

Bookmarks	X
1. Cover	
A. 99500-88L01-01E_COVER	
B. 99500-88L01-01E_IMPORTA NT NOTICE	
C. 99500-88L01-01E_FOREWOR D	
D. 99500-88L01-01E_TABLE OF CONTENTS	
E. 99500-88L01-01E_SUPPLEM ENTS TOC	
F. 99500-88L01-01E_PRECAUTI ONS CONTENTS	
G. 99500-88L01-01E_PRECAUT IONCS	
2. General Information	
A. 99500-88L01-01E_General Information Contents	
B. 99500-88L01-01E_General Information	
C. 99500-88L01-01E_Maintena nce and Tune-Up	
3. Lower Unit	
A. 99500-88L01-01E_Lower Unit Contents	
B. 99500-88L01-01E_Lower Unit Precautions	
C. 99500-88L01-01E_Lower Unit Right Hand Rotation Unit	
4. Mid Unit	
A. 99500-88L01-01E_Mid Unit Contents	
B. 99500-88L01-01E_Mid Unit Precautions	
C. 99500-88L01-01E_Mid Unit Housing And Bracket	
D. 99500-88L01-01E_Mid Unit Power Trim And Tilt	
5. Power Unit	
A. 99500-88L01-01E_Power Head Contents	
B. 99500-88L01-01E_Power Head Precautions	
C. 99500-88L01-01E_Power Head Engine Control	
D. 99500-88L01-01E_Power Head Engine Electrical Devices	
E. 99500-88L01-01E_Power	

1D-4 Power Unit Mechanical:

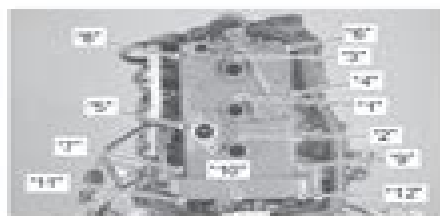
- Install cylinder head cover (2) to cylinder head, then tighten cylinder head cover bolts to specified torque.

Tightening torque

Cylinder head cover bolt (a): 11 N·m (1.1 kgf-m, 8.0 lbf-ft)



JAUS114004-01



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- Perform the following final assembly checks to ensure proper and safe operation.
 - All parts removed have been returned to their original positions.
 - Wire and hose routing matches service manual illustration. Refer to "Fuel Hose Routing" in Section 4B (Page 4B-1) and "Water Hose Routing" in Section 4B (Page 4B-4).
 - No oil leakage is evident during final test running.

Air Intake Silencer Case Removal and Installation

JAUS11140004

Removal

- Remove the starter motor. Refer to "Starter Motor Removal and Installation" in Section 1I (Page 1I-6).

- Remove the breather hose (1) from silencer case (2).



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Installation

Installation is reverse order of removal.

- Install the silencer case and starter motor. Refer to "Starter Motor Removal and Installation" in Section 1I (Page 1I-6).

Electric Parts Holder Removal and Installation

JAUS11140003

Removal

Before removing electric parts holder, disconnect battery cables from battery.

- Remove both lower side covers. Refer to "Lower Side Cover Removal and Installation" in Section 2A (Page 2A-3).
- Remove the ring gear cover. Refer to "Ring Gear Cover Removal and Installation" (Page 1D-2).
- Remove the flywheel (1). Refer to "Flywheel Removal and Installation" in Section 1K (Page 1K-4).

Special tool

- 09930-48720 (Flywheel holder)
- 09930-39411 (Flywheel remover)
- 09930-39420 (Flywheel remover bolts)



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Suzuki Df50a Manual

**Suzuki Jidōsha Kōgyō Kabushiki
Kaisha. Export Service Section**



Suzuki Df50a Manual:

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Table of Contents Suzuki Df50a Manual

1. Understanding the eBook Suzuki Df50a Manual
 - The Rise of Digital Reading Suzuki Df50a Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Df50a Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Df50a Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Df50a Manual
 - Personalized Recommendations
 - Suzuki Df50a Manual User Reviews and Ratings
 - Suzuki Df50a Manual and Bestseller Lists

5. Accessing Suzuki Df50a Manual Free and Paid eBooks
 - Suzuki Df50a Manual Public Domain eBooks
 - Suzuki Df50a Manual eBook Subscription Services
 - Suzuki Df50a Manual Budget-Friendly Options
6. Navigating Suzuki Df50a Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Df50a Manual Compatibility with Devices
 - Suzuki Df50a Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Df50a Manual
 - Highlighting and Note-Taking Suzuki Df50a Manual
 - Interactive Elements Suzuki Df50a Manual
8. Staying Engaged with Suzuki Df50a Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Df50a Manual
9. Balancing eBooks and Physical Books Suzuki Df50a Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Df50a Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Suzuki Df50a Manual
 - Setting Reading Goals Suzuki Df50a Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Suzuki Df50a Manual
 - Fact-Checking eBook Content of Suzuki Df50a Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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