

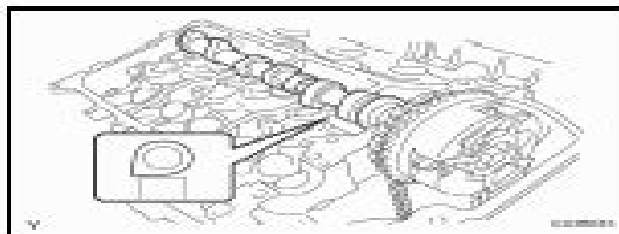
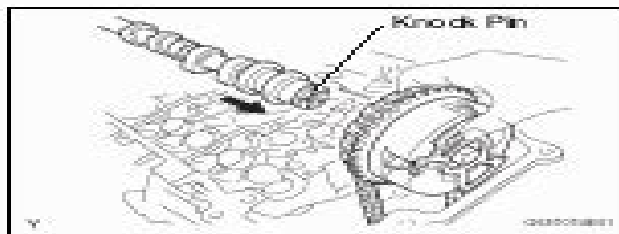
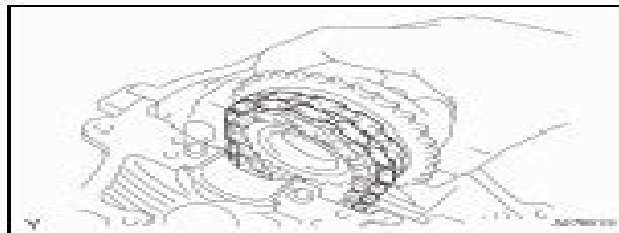
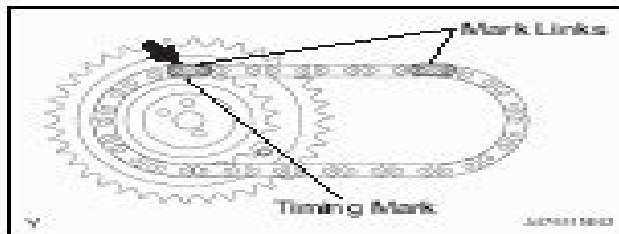
## INSTALLATION

### 1. INSTALL CAMSHAFT

#### NOTICE:

As the thrust clearance of the camshaft is small, the camshaft must be kept level while it is being installed. If the camshaft is not kept level, the portion of the cylinder head which receives the shaft thrust may crack or be damaged, causing the camshaft to seize or break. To avoid this, the following steps should be carried out.

- (a) Align the mark link (yellow) with the timing mark (1-dot mark) of the camshaft timing gear as shown in the illustration.
- (b) Apply new engine oil to the thrust portions and journals of the camshafts.



- (c) Temporarily put the No. 1 chain on the No. 2 chain of the camshaft timing gear.
- (d) Align the knock pin hole of the camshaft timing gear with the knock pin of the No. 1 camshaft, and insert the No. 1 camshaft into the camshaft timing gear.
- (e) Temporarily install the camshaft timing gear set bolt.
- (f) Set the No. 1 camshaft onto the RH cylinder head with the cam lobes of the No. 1 cylinder facing downward as shown in the illustration.

# Toyota 4 Runner Shop Manual 1990 1995

**John B. Raffa, Larry Warren, John Harold  
Haynes**



## **Toyota 4 Runner Shop Manual 1990 1995:**

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