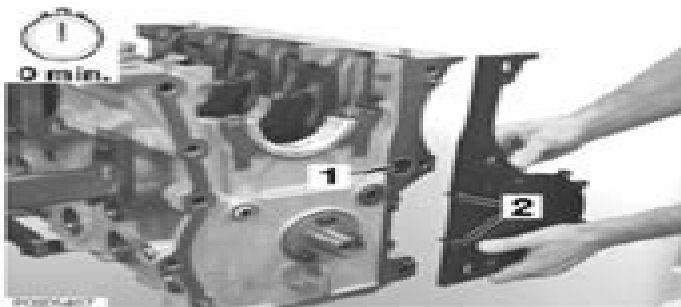




- 4 Install a new O-ring (1).
Install the side plate. Take care to ensure that the sealant is not scraped off during installation. Torque the bolts (2) to **25 Nm (18 lbf ft)**.

IMPORTANT!

Torque the bolts immediately after the components are joined.



- 5 Install the idler gear (1), position the washer (2) and tighten the bolt (3) to **25 Nm (18 lbf ft)**.



- 6 Lift the crankshaft into place.
Install the main bearing caps. Make sure the bearing shell locking tabs (1) and (2) are aligned as illustrated.
The main bearing caps are numbered 1–5 (D4) or 1–7 (D6). Number "1" must be installed furthest forwards (close to the circulation pump).

Toyota D4 Workshop Manual

Ian Pickup



Toyota D4 Workshop Manual:

British Books in Print ,1985 Technical Books in Print ,1974 *The Bookseller* ,1981 *Bookseller and the Stationery Trades' Journal* ,1982 **Current Literature** ,1969 *Whitaker's Cumulative Book List* ,1983 *Paperbacks in Print* ,1979 *Whitaker's Five-year Cumulative Book List* ,1968 Whitaker's Books in Print ,1998 **Australian Books in Print** ,1971 **Whitaker's Book List** ,1988 **Popular Mechanics** ,1982-11 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Mechanics** ,1982-10 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Workshop Manual for Toyota Land Cruiser** Intereurope,1969 **Popular Science** ,1983-07 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **Car and Driver** ,1981 **Popular Science** ,1982 **Toyota Land Cruiser Owners Workshop Manual** John Harold Haynes,Bloomsbury Publishing Plc,Peter Ward,1982 **American Book Publishing Record** ,1995 **British Paperbacks in Print** ,1985

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