



#### Bead of silicone PPS 1161231

**Note:** There are two types of timing gear cover in circulation, one with a sealing groove on the right-hand side and one without. The illustration shows a cover with sealing grooves.

Apply an even bead of silicone, 1.5 – 2.0 mm, part no. 1161231, to the timing gear cover and position it correctly.

#### Part number 1161231

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Fit the press tools, part no. 10006010 and part no. 10006020, and tighten them by pressing down the timing gear cover so that the sealing surfaces between the valve cover, cylinder head and timing gear cover are in the same plane.

**Note:** Install and tighten down the timing gear cover within 20 minutes after having applied the sealant.

After torque-tightening the bolts, wait a few minutes and remove the tools.

**Special tools:** [10006010](#) [10006020](#)

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# Volvo Truck Repair Manual

**RJ Shavelson**



## **Volvo Truck Repair Manual:**

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