

REASSEMBLY

1. INSTALL BEARING HOUSING

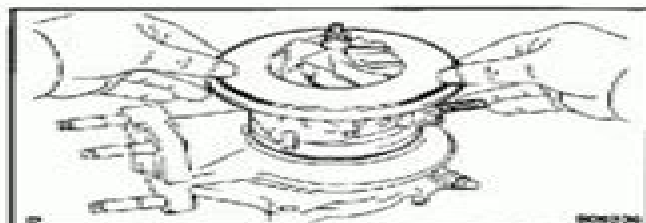
- (a) Install the snap ring to the turbocharger.

HINT:

In advance, put the snap ring through the bearing housing.

- (b) Install a new O-ring to the bearing housing.

- (c) Align the pin of the turbine housing with the pin hole of the bearing housing.



- (d) Install the bearing housing to the turbine housing.

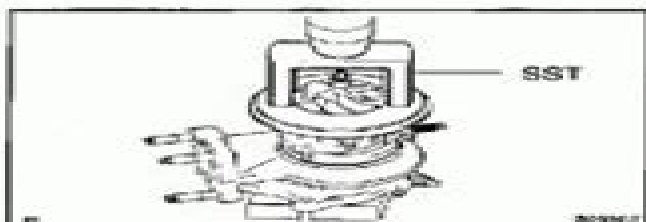
NOTICE:

- Install the bearing housing straight, and be careful not to damage the turbine wheel.
- In case of having difficulty of pressing in the bearing housing to install with a hand due to hard engagement, apply the procedure (c).

HINT:

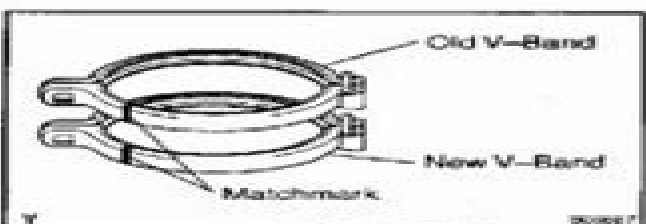
Apply a little penetrate rust prevention lubricant onto the engagement section to make installation easier.

- (e) In case that the engagement of the bearing housing is hard, using SST and a press, install the bearing housing while checking the smooth rotation of the impeller wheel. SST 09350-32014 (09351-32070)



NOTICE:

- Do not hold the turbine housing with the stud bolts.
- Be sure to install the bearing housing straight without tilting as the shaft may bent and cause the irregular noise.
- Press in the bearing housing slowly. When the rotation of the impeller wheel becomes heavy, return the press immediately and do the operation again.
- After installed, check that the turbine shaft turns smoothly.



- (f) Place a new and old (used) V-bands in line, then reprint the matchmark position on the old V-band to the new one.

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A red circular graphic with a gradient, appearing as a stylized wheel or a light effect, positioned to the right of the Toyota Motor Sales Co. Ltd text.

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Autocar & Motor ,1992-08

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