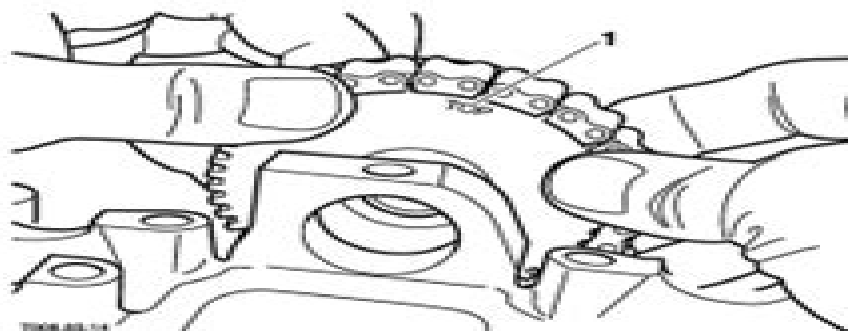


Installation

1. Ensure the crankshaft is still positioned at TDC (alternator rotor mark facing forwards and aligned with crankcase half joint).
2. Lubricate the needle roller bearings with clean engine oil then manoeuvre the drive gear into position.
3. Ensure the cam chain is correctly engaged with the crankshaft sprocket then engage the drive gear with the chain so that its TOP mark is uppermost.



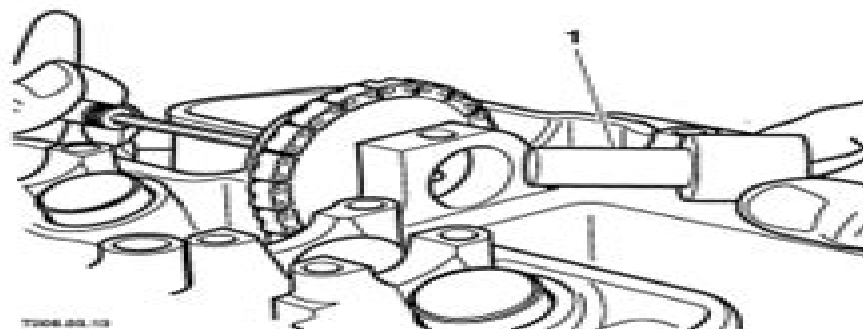
1. Drive gear TOP mark

4. Align the drive gear with its mountings and check the position of its timing marks. The marks must be parallel with the cylinder head upper surface with the line facing forwards and the dot facing backwards.

5. Once the drive gear is correctly engaged with the chain, position the thrust washer(s) as noted earlier and slide the drive gear shaft into position. **DO NOT ALLOW THE THRUST WASHERS TO FALL DOWN INTO THE CRANKCASE.**



CAUTION: If a thrust washer is dropped into the crankcase, it must be recovered before the crankshaft is rotated. Failure to do so will result in serious engine damage.



1. Drive gear shaft

6. Push on the rear of the tensioner blade to remove all slack from the cam chain and check the drive gear timing marks are correctly positioned.
7. On models with engine numbers up to 186916, align the drive gear shaft hole with the bolt hole. Insert the bolt and tighten to **10 Nm**.
8. On models with engine numbers from 186917 onwards, insert the bolt into the end of the shaft and tighten to **28 Nm**.
9. Refit the cam chain tensioner and the camshafts.

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Floyd Clymer



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