

Installation

- 01 Heat the output bearing's inner race to max. 110 °C. Place protection ring **1X56 138 187 (1)** onto the output bearing to do this.

NOTE

The shafts must be assembled correctly ready for installation.

**DANGER**

Only touch heated protective tool when wearing protective gloves.

- 02 Remove protection ring **1X56 138 187** and carefully insert the shafts fully into the transmission housing.
- 03 Pull the shafts into the correct axial position from the output end using a bushing (against the bearing inner race or speedometer worm) and a hex bolt (M12x1.5). Tightening torque = 120 Nm.

NOTE**Separate clutch housing version**

Check the installation is correct by measuring distance "B", see section 10.1. Remove the bushing and hex bolt.

- 04 Remove fixtures and auxiliary strip
- 05 Coat thread of articulated bolts with sealing compound. First screw in articulated bolts of 1st/2nd gear with spring washer.

NOTE

Articulated bolts for 1st/2nd gear (2) = approx 48.5 mm

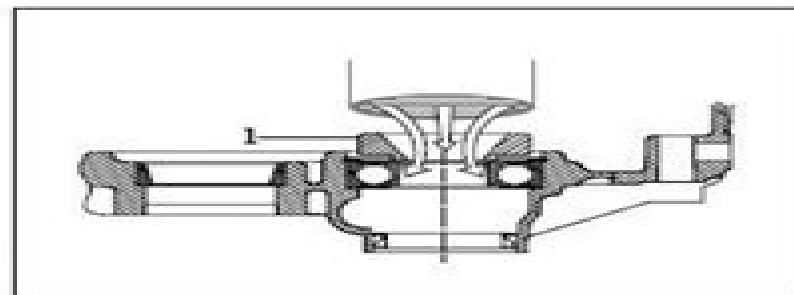
Articulated bolts for 3rd/4th gear (3) = approx 55.0 mm

Articulated bolts for 5th/6th gear (4) = approx 55.0 mm

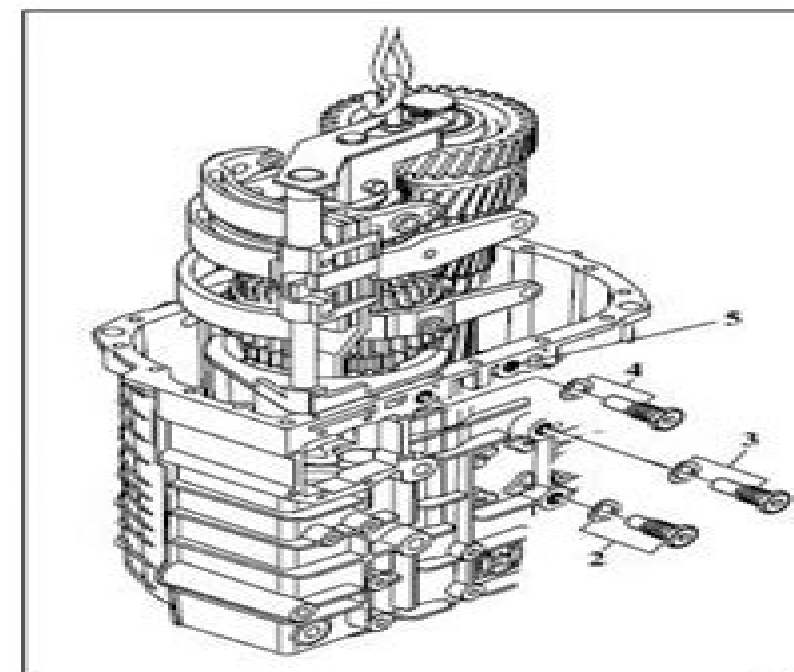
NOTE

Overdrive version (4),
direct drive version (5).

- 06 Screw in and tighten the remaining articulated bolts and spring washers as previously described. Tightening torque = 160 Nm.



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001 73807

Zf 6hp2transmission Repair Manual

Robert Bowen



Zf 6hp2transmission Repair Manual:

How To Rebuild and Modify Your Manual Transmission Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission **BMW, Peugeot, Ford ZF 4 HP-22**

Techtran Manual ,1997 Car Shop Manual, 1984 Ford Motor Company,1984 Transmission Repair Book Ford 1960 to 2007 Max Ellery,2003-05-01 Automatic AOD BW 35 40 LE85 91 93 95 97 C4 C5 C6 C9 C10 FMX and M51 Manual 3 speed 4 speed and 5 speed single rail Top Loader T5 and M57 Step by step instructions for a pull down and rebuild Includes specifications torque settings problem diagnosis shift speeds plus more information This book is from an Australian publisher and covers both American and Australian applications *How to Rebuild and Modify High-Performance Manual*

