

INSTALLATION OF CYLINDER HEAD

(See page EM-9)

1. INSTALL CYLINDER HEAD

- (a) Install a new cylinder head gasket on the cylinder block.

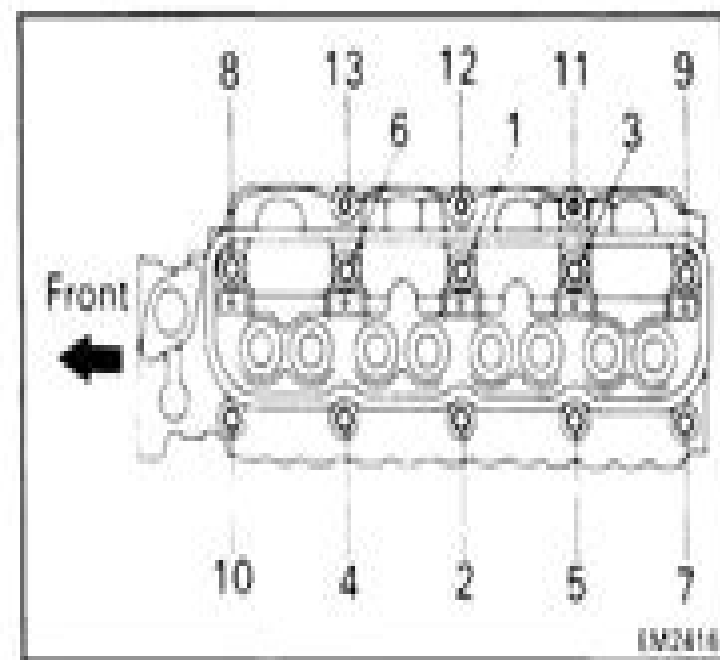
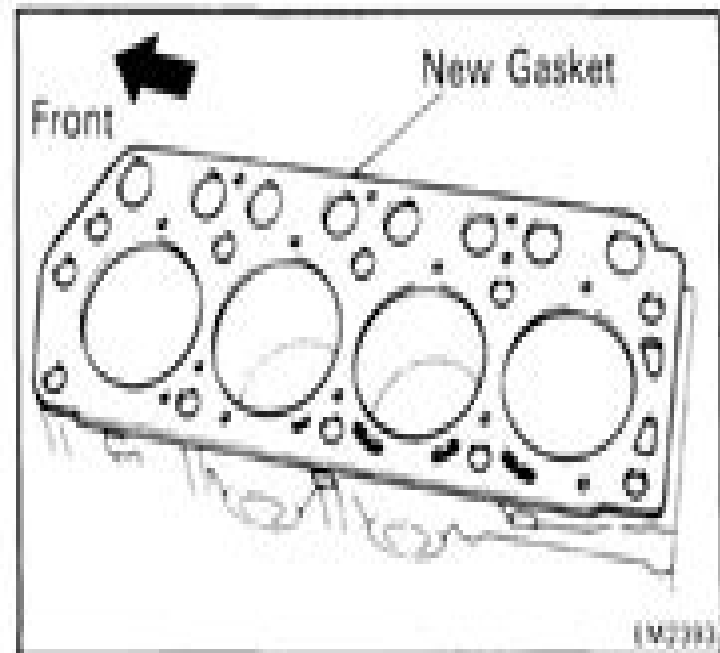
NOTE: Be careful of the installation direction.

- (b) Place the cylinder head on the cylinder head gasket.
- (c) Apply a light coat of engine oil on the threads and under the cylinder head bolts.
- (d) Install and uniformly tighten the thirteen cylinder head bolts in several passes, in the sequence shown.

Torque:

14 mm bolt head 900 kg-cm (65 ft-lb, 88 N·m)

12 mm bolt head 195 kg-cm (14 ft-lb, 19 N·m)



Toyota 3l Head Torque Settings

G Psacharopoulos

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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1. Understanding the eBook Toyota 3l Head Torque Settings
 - The Rise of Digital Reading Toyota 3l Head Torque Settings
 - Advantages of eBooks Over Traditional Books
2. Identifying Toyota 3l Head Torque Settings
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Toyota 3l Head Torque Settings
 - User-Friendly Interface
4. Exploring eBook Recommendations from Toyota 3l Head Torque Settings
 - Personalized Recommendations
 - Toyota 3l Head Torque Settings User Reviews and Ratings
 - Toyota 3l Head Torque Settings and Bestseller Lists

5. Accessing Toyota 3l Head Torque Settings Free and Paid eBooks
 - Toyota 3l Head Torque Settings Public Domain eBooks
 - Toyota 3l Head Torque Settings eBook Subscription Services
 - Toyota 3l Head Torque Settings Budget-Friendly Options
6. Navigating Toyota 3l Head Torque Settings eBook Formats
 - ePub, PDF, MOBI, and More
 - Toyota 3l Head Torque Settings Compatibility with Devices
 - Toyota 3l Head Torque Settings Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Toyota 3l Head Torque Settings
 - Highlighting and Note-Taking Toyota 3l Head Torque Settings
 - Interactive Elements Toyota 3l Head Torque Settings
8. Staying Engaged with Toyota 3l Head Torque Settings
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Toyota 3l Head Torque Settings
9. Balancing eBooks and Physical Books Toyota 3l Head Torque Settings
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Toyota 3l Head Torque Settings
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Toyota 3l Head Torque Settings
 - Setting Reading Goals Toyota 3l Head Torque Settings
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Toyota 3l Head Torque Settings
 - Fact-Checking eBook Content of Toyota 3l Head Torque Settings
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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