SUZUKI DT90 AND DT100

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	TIGHTENING TORQUES
III at least the second of the	Cylinder Head Cover: 8-12 N-m
DT90	(71-106 in -lite)
DT100	Cylinder Head
Bore S4 mm	(21-24 ft-ilbs.)
(3.31 in)	Cylinders
	(34-40 ftlbs.)
Stroke	Exhaust Cover
(2.52 in.)	Exhaust Cover
Number of Cylinders	(71-106 inlites.)
Displacement	Flywheel Nut
(86.6 cu. in.)	(184-192 ftlbs.)
Smark Plug NGK BESHS-10	Gearcase Pinion Nut
Electrode Gan 0.9-1.0 mm	(59-73 ftIbs.)
(0.035-0.039 in.)	Propeller Shaft Nut
Ignition Type Suzuki Microlink	(37-45 O -Btm.)
Carburetor Make	Water Pump Housing (37-45 ftRe.) 15-20 N·m
Carburetor place	(11-14 ft -lbs.)
	Standard Screws:
SIZES—CLEARANCES	
Piston Ring End Gap:	Unpairled or Marked "4" 2-4 N-m
Standard 0.20-0.40 mm	
(0.008-0.016 in.)	(18-35 inlbs.)
Wear Limit 0.80 mm	6 mm
(0.031 in.)	(35-62 brRes.)
Standard Piston Diameter	8 mm
(3.3018-3.3024 tm.)	(88-141 inlbs.)
Standard Cylinder Diameter	10 mm 22-35 N-m
(3.3071-3.3077 in.)	(16-25 ftlbs.)
Piston-to-Cylinder Clearance:	(10 20 11 100)
Standard	Stainless Steel
(0.005-0.006 in.)	5 mm
Wear Limit	(18-35 in-lbs.)
Wear Land	(LB-oks phlibs.)
(0.0087 in.)	6 mm
Piston Pin Diameter: Standard 19.995-20.000 mm	(53-88 inlbs.)
	8 mm
(0.7872-0.7874 in.)	(11-14 ftlbs.)
Wear Limit	10 mm
(0.7866 in.)	(25-30 ftlbs.)
Piston Pin Bore Diameter:	Marked "7":
Standard 20.002-20.010 mm	5 mm
00.7875-0.7878 in.)	(20-53 in -lbs.)
Wear Limit 20,000 mm	6 mm
(0.7886 in.)	(71-106 in -itm.)
Max. Allowable Crankshaft Runout at	8 mm
Stax. Allowable Crankshalt Bullout at	5 mm
Main Bearing Journal	
(0.002 in.)	10 mm
Max. Allowable Connecting Rod Small	(29-44 ftlbs.)
End Side Shake	
(0.20 in.)	

LUBRICATION

The power head is lubricated by oil mixed with the fuel. All models are equipped with oil injection. The recommended oil is Suzuki Outboard Motor Oil or a suitable equivalent NMMA certified

TC-WII engine oil. The recommended foel is unleaded gasoline with a minimum pump octane rating of 85.

During break-in (first five hours of operation), a 50:1 fuel and oil mixture should be used in the fuel tank in combination with the oil injection system to ensure adequate engine lubrication. After break-in period, switch to straight gasoline in the fuel tank.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. The recommended oil is Suzuki Outboard Motor Gear Oil or a good qual-

Suzuki Dt200 Service Manual

Sabine Zange

Suzuki Dt200 Service Manual:

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