

## INTRODUCTION

*This manual is designed mainly for the repair shops dealing with the Bz-4 mopeds (Fig. 1) and can also be used by the owners who wish to make repairs by themselves. Overhauling the machine should be done with the tools listed at the end of the manual. The tools furnished with the machine will suffice for routine maintenance.*

*Since repairs are made essentially by fitting replacement parts, this manual covers the procedures for dismantling and reassembling individual units of the machine and gives fault finding instructions.*



Fig. 1. Moped Bz-4

## ENGINE

### Cylinder Removal

The cylinder will need to be removed for decarbonization, inspection for wear and repairs. The removal of the cylinder does not necessitate taking the engine off the frame.

To remove the cylinder:

Remove the carburettor, disconnect the exhaust pipe, unscrew the nut from the bolt which holds the cylinder head to the frame and take out the bolt. Using a socket wrench, undo the four cylinder head nuts and remove the cylinder head and the cylinder. This operation can be facilitated by the use of two screwdrivers (Fig. 2).

When removing the cylinder, see that the piston is at the bottom of the stroke. After the cylinder is taken off, close the crankcase opening to exclude dirt.

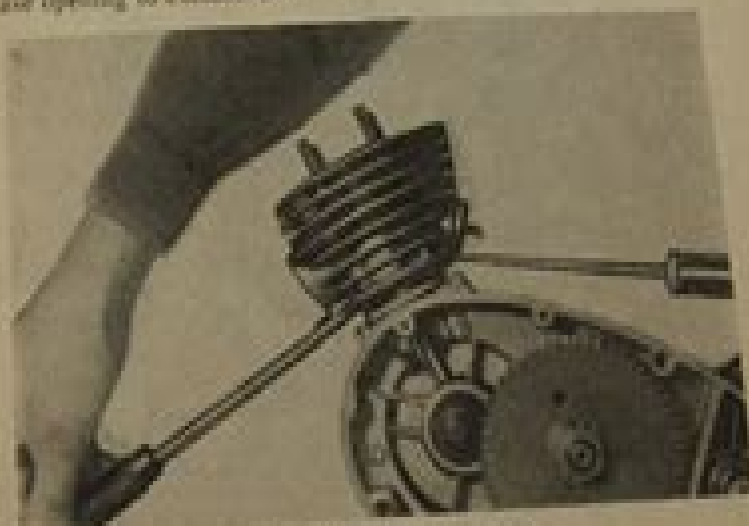


Fig. 2. Removing the Cylinder

If the clearance between the piston and cylinder exceeds 0.1 mm, the cylinder must be reconditioned by reboring to the nearest repair size and fitting appropriately oversized piston and piston rings. The pistons and cylinders are classified by the diameter in three groups (0, 1, 2), and are marked with corresponding indented numbers. Ensure that the replacement piston and cylinder belong to the same group.

The repair sizes of cylinders, pistons, piston pins and piston rings are given in Tables 1, 2, 3 and 4.

# Vip Moped Repair Manual

**Ian Pickup**



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