

ROTARY SLIPS

Varco_® OIL TOOLS

SDS, SDML, and SDXL Rotary Slips are for use in API standard insert bowls. Featuring better contact and distribution of load on drill pipe thru a superior wraparound configuration and unique insert design, these slips prevent bottlenecks and gouging damage. The buttress design of the body segments provides great strength while minimizing weight for ease of handling.

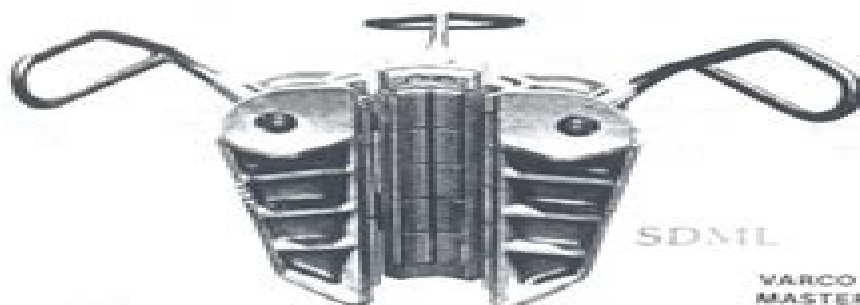
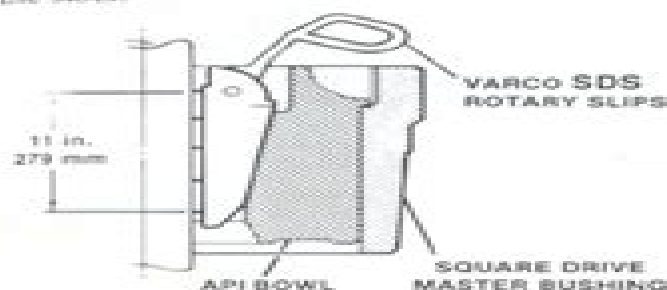
Varco rotary slips provide long and troublefree service under the most severe conditions. Inserts are held securely in dovetail slots. Inserts are changed by removing the nuts, bolts, and retainers at the top of the slots.



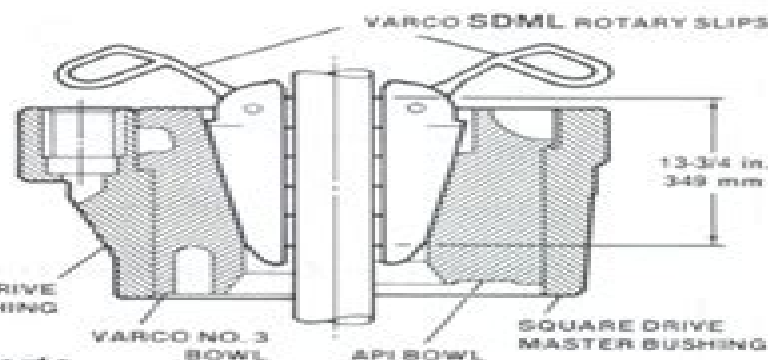
SDS

SDS—Short Rotary Slips & SDS Inserts

Slip Body Size (in.)		3-1/2				4-1/2	
Pipe Sizes (in.)		2-3/8	2-7/8	3-1/2	3-1/2	4	4-1/2
P/N: Slip w/inserts		3901	3903	3905	3907	3909	3911
Wt: Slip w/insert lbs (kg)		117 (53)	111 (50)	107 (48.5)	143 (65)	136 (62)	127 (58)
Insert Set:	P/N	2160-24	2161-24	2162-24	2163-36	2164-36	2165-36
	Wt-lbs (kg) Qty	21 (9.5) 24	16 (7) 24	10 (4.5) 24	32 (14.5) 36	25 (11) 36	16 (7) 36



SDML

VARCO PIN DRIVE
MASTER BUSHINGVARCO NO. 3
BOWL

API BOWL

SQUARE DRIVE
MASTER BUSHING

SDML—Medium Rotary Slips & SDML Inserts

Slip Body Size (in.)		3-1/2				4-1/2		5			5-1/2		
Pipe Sizes (in.)		2-3/8	2-7/8	3-1/2	3-1/2	4	4-1/2	4	4-1/2	5	4-1/2	5	5-1/2
P/N: Slip w/inserts		15524	15523	15522	15563	15564	15565	15567	15568	15569	15571	15572	15573
Wt. Slip w/insert lbs. (kg)		193 (87.5)	188 (85)	180 (81.5)	207 (94)	199 (90)	188 (85)	204 (92.5)	196 (89)	185 (84)	200 (91)	192 (87)	181 (82)
Insert Set:	P/N	2160-30	2161-30	2162-30	2163-45	2164-45	2165-45	2168-45	2166-45	2167-45	2168-45	2169-45	2170-45
	Wt-lbs (kg) Qty	26 (12) 30	21 (9.5) 30	13 (6) 30	39 (17.5) 45	31 (14) 45	20 (9) 45	39 (17.5) 45	31 (14) 45	20 (9) 45	39 (17.5) 45	31 (14) 45	20 (9) 45

Varco Rotary Slips

Minjie Lin



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The Composite Catalog of Oil Field and Pipe Line Equipment ,1954 **Myers' Oilweek** ,1961 A Tribute to Oil's Centennial ,1959 **World Oil** ,1963-07 Vols for 1946 47 include as sect 2 of a regular no World oil atlas *The Drilling Contractor* ,1962 **Petroleum Management** ,1964 *Paper* ,1961 **Indian Trade Journal** ,1983 **History of Oil Well Drilling** John Edward Brantly,1971 An artfully illustrated account of the oil industry s most important events HISTORY OF OIL WELL DRILLING records the beginning and development of the oil well industry from early water and brine well drilling to the vast oil industry of today More than 1700 illustrations and 1500 pages trace the evolution of equipment and methods used in drilling for oil Every major tool and method is described in detail From the simple spring pole to the cable tool rotary and portable rigs Dr Brantly traces the origin the development and the accessory tools of these major implements and compares them with modern equipment innovations There is a comprehensive report on marine drilling and the vast offshore oil fields Directional drilling blowout prevention formation testing and well instruments are other pertinent covered in this masterfully pictorial history *Roughnecks, Rock Bits and Rigs* Bonar Alexander Gow,2005 This book is a comprehensive study of the evolution of the component aspects of drilling technology in Alberta from the evolution of power sources and drill bit designs to the composition of drilling muds and the use of fishing tools Included are explanations of the costs and risks of oil well drilling and of the larger issue of industrial technology how it evolves and under what conditions The author draws extensively from original source material such as interviews photographs and appendices from both the Glenbow Archives and the Devon Leduc Petroleum Hall of Fame and Interpretive Ce *The Oil and Gas Journal* ,1976 **Petroleum Engineer International** ,1984 *Mechanical Engineering* ,1961-07 **California Oil World and Petroleum Industry** ,1941 **Oil & Gas Journal** ,1952-07 *Oil Bulletin; Official Monthly Magazine, Chamber of Mines and Oil, California* ,1929 **California Oil World** ,1944

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