

CLYMER

**VOLVO**

# STERN DRIVE SHOP MANUAL

1968-1993

**FULL COLOR**  
Tools & Techniques Section

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AQ105A	AQ125C/D	AQ171A/C	AQ245A	500/501	570/571/572	Model 290
AQ115A/B	AQ131A/B/C/D	351	AQ205A/B	AQ255A/B	740	Model 5P
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This easy-to-use manual can save you money in maintenance and repair bills. Step-by-step procedures and detailed illustrations and photographs guide you through every job. Inside, you'll find:

## Quick Reference Data

The specifications you need most—on specially marked pages.

## General Information—in **FULL COLOR**

Manual organization, lubricant types, corrosion prevention and propeller design.

## Tools and Techniques—in **FULL COLOR**

Common tools, test equipment, shop safety and mechanic's tips.

## Troubleshooting

Easy-to-follow text and charts guide you from symptoms to causes.

## Lubrication, Maintenance and Tune-up

All the tasks required for safety and top performance.

## Lay-Up, Cooling System Service and Fitting Out

All the tasks required to safely store and return your Volvo to service.

## Volvo Pushrod Engines

Complete overhaul for AQ105, AQ115 and AQ130 4-cylinder engines; complete overhaul for AQ165 and AQ170 6-cylinder engines.

## Volvo Overhead Cam Engines

Complete overhaul for AQ120, AQ125, AQ131A, AQ140, AQ145, AQ151B and AQ171A 4-cylinder engines.

## GM V6 and V8 Engines

Complete overhaul for 229 V6, 262 V6, 305, 350 and 454 V8 engines.

## Ford V8 Engines

Complete overhaul for 302 and 351W V8 engines.

## Fuel System

Complete overhaul procedures for Carter, Rochester, Holley, Solex and Zenith-Stromberg carburetors; fuel pump and fuel line replacement.

## Cooling System

Testing and parts replacement procedures for standard and closed systems.

## Electrical System

Testing and replacement procedures for starting, charging and ignition systems.

## Stern Drive Replacement and Upper Gear Housing Overhaul

Complete overhaul procedures for upper gear housing; stern drive replacement; shift cover overhaul.

## Lower Gear Housing

Complete lower drive train overhaul and adjustment procedures for your model.

## Fork and Mounting Collar

Intermediate housing and steering fork overhaul procedures.

## Tilt and Trim Systems

Troubleshooting and overhaul of electrical and hydraulic components.

## Wiring Diagrams

Complete schematics for your Volvo.

## Index

Reference and cross-reference to all major sections of book.



024185763871

ISBN 0-89287-638-7

**INTERTEC**  
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# Volvo Stern Drive Repair Manual

**L Towner**



## **Volvo Stern Drive Repair Manual:**

**Volvo Penta** (Seloc) Seloc,2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner s manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2 **Seloc's Volvo Penta Stern Drive** Joan Coles,Clarence W. Coles,1984

**Volvo-Penta Stern Drives, 1992-93** Joan Coles,Clarence W. Coles,1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Chilton Marine s editors authors in our on site facility Providing complete coverage on everything from basic maintenance to engine overhaul every manual features Simple to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams Recognized and used by technical trade schools as well as the U S military Covers all Single SP and Duo Prop DP models powered by Volvo 4 cylinder engines Over 750 illustrations **Volvo Penta Stern Drive Shop Manual 2001-2004** Penton Staff,2000-05-24 30GS 3 0L in line 4 cylinder 135 HP 43GL 4 3L V 6 160 HP 43GI 4 3L V 6 180 HP 43GXI 4 3L V 6 210 HP 50GL 5 0L V 8 220 HP 50GI 5 0L V 8 250 HP 50GXI 5 0L V 8 270 HP 57GS 5 7L V 8 225 HP 57GS 5 7L V 8 250 HP 57GSI 5 7L V 8 280 H **Volvo Penta Stern Drive: Comprehensive Guide to Maintenance and Repair** Pasquale De Marco,2025-04-24 The Volvo Penta stern drive is a powerful and reliable propulsion system found in a wide range of boats from small runabouts to large cruisers With proper maintenance and care a Volvo Penta stern drive can provide years of trouble free operation However even the best maintained stern drive can experience problems from time to time This comprehensive guide is the perfect resource for boat owners who want to keep their Volvo Penta stern drive in top condition Written by a team of experienced marine mechanics this book covers everything from routine maintenance tasks to major overhauls In clear and concise language the authors explain the inner workings of a Volvo Penta stern drive and provide step by step instructions for performing a wide range of maintenance and repair tasks Whether you re a seasoned boat owner or a first time mechanic this book is a valuable resource that will help you keep your Volvo Penta stern drive running smoothly Inside you ll find Detailed instructions for performing routine maintenance tasks such as changing the oil and filters inspecting the anodes and lubricating the moving parts Troubleshooting tips for common problems such as overheating loss of power and shifting issues Step by step instructions for performing major overhauls including disassembling the drive inspecting the components and replacing worn or damaged parts Techniques for improving the performance and efficiency of your Volvo Penta stern drive Expert advice on winterizing and storing your boat With its

wealth of information and easy to follow instructions Volvo Penta Stern Drive A Comprehensive Guide to Maintenance and Repair is the ultimate resource for boat owners who want to keep their Volvo Penta stern drive running smoothly for years to come If you like this book write a review on google books      [Seloc's Volvo Penta Stern Drive](#) Joan Coles, Clarence Coles, 1989

*Seloc's Volvo Penta Stern Drive Tune-up and Repair Manual* Clarence W. Coles, Joan Coles, 1983      **Volvo Penta Stern Drives, 1992-03 Repair Manual** Kevin M. G. Maher, 1998      **Volvo-Penta Stern Drives, 1968-1991** Nichols / Seloc, 1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Chilton Marine s editors authors in our on site facility Providing complete coverage on everything from basic maintenance to engine overhaul every manual features Simple to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams Recognized and used by technical trade schools as well as the U S military Covers all Single SP and Duo Prop DP models powered by Ford GM or Volvo 4 cylinder V6 and V8 engines Over 1 375 illustrations      *Volvo Stern Drive Shop Manual, 1968-1989* ,1990      [Clymer Volvo Stern Drive Shop Manual, 1968-1993](#) ,1992      **Volvo Stern Drive Shop Manual, 1968-1989** Randy Stephens, 1990

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