

SHAFT DRIVE

- Remove the final drive gear housing from the final gear case.
- Remove the oil seal ① , circlip ② , propeller shaft coupling ③ , and spring ④ from the final drive gear coupling. (Fig. 8-11)

⑤	Snap ring plier	09900-06108
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NOTE:

To remove the circlip ② , it will be necessary to push the propeller shaft coupling inwards, to remove spring pressure from the circlip.

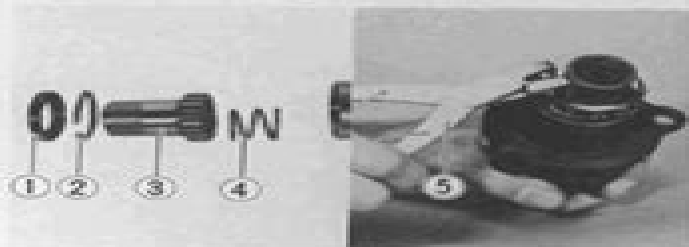


Fig. 8-11

- Straighten the bent portion of the final drive gear nut. Use special tool ① to hold the coupling, and remove the nut. (Fig. 8-12)

①	Final drive gear coupling holder	09924-64510
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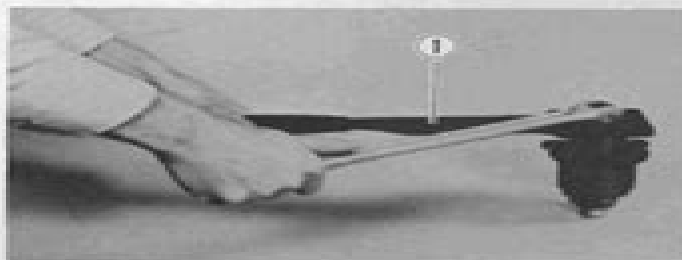


Fig. 8-12

- Remove the washer and coupling, and tap the drive gear shaft with a plastic hammer to remove it from housing. Do not lose the

shims and spacer on the final drive gear shaft. (Fig. 8-13)



Fig. 8-13

- To remove the inner bearing race from gear shaft, use special tool ② . (Fig. 8-14)

②	Bearing inner race remover	09941-84510
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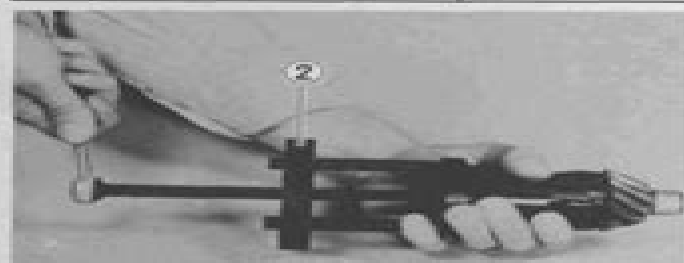


Fig. 8-14

- To remove the oil seal from the housing, use special tools ③ and ④ . (Fig. 8-15)

③	Bearing and oil seal remover	09941-64510
④	Rotor remover shaft set	09930-30102

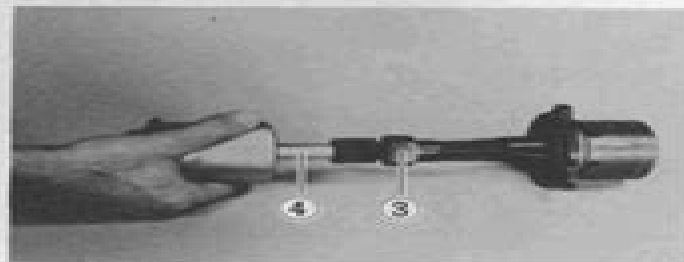


Fig. 8-15

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 - Chapter 5: Conclusion
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