 276224; 9 774 045.

OTHER PATENTS PENDING.

Vaughan Chopper Pump Service Manual

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Meat & Poultry ,1992 **Public Works Manual** ,1985 SERI/TR- ,1979 **Pulp & Paper** ,1988 *Water Environment & Technology* ,2005 **SMUD Community Renewable Energy Deployment** Elaine Sison-Lebrilla,Valentine Tiangco,Marco Lemes,Kathleen Ave,Sacramento Municipal Utility District (Calif.),2017 **Dairy Co-digestion Using an Anaerobic Digester** John Brenan,Chris Pierce,Robert F. Hickey,Organic Solution Management,2014 **Waste Management International** ,1994 *MacRae's Blue Book* ,1990 **Wastewater Technology Buyers' Guide** ,1995 **Scientific American** ,1905 Monthly magazine devoted to topics of general scientific interest Progressive Farmer ,1974 **American Export Register** ,1980 *The Prairie Farmer* ,1955 **Farmers and Consumers Market Bulletin** ,2008 Operation and Maintenance Manual for Hand Pumps Fred Cammack,1999 Operation and Maintenance Manual for Submersible Well Pump Harry Kringler,1984 Installation, operation and maintenance manual with parts list : G.R. Gorman-Rupp pumps G.R. Gorman-Rupp pumps,1981 This manual is designed to help the user to achieve the best performance and longest life from the pumps **Service Manual, MP Pumps** MP Pumps, Inc,1962 **Service Manual No. 1** Fort Wayne Engineering & Manufacturing Co,1922

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