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Third Semester B.E. Degree Examination, June/July 2017 Mechanical Measurements and Metrology

Time: 3 hrs.

Max. Marks: 80

Note: Answer FIVE full questions, choosing one full question from each module.

Module-1

- | | | |
|---|---|------------|
| 1 | a. Brief the need of inspection. | (04 Marks) |
| | b. What are the principles of measurements? | (04 Marks) |
| | c. Explain the process of measurement. | (04 Marks) |
| | d. What are the causes of Errors in measurements? | (04 Marks) |

OR

- | | | |
|---|---|------------|
| 2 | a. Explain the wavelength standard of measurements. | (04 Marks) |
| | b. What care should be taken in use of slip gauges? | (04 Marks) |
| | c. What is Sine bar? Explain the principle of sine bar. | (04 Marks) |
| | d. With a sketch, explain the principle of auto collimator. | (04 Marks) |

Module-2

- | | | |
|---|---|------------|
| 3 | a. Explain the types of fits. | (04 Marks) |
| | b. What is Hole basis and Shaft basis system? | (04 Marks) |
| | c. Define the Interchangeability and Selective Assembly. | (04 Marks) |
| | d. Explain the compound tolerance, with a suitable example. | (04 Marks) |

OR

- | | | |
|---|--|------------|
| 4 | a. What are the materials used in gauge manufacturing? | (04 Marks) |
| | b. List the functional requirements of a comparator. | (04 Marks) |
| | c. With a neat sketch, explain the optical comparator. | (08 Marks) |

Module-3

- | | | |
|---|---|------------|
| 5 | a. How do you measure the minor diameter of internal threads? | (04 Marks) |
| | b. What is "Best Size wire"? Derive the best wire size in terms of pitch and flank angle. | (08 Marks) |
| | c. With a sketch, show the terminology of a spur gear. | (04 Marks) |

OR

- | | | |
|---|--|------------|
| 6 | a. With a neat sketch, explain the gear roll tester for composite error measurement. | (08 Marks) |
| | b. Explain the basic concept of coordinating measuring machine. | (08 Marks) |

Module-4

- | | | |
|---|---|------------|
| 7 | a. What is the significance of measurements? | (04 Marks) |
| | b. Explain in detail, the Generalized Measuring System. | (08 Marks) |
| | c. What is Transfer Efficiency? | (04 Marks) |

OR

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web carrefour french pronunciation karfuv i is a french multinational retail and wholesaling corporation headquartered in massy france the eighth largest retailer in the world by revenue it operates a chain of hypermarkets groceries stores and convenience stores which as of december 2021 comprises 13 894 stores in over 30 countries 3

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web 3 developing a responsible offer and involving consumers in implementing the food transition carrefour wants to inform engage and involve customers in order to make them stakeholders in the food transition carrefour highlights the food transition in stores through the deployment of its global communications programme act for food