

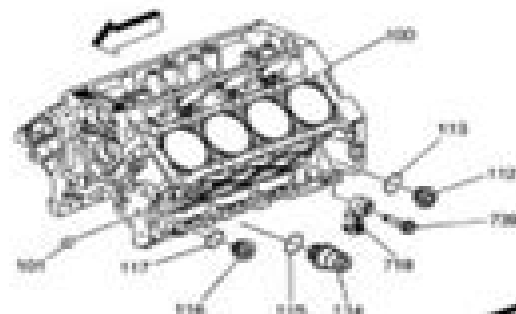
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Engine Block Plugs/Sensors

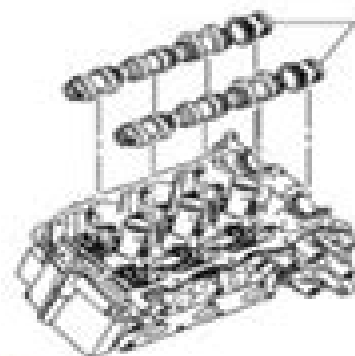
Observe the markings (1) on the bearing caps. Each bearing cap is marked in order to identify its location. The markings have the following meaning:

- The raised feature must always be oriented toward
- The I indicates the intake camshaft.
- The E indicates the exhaust camshaft.
- The number indicates the journal position from the

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Remove the camshaft bearing cap to cylinder head retaining bolts (1).
Remove the camshaft bearing caps (2).



Remove the camshafts (1).

- (100) Engine Block
- (101) Engine Block
- (101) Oil Gallery Plug
- (110) O-Ring
- (111) Oil Gallery
- (112) Oil Gallery Side
- (113) Washer
- (114) Front Heater
- (115) Washer
- (116) Oil Gallery Plug - Side
- (117) Washer

Vauxhall Vectra1994 Workshop Manual

John S. Mead



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