

FOREWORD

This repair manual has been prepared to provide information on the repair methods (including cutting and welding operations, but excluding painting) recommended by TOYOTA for collision-damaged body components of the TOYOTA CAMRY.

Applicable models: 5V-05, 21 series
CV-20 series

This manual consists of body repair methods, exploded diagrams and illustrations of the body components and other information relating to body panel replacement such as handling precautions, tools, equipment, etc. However, it should be noted that the front-enders of all TOYOTA models are bolted on and require no welding.

Body construction will sometimes differ depending on specifications and country of destination. Therefore, please keep in mind that the information contained herein is based on vehicles for general destinations.

For the service of specifications and repair procedures other than collision-damaged body components of the TOYOTA CAMRY, refer to the following repair manuals.

Manual Name	Pub. No.
CAMRY Chassis and Body Repair Manual (CAMRY Repair Manual (USA and Canada))	5C7100 Model Year Version
Electrical Wiring Diagram (Ex. USA and Canada) (USA and Canada)	EW000210 Model Year Version
15, 15-E, 20, 20-C, 20-E, 20-PE & 20-CE Engine Repair Manual (Ex. USA and Canada)	5M001010
10, 20 & 20-E Engine Repair Manual (Ex. USA and Canada)	5M001010
Fundamental Painting Procedures	5M001010
Fundamental Body Repair Procedures	5M001010

All information contained in this manual is the most up-to-date at the time of publication. However, specifications and procedures are subject to change without prior notice.

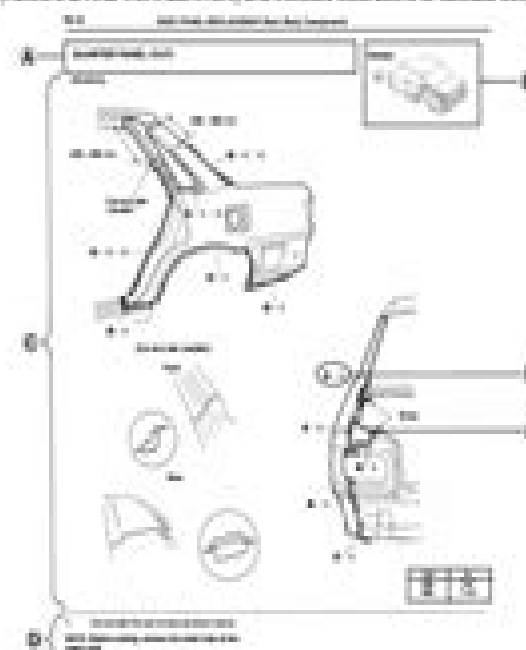
TOYOTA MOTOR CORPORATION

15.2

INTRODUCTION

HOW TO USE THIS MANUAL

Each repair method description provided in Section 05 of this manual comprises two pages, divided into 2 boxes (REMOVAL AND INSTALLATION) and includes illustrations to facilitate body repair.



A: REPLACEMENT PART AND METHOD

QUARTER PANEL	REMOVAL METHOD
ASSEMBLY	Assembly replacement
CUTTING	Major cutting (less than 1/2 of part used)
CUTTING	Full cutting (about 1/2 of part used)
CUTTING	Partial cutting (most of part used)
REPLACEMENT PART	

B: BODY VARIATIONS AND PART LOCATION

Body variations	1500	All models
Sedan	Sedan models	
Wagon	Wagon models	

C: REMOVAL DIAGRAM

Describes in detail removal of the damaged part involving repair by cutting.

D: REMOVAL GUIDE

Provides additional information to more efficiently help you perform the removal.

Toyota 1990 User Manual

John L. Ryan, L. D. Ryan



Toyota 1990 User Manual:

Technical Report and Data File User's Manual for the 1992 National Adult Literacy Survey, 2001 *The Operator's Manual for the New Administration* Mark A. Abramson, 2008-06-27 The Operator's Manual for the New Administration explains how government works and how to make it work to advance policy goals and objectives Bringing decades of experience in government administration the authors have identified eight key tools leadership performance people money contracting technology innovation and collaboration that executives must utilize in order to be successful **The Forklift Manual** John L. Ryan, L. D. Ryan, 2006 **The TWI Facilitator's Guide** Donald A. Dinero, 2016-09-19 There are many books available covering the Training Within Industry TWI programs but few include any unique material on adaptation or modification This dearth of new has caused practitioners to alter the programs without understanding the underlying principles These changes have made the programs less effective One must however maintain the principles used in the programs when changing the delivery of the programs to suit the culture The purpose of The TWI Facilitator's Guide How to Use the TWI Programs Successfully is to prevent the TWI programs from falling into misuse and disuse This book will explain the main principles of the TWI programs and what they can accomplish but it will also stress what they are not This book reviews what the programs are and then explains how to use them It tells why we do certain aspects of each program When we know why we do something we won't stop doing it for the wrong reason *Lemon-Aid New and Used Cars and Trucks 1990-2015* Phil Edmonston, 2013-11-18 Lemon Aid New and Used Cars and Trucks 1990 2015 steers the confused and anxious buyer through the purchase of new and used vehicles unlike any other car and truck book on the market Dr Phil Canada's best known automotive expert for more than 42 years pulls no punches *User Friendly* Cliff Kuang, Robert Fabricant, 2019-11-19 AMAZON BEST BOOKS OF 2019 PICK FORTUNE WRITERS AND EDITORS RECOMMENDED BOOKS OF 2019 PICK User Friendly is a tour de force an engrossing fusion of scholarly research professional experience and revelations from intrepid firsthand reporting EDWARD TENNER The New York Times Book Review In User Friendly Cliff Kuang and Robert Fabricant reveal the untold story of a paradigm that quietly rules our modern lives the assumption that machines should anticipate what we need Spanning over a century of sweeping changes from women's rights to the Great Depression to World War II to the rise of the digital era this book unpacks the ways in which the world has been and continues to be remade according to the principles of the once obscure discipline of user experience design In this essential text Kuang and Fabricant map the hidden rules of the designed world and shed light on how those rules have caused our world to change an underappreciated but essential history that's pieced together for the first time Combining the expertise and insight of a leading journalist and a pioneering designer User Friendly provides a definitive thoughtful and practical perspective on a topic that has rapidly gone from arcane to urgent to inescapable In User Friendly Kuang and Fabricant tell the whole story for the first time and you'll never interact with technology the same way again Gale's Auto Sourcebook

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explores antenna technology with discussion of antenna design methods and the various antennas in current use or

development for base stations hand held devices satellite communications and shaping beams The discussions then move to smart antennas and phased array technology including details on array theory and beamforming techniques Space diversity direction of arrival estimation source tracking and blind source separation methods are addressed as are the implementation of smart antennas and the results of field trials of systems using smart antennas implemented Finally the hot media topic of the safety of mobile phones receives due attention including details of how the human body interacts with the electromagnetic fields of these devices Its logical development and extensive range of diagrams figures and photographs make this handbook easy to follow and provide a clear understanding of design techniques and the performance of finished products Its unique comprehensive coverage written by top experts in their fields promises to make the Handbook of Antennas in Wireless Communications the standard reference for the field

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