

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:

DT50 (Prior to 1984)	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65	84 mm (3.31 in.)

Stroke	72 mm (2.83 in.)
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Number of Cylinders	2
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Displacement:

DT50 (Prior to 1984)	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc (48.69 cu. in.)

Spark Plug:

NGK	BSHS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type

Carburetor: Breakerless	
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Make:

Mikuni	
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Model	B40-32
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Fuel:Oil Ratio	50:1†
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*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
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Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)
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Piston to Cylinder Wall Clearance:

DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main

Bearing Journal	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End

Side Shake	5.0 mm (0.20 in.)
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TIGHTENING TORQUES

Cylinder Head:

6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)

Crankcase	40-60 N·m† (29-44 ft.-lbs.)
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Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
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Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
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Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
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Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)
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Standard Screws:

Unmarked or Marked "4"

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)

Marked "T" or SAE Grade 5

5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki Ls65savage Service Manual

Bob Henderson,A. K. Legg



Suzuki Ls65savage Service Manual:

Suzuki Service Manual ,1973 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1973 *Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol* Bob Henderson,A. K. Legg,1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines **Suzuki SV650 and SV650S** Matthew Coombs,2002 This repair manual covers Suzuki SV650 and SV650S 1999 to 2005 **Suzuki Service Manual** Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197? **Suzuki Service Manual, Model TS250R.** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki U70 Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1967 **Suzuki Volusia/Boulevard C50 (2001-2019) Clymer Repair Manual** Clymer Publications,2020-02-25 Complete coverage for your 2001 20019 Suzuki Volusia Boulevard C50 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color **Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual** Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 *Suzuki LS650 Service Manual* ,1990 **Suzuki LT-F250 Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), **Suzuki 55 Model M31 Service Manual** United States Suzuki Motor Corporation,1964 **Suzuki Service Manual, Model TS 185** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export

Service Section,1971 Suzuki Service Manual LJ50/LJ50V. ,1984 **Suzuki GSF600 & 1200 Bandit Fours Service and Repair Manual** Matthew Coombs,1997 Suzuki GSF600 GSF1200 Bandit Fours 1995 97 Shop Manual Haynes Covers 6cc and 12cc models 256 pgs 614 b w ill **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Overseas Marketing Division,1976 *Suzuki VS1400 93-97 Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1992 This manual is suitable for experienced mechanics as well as apprentice mechanics and do it yourself mechanics **Suzuki GS550 Service Manual** Suzuki Motor Company Pty.Ltd,198? **Suzuki** Max Haynes,2009-01-01 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index

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Table of Contents Suzuki Ls65savage Service Manual

1. Understanding the eBook Suzuki Ls65savage Service Manual
 - The Rise of Digital Reading Suzuki Ls65savage Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Ls65savage Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Ls65savage Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Ls65savage Service Manual
 - Personalized Recommendations
 - Suzuki Ls65savage Service Manual User Reviews and Ratings
 - Suzuki Ls65savage Service Manual and Bestseller Lists
5. Accessing Suzuki Ls65savage Service Manual Free and Paid eBooks
 - Suzuki Ls65savage Service Manual Public Domain eBooks
 - Suzuki Ls65savage Service Manual eBook Subscription Services
 - Suzuki Ls65savage Service Manual Budget-Friendly Options

6. Navigating Suzuki Ls65savage Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Ls65savage Service Manual Compatibility with Devices
 - Suzuki Ls65savage Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Ls65savage Service Manual
 - Highlighting and Note-Taking Suzuki Ls65savage Service Manual
 - Interactive Elements Suzuki Ls65savage Service Manual
8. Staying Engaged with Suzuki Ls65savage Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Ls65savage Service Manual
9. Balancing eBooks and Physical Books Suzuki Ls65savage Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Ls65savage Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Suzuki Ls65savage Service Manual
 - Setting Reading Goals Suzuki Ls65savage Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Suzuki Ls65savage Service Manual
 - Fact-Checking eBook Content of Suzuki Ls65savage Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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