

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical 10-40

Engine Mechanical 10-39

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Bearing Inspection

General Information

Service main bearings are available in standard size and 0.25 mm (0.009 in.) undersize, and each of them has 3 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

Bearing Clearance

NOTES

Do not rotate crankshaft while gauging plates is installed.

Check clearance by using gauging plates according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a pair of gauging plates (1) the full width of bearing (parallel to crankshaft) on journal, and set oil film.



4) Tighten main bearing cap No.1 bolt (1) - (10) and main bearing cap No.2 bolt (11) - (20) gradually as follows.

a) Tighten bolts (1) - (10) to 30 N·m (2.0 kgf·m, 22.0 ft·lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf·m, 36.9 ft·lb).

c) In the same manner as in Step a), tighten them to 90°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf·m, 18.0 ft·lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (1) - (10):

Tighten 30 N·m (2.0 kgf·m, 22.0 ft·lb), 50 N·m (3.0 kgf·m, 36.9 ft·lb) and 90° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf·m, 18.0 ft·lb) by the specified procedure.

5) Remove bearing caps.

6) Insert gauging plates (2) on the main journal.

7) Tighten main bearing cap No.1 bolt (1) - (10) and main bearing cap No.2 bolt (11) - (20) to 30 N·m (2.0 kgf·m, 22.0 ft·lb) and 25 N·m (2.0 kgf·m, 18.0 ft·lb) respectively.

8) Remove gauging plates (2) and check clearance.

9) If clearance is not within the specified range, replace new bearing, and check clearance.

10) If clearance is not within the specified range, replace new bearing, and check clearance.

11) If clearance is not within the specified range, replace new bearing, and check clearance.

12) If clearance is not within the specified range, replace new bearing, and check clearance.

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50) If clearance is not within the specified range, replace new bearing, and check clearance.

Cylinder Head Components



Component	Part No.	Description	Torque (N·m)	Torque (kgf·m)	Torque (ft·lb)
Cylinder head	1	Cylinder head bolt	30	2.0	22.0
	2	Cylinder head nut	25	1.8	18.0
Intake manifold	3	Intake manifold gasket	-	-	-
	4	Intake manifold bolt	10	0.7	7.0
Cylinder head gasket	5	Cylinder head gasket	-	-	-
	6	Cylinder head gasket	-	-	-
Crankshaft	7	Crankshaft pin	-	-	-
	8	Crankshaft pin	-	-	-
Crankshaft	9	Crankshaft pin	-	-	-
	10	Crankshaft pin	-	-	-
Crankshaft	11	Crankshaft pin	-	-	-
	12	Crankshaft pin	-	-	-
Crankshaft	13	Crankshaft pin	-	-	-
	14	Crankshaft pin	-	-	-
Crankshaft	15	Crankshaft pin	-	-	-
	16	Crankshaft pin	-	-	-
Crankshaft	17	Crankshaft pin	-	-	-
	18	Crankshaft pin	-	-	-
Crankshaft	19	Crankshaft pin	-	-	-
	20	Crankshaft pin	-	-	-
Crankshaft	21	Crankshaft pin	-	-	-
	22	Crankshaft pin	-	-	-
Crankshaft	23	Crankshaft pin	-	-	-
	24	Crankshaft pin	-	-	-
Crankshaft	25	Crankshaft pin	-	-	-
	26	Crankshaft pin	-	-	-
Crankshaft	27	Crankshaft pin	-	-	-
	28	Crankshaft pin	-	-	-
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	50	Crankshaft pin	-	-	-

Suzuki 201iana Manual

Mansur Darlington



Suzuki 200iana Manual:

Suzuki Service Manual ST20 ST20K ST20V. Suzuki Jidōsha Kōgyō Kabushiki Kaisha, Suzuki Motor Co, 1976

