

# Triumph

## Assembly and Installation

1. Assemble the brake hub in reverse order of disassembly. Liberally grease the bearings. Be sure to install the steel washer that fits between the bearing and circlip, otherwise the bearing will not seat properly.

2. Install the hub assembly, complete with brake shoes, etc., on the swing arm. Readjust the final drive chain.

3. Assemble the wheel hub in reverse order of disassembly. Liberally grease the bearings. Note that the bearings should be driven in place by applying pressure to the outer race only. Install the hollow spindle with the short end on the left-hand side, and install the bearing seals facing outward.

4. Install all the wheel and hub assembly in the reverse of the removal procedure. Do not forget the distance collar between the swing arm and hub. If the brake hub assembly was not removed, it will not be necessary to readjust the chain.

## T100C, T100R, TR6R, TR6C, and T120R

### FRONT

The front wheel assembly on the 500 and 650 cc models is basically the same as the arrangement used on the TR25W. It can be serviced in the same manner, except that on 500s, Triumph special tool no. 276 must be used to remove the left bearing retainer ring, rather than tool no. 61-3694.

Use the accompanying illustrations for reference.

### REAR

**NOTE:** The 500 and 650 cc models are equipped with either standard or quickly detachable rear wheels.

## Removal and Disassembly (Standard)

1. Disconnect the rear brake adjuster and the final drive chain.

2. Loosen the front securing bolt and swing the chainguard up out of the way.

3. Disconnect the torque arm at the hub.

4. Disconnect the speedometer cable.

5. Loosen the axle nuts and slide off the wheel assembly.

6. Unscrew the backing plate retaining nut and withdraw the brake assembly. Service the brake assembly as described in the TR25W section.

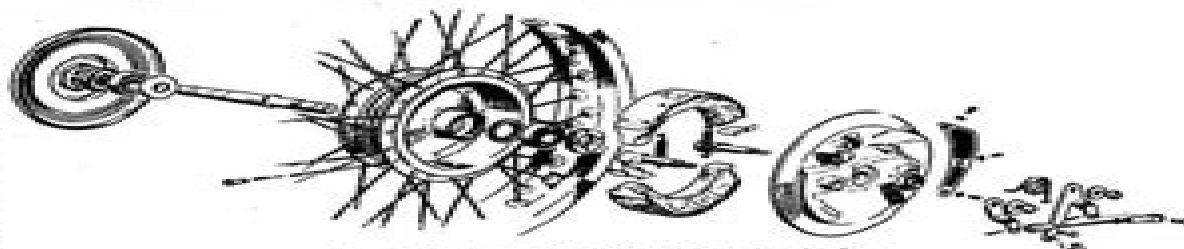
7. Remove the wheel spindle, complete with speedometer drive, out of the right side.

8. Remove the slotted screw that locks the left bearing retainer ring in place.

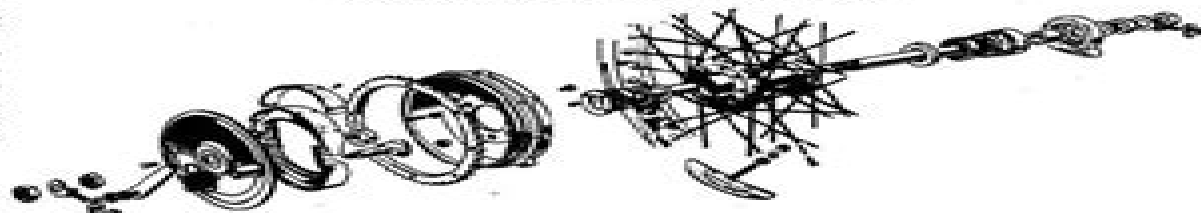
9. Remove the retainer ring with tool no. 276 or a suitable substitute. The ring has left-hand threads.

10. To gain access to remove the left bearing, drive the central distance piece from the left side until the grease retainer collapses. The bearing can now be driven out from the right side, using a suitable, soft drift.

11. Remove the backing ring, collapsed grease retainer and central dis-



Front wheel assembly, twin-leading shoe brake



Standard rear wheel (500 and 650)

tance piece.

12. Drive out the right bearing and dust cap with a drift approximately 1 1/8 in. in diameter.

13. Thoroughly clean all parts (except brake shoes) in kerosine or cleaning solvent and blow them dry with compressed air.

### Inspection

Examine all parts carefully as described in the TR25W section.

### Assembly and Installation

1. Liberally grease the bearings and retainers.

2. Drive in the right grease retainer (new or straightened) and bearing. Install the dust cap after making sure that the bearing and the cavities on either side of the bearing are filled with grease.

3. Install the distance piece, right grease retainer and right bearing. Make sure everything is well packed in grease.

4. Bring the distance piece in line with the axle, then install the threaded (left-hand) retainer ring.

5. Install the retainer locking screw.

6. The remainder of the assembly and installation procedure is a reversal of the removal and disassembly instructions.

## Removal and Disassembly (Quickly Detachable)

1. Disconnect the speedometer cable.



Quickly detachable rear wheel (500 and 650)

2. Unscrew the axle from the right side of the machine and pull out the distance collar.

3. Pull the wheel clear of the engaging splines and remove it out the back of the machine.

4. Remove the locknut on the right side of the axle sleeve and lift off the speedometer drive unit.

5. Disassemble the wheel hub and bearings as previously described for the standard rear wheel.

6. Disconnect the final drive chain, brake operating rod and torque arm, and then remove the axle sleeve nut.

7. Disassemble the brake components as previously described in the TR25W section.

8. Press out the axle sleeve, then remove the bearing circlip located in the brake drum.

9. Pry out the retainer and felt washers, then drive out the bearing with a suitable drift.

10. Thoroughly clean all metal parts in kerosine or cleaning solvent, then blow them dry with compressed air. Do not spin the bearings until they have been completely dried and lubricated.

### Inspection

Examine all parts as previously described and make any necessary replacements.

# Triumph 6t User Manual

**EW Minium**



## **Triumph 6t User Manual:**

**The Complete Book of Classic and Modern Triumph Motorcycles 3rd Edition** Ian Falloon, 2024-10-29 This revised updated edition of The Complete Book of Classic and Modern Triumph Motorcycles details the technical development and ever evolving story of the classic Triumph motorcycle line from 1937 s Speed Twin to today s leading street adventure and sports machines

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Triumph Service-repair Handbook, 500cc and 650cc Twins, 1963-71 Clymer Publications, 1973

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of life They represent freedom adventure and individuality They are a symbol of the open road and the endless possibilities that lie ahead If you are looking for a motorcycle that will turn heads and make you feel alive then a Triumph is the perfect choice for you In this book we will explore the world of Triumph motorcycles from their humble beginnings to their current status as one of the most iconic motorcycle brands in the world We will take a look at some of the most famous Triumph models from the Bonneville to the Rocket III and we will learn about the people who have made Triumph what it is today We will also explore Triumph s racing heritage from their early successes in the Isle of Man TT to their current dominance in the British Superbike Championship We will learn about Triumph s engineering and design and we will see how their motorcycles have evolved over the years Finally we will take a look at Triumph s future and we will see how the company is planning to continue its success in the years to come Whether you are a Triumph owner a fan of motorcycles or simply someone who is interested in learning more about one of the most iconic brands in the world this book is for you So what are you waiting for Get out there and ride a Triumph today In this book you will learn about The history of Triumph motorcycles The most famous Triumph models Triumph s racing heritage Triumph s engineering and design Triumph s future plans And much more So if you are ready to learn more about one of the most iconic motorcycle brands in the world then click the Buy Now button today If you like this book write a review on google books

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