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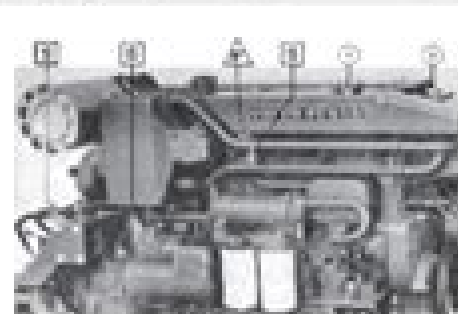


Fig. 20: TAMD50

- P = fresh water intake
 S = seawater intake
 1 = Cap, toppling-up, from water
 2 = Plug for filling larger amounts of fresh water

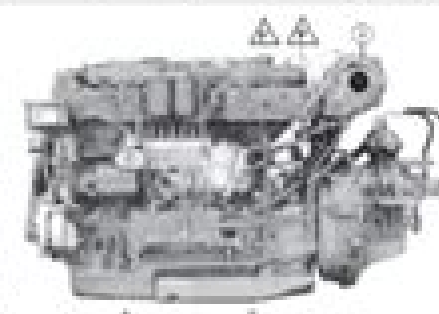


Fig. 21: All engines (The cocks are similarly placed.) The dotted lines apply only to ADD70CD, TAMD70CD engines

- P = fresh water intake
 S = venting cock

Anti-freeze

During the cold season, suitable anti-freeze should be added to the cooling water in the fresh water system.

We recommend that you use our engine glycol (red, part number 2632061 in cans of 4.5 litres = 1 imp. gal. = 1.2 U.S. gal.), which have the right amount of additive for neutralizing corrosive matter that may be in the cooling water.

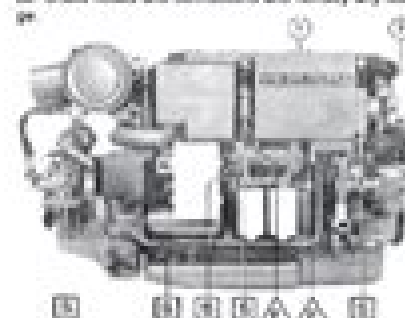
If Volvo's red glycol is used, it is sufficient to change the coolant once a year, preferably in the autumn (fall).

Never use anti-freeze which is not approved. Among other things, certain types of anti-freeze can cause corrosion in the engine.

Methylated spirit of any kind should not be used since it evaporates fairly quickly. It also increases the risk of corrosion in the cooling system.

At least 40% glycol should be used in order to avoid corrosion.

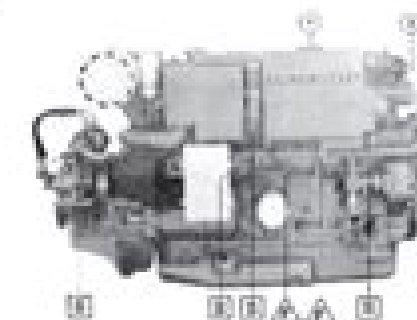
Flush the cooling system clean before filling it with anti-freeze. Check hoses and connections and remedy any leakage.



Cooling system capacity (imp. U.S. gal. = 4.5 U.S. gal. litres)	amount anti-freeze (imp. gal. = U.S. gal.) of glycol (Volvo's red glycol) necessary for fresh protection down to:	
	-20°F (-29°C)	-30°F (-34°C)
TAMD50, 5.0 (4.5 x 1.1)	4.0 (3.6 x 1.1)	5.0 (4.5 x 1.1)
TAMD50, 6.0 (5.5 x 1.3)	4.0 (3.6 x 1.1)	5.0 (4.5 x 1.1)
ADD70, TAMD70 (6.2 x 1.5)	5.0 (4.5 x 1.1)	6.0 (5.5 x 1.3)
ADD70, TAMD70 (6.2 x 1.5)	6.0 (5.5 x 1.3)	7.0 (6.3 x 1.5)

*Test, separate expansion tank.

NOTE: If water without glycol is used during the summer do not add anti-corrosion agent which can damage the light alloy parts in the cooling system. In order to avoid corrosion, the easiest method is to use a suitable mixture of Volvo Penta red glycol all year round. It should be changed every autumn.



Volvo Penta Tamd Instruction Manual

Daniela Niemeyer



Volvo Penta Tamd Instruction Manual:

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Boating ,1992-06 Boating ,1997-01 *Boating* ,1996-01 **Ship & Boat International** ,2001 **World Fishing** ,1992 **Boating** ,1999-12 *Motorboating - ND* ,1982-07 **National Fisherman** ,1986-11 **The Work Boat** ,1985
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