SUZUKI DT9.9 AND DT16 (PRIOR TO 1983)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	DT9.9	DT16
Horsepower	9.9	16
Bore	56 mm	59 mm
Stroke	52 mm	52 mm
Displacement	256 cc	284 cc
Spark Plug:		
NGK	B6HS	B7HS
Electrode gap	0.6-0.7 mm	0.6-0.7 mm
Magneto:		
Breaker point gap	Breakerless	Breakerless
Carburetor:		
Make	Milloumi	Millouri
Model	BV24-16	BV24-19
Fuel:Oil Ratio	50:1	5-0:1
SIZES-CLEARANCES		
	0.15-0.35 mm	0.15-0.35 mm
Piston Ring End Gap	13.995-14.000 mm	13 595-14 000 mm
Piston Pin Diameter	13.590-14.000 mm	13.990-14.000 min
Piston to Cylinder Wall	0.042-0.058 mm	0.042-0.058 mm
Clearance	0.042-9.058 mm	0.042-0.058 mm
Max. Crankshaft Runout at	Section Control of Con	540 March 1941 March 1941
Main Bearing Journal	0.05 mm	0.05 mm
Max. Connecting Rod Small End		
Side Shake	4.0 mm	4.0 mm
TIGHTENING TORQUES		
Cylinder Head	18-28 N m	18-28 Nom
Crankcase:		
6 mm	8-12 N - m	8-12 N-m
8 mm	18-28 N m	1.8-28 N-m
Flywheel Nut	80-90 N·m	80-90 N m
Standard Screws:	1000 010 111 111	1000 000 000
6 mm	2-4 N·m	2-4 N-m
6 mm	4.7 N·m	4-7 N-m
8mm	W. C. and Bell	10-16 N·m
10 mm	2:2-3:5 N - m	22-35 N - m

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuelcoil ratios should be 30:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a NMMA certified two-stroke engine oil or Suzuki