Veloce Suzuki T20 & T200 1965-1969 Factory Workshop Manual Floyd Clymer, Velocepress, 2009-06-01 A faithful reproduction of the 1970 Floyd Clymer publication of the official factory Suzuki Workshop Manual for the T20 and T200 series of motorcycles including the 250cc Super Six and X6 Hustler and the 200cc X5 Invader and Sting Ray Scrambler There are comprehensive tables of technical data tolerances and fits and all of the expected data from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic Suzuki motorcycles There are 177 illustrations and each procedure is explained in a step by step method using an appropriate illustration The translation from Japanese to English is at times a little quirky but the illustrations make up for any difficulty in understanding what needs to be done Out of print and unavailable for many years this book is highly sought after on the secondary market and we are pleased to be able to offer this reproduction as a service to all Suzuki enthusiasts worldwide Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol Bob

Henderson, A. K. Legg, 1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines **Suzuki Samurai/Sidekick & Geo Tracker**

Automotive Repair Manual Bob Henderson, John Harold Haynes, 1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971

Suzuki Carry & Every English Factory Service Manual James Danko, 2008-05 For Suzuki Carry Every Van owners here is your new Carry Every Factory Service Manual never before available in English Vehicle Types All including Specialty Vehicles Jacking Positions Vehicle Engine Decoding Vehicle Data Body Chassis Frame Steering Front Suspension Rear Suspension Differential Diff Lock Exhaust System Engine Cooling Fuel System Tune Up Procedure Ignition system Electronic Conventional Starter System Circuits Charging System Manual Transmission 2WD 4WD Electrical Full Brake down Schematics Brake System Engine Complete Overhaul Measurement Conversion Chart Enjoy the book and there are more coming for Honda Daihatsu Subaru Mitsubishi and others *Suzuki LT230 & LT250 85-90* Penton Staff, 2000-05-24 LT230S Chain Drive 1985 1988 LT F230G Shaft Drive 1985 1987 LT230G Shaft Drive 1985 1986 LT250S Chain Drive 1989 1990

Suzuki SJ Series & Vitara Owners Workshop Manual Bob Henderson, A. K. Legg, 1994 **Suzuki Service Manual** Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department, 197?

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Section, 1973 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Overseas Marketing Division, 1976

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Jeremy Churchill,1989 GT50 49cc 77 79 TS50KN 49cc 1979 ZR50X1 49cc 79 83 ZR50S 49cc 83 90 ZR50SL 49cc 81 84 TS50ER 49cc 80 84 **Suzuki Service Manual, Model TS250R.** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 Suzuki Service Manual, Model TS 185 Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 Suzuki Service Manual ,1973 **Suzuki Service Manual** Suzuki Motor Company, **Suzuki Trail Bikes Owners Workshop Manual** Mansur Darlington,1975

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Table of Contents Suzuki 20liana Manual

1. Understanding the eBook Suzuki 20liana Manual
 - The Rise of Digital Reading Suzuki 20liana Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki 20liana Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki 20liana Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki 20liana Manual
 - Personalized Recommendations
 - Suzuki 20liana Manual User Reviews and Ratings
 - Suzuki 20liana Manual and Bestseller Lists
5. Accessing Suzuki 20liana Manual Free and Paid eBooks

- Suzuki 20liana Manual Public Domain eBooks
- Suzuki 20liana Manual eBook Subscription Services
- Suzuki 20liana Manual Budget-Friendly Options
- 6. Navigating Suzuki 20liana Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki 20liana Manual Compatibility with Devices
 - Suzuki 20liana Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki 20liana Manual
 - Highlighting and Note-Taking Suzuki 20liana Manual
 - Interactive Elements Suzuki 20liana Manual
- 8. Staying Engaged with Suzuki 20liana Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki 20liana Manual
- 9. Balancing eBooks and Physical Books Suzuki 20liana Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki 20liana Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki 20liana Manual
 - Setting Reading Goals Suzuki 20liana Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki 20liana Manual
 - Fact-Checking eBook Content of Suzuki 20liana Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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