Transmissions Paul Cangialosi,2010 How to Rebuild and Modify High Performance Manual Transmissions breaks down the disassembly inspection modification upgrade and rebuilding process into detailed yet easy to follow steps consistent with our other Workbench series books The latest techniques and insider tips are revealed so an enthusiast can quickly perform a tear down identify worn parts select the best components and successfully assemble a high performance transmission

Transmission expert and designer Paul Cangialosi shares his proven rebuilding methods insight and 27 years of knowledge in the transmission industry He guides you through the rebuilding process for most major high performance transmissions including BorgWarner T10 and super T10 GM Muncie Ford Toploader and Tremec T5 This new edition also contains a complete step by step rebuild of the Chrysler A833 transmission *Truck Unit Repair Manual* ,1978 **Chilton's Guide to**

Automatic Transmission Repair Manual, 1984-89 Chilton Automotive Books,1990-07-01 Explains how the automatic transmission works and provides instructions and technical information on how to repair it Direct and General Support Maintenance Manual for Transmission Assembly, Automatic, Model TX 200-2A, Allison Division, GM, 2520-860-7342, Transmission Assembly, Automatic, Model TX 200-2B, Allison Division, GM, 2520-964-9207, Transmission Assembly, Automatic, Model TX 200-6, Allison Division, GM, 2520-045-3108 ,1969 *Max Ellery's Transmission Repair Manual*

Holden's 1963-1988 Max Ellery,1996-07-01 **Chilton's Automatic Transmission Repair Manual, 1984-1988** Chilton Automotive Books,1989-12-01 **Service Manual** ,1988 Ford Automatic Transmission Overhaul John

Haynes,2001-10-13 Covers rear wheel drive models C3 C4 C5 C6 and AOD and front wheel drive models ATX FLC and AXOD Included are the fundamentals diagnosis techniques and modifications **Transmission Service & Repair** ,1981

Transmission Service & Repair Mitchell Manuals, inc,1975 *Chevrolet Powerglide Automatic Transmission* General Motors Corporation. Chevrolet Motor Division,1952 **1993-94-95-96-1997 Ford Ranger 5R55E Transmission Repair**

Manual , This is the PDF service repair manual for the Ford Ranger 1993 1997 Transmission Transference 4x4 system The same manual auto shops and dealers reference to This is not your everyday off the shelf auto store manual This manual is guaranteed to be better than any auto store manual Detailed drawings Detail diagrams Detail step by step instructions Covers more than standard manuals Available as PDF no more damage manuals Chapters include Diagrams Transmission Transference Electrical 4R44E 5R55E Transmissions Automatic Manual 4wd 4x4 Gem Generic Module Humber Workshop Manual D.G. Type Automatic Transmission Rootes Motors. Service Division,196? Torqueflite A-727 Transmission Handbook HP1399 Carl Munroe,2003-08-05 This book provides step by step instructions for how to modify Chrysler s 904 Torqueflite automatic transmission for drag racing road racing and circle racing Topics include theory of operation transbrakes valve bodies adapters disassembly modifications assembly adjustments installation high horsepower application and torque converters

Muncie 4-Speed Transmissions Paul Cangialosi,2014-10-15 The Muncie 4 speeds M20 M21 and M22 are some of the most popular manual transmissions ever made and continue to be incredibly popular The Muncie was the top high performance manual transmission GM offered in its muscle cars of the 60s and early 70s It was installed in the Camaro Chevelle Buick GS Pontiac GTO Olds Cutlass and many other classic cars Many owners want to retain the original transmission in their classic cars to maintain its value Transmission expert and veteran author Paul Cangialosi has created an indispensable reference to Muncie 4 speeds that guides you through each crucial stage of the rebuild process Comprehensive ID information is provided so you can positively identify the cases shafts and related parts It discusses available models parts options and gearbox cases Most important it shows how to completely disassemble the gearbox identify wear and damage select the best parts and complete the rebuild It also explains how to choose the ideal gear ratio for a particular application Various high performance and racing setups are also shown including essential modifications gun drilling the shafts cutting down the gears to remove weight and achieving race specific clearances Muncie 4 speeds need rebuilding after many miles of service and extreme use In addition when a muscle car owner builds a high performance engine that far exceeds stock horsepower a stronger high performance transmission must be built to accommodate this torque and horsepower increase No other book goes into this much detail on the identification of the Muncie 4 speed available parts selection of gear ratios and the rebuild process

Humber Workshop Manual Rootes Limited. Service Division,19??

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