

2.3.1 SMB-000 and 00

The two smaller sized Limitorque actuators, SMB-000 and SMB-00, are similar in design and operate essentially the same. The standard SMB-000 has a top-mounted handwheel directly connected to the drive sleeve with a 1:1 gear ratio.

The SMB-00 actuator includes an optional side-mounted handwheel with a 4:1 gear ratio. This arrangement is provided as standard equipment where torque requirements dictate. The Limitorque SMB-000 is the smallest version of the line, but its operation is closely matched by the SMB-00. Figure 2-10 is an exploded view of the SMB-000 actuator.

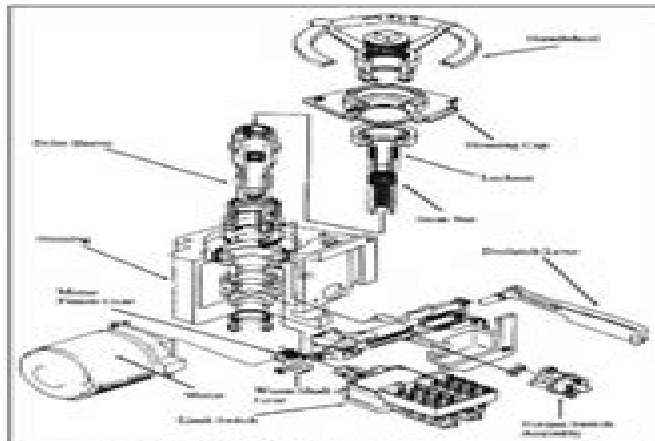


Figure 2-10 SMB-000 Actuator Exploded View

Electric Power Train

Refer to Figures 2-11 and 2-12. In the electric mode, operation begins with rotation of the motor. The motor shaft has a MOTOR PINION attached, which rotates a WORM SHAFT GEAR on the WORM SHAFT.

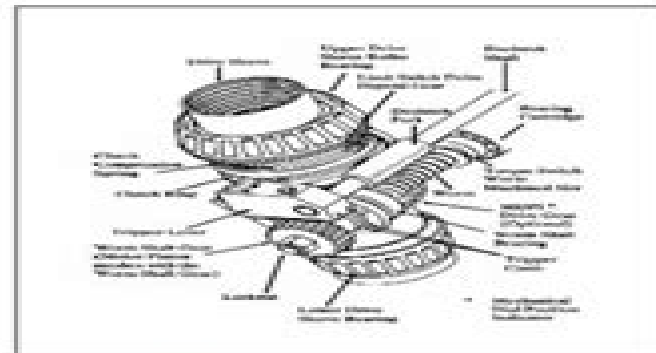


Figure 2-11 Electric Power Train

The worm shaft passes all the way through the actuator as a two piece shaft. Splines on the worm shaft rotate the WORM, which is half of a WORM/WORM GEAR set. The worm rotates the WORM GEAR, which is mounted around the drive sleeve. The worm gear has lugs on the upper side which engage the bottom of two CLUTCH KEYS. The clutch keys are operated by the CLUTCH RING which moves them to either the motor or manual position.

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**Montgomery Van Wart,N. Joseph
Cayer,Steve Cook**



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