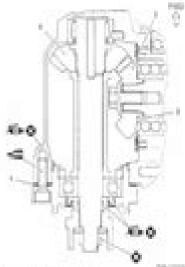
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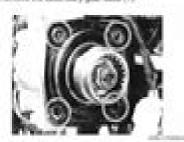


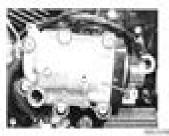
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Secondary Driven Gear Assembly Removal and installation.

Participant.

- 1) Move the everywer assumbly backward. Refor to "Beingarin Assembly Removal and Installation" in Section IC Press (C-I):
- 2) Remove the speed sensor. Refer to "Speed Surson Remined and installation" in Section IC (Page IC)
- St Remove the chilch release passentilly Refer to "Christ: Periode: Assertify / Push Rod Femoral and Installation in Section SC (Page NC-2).
- 4) Femilus the secondary gear laste (TL





\$1 Renove the dowld pink (\$1 and leasondary driven gains assembly (3).



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 When instaling the secondary driven good assembly. align the pin 'A' and hole 'W' of the bearing.

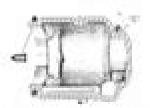


Apply session to the each matching surface. "C" and.

WOTE.

- Make surfaces free from moisture, oil, don't. and other holeign materials.
- Spread on surfaces thirtly to form an even. toper, and assemble the secondary gear. class few minutes.
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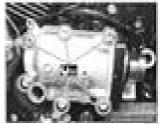
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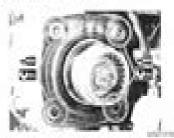


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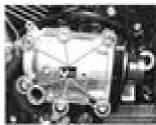
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Eighteeing torque

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Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department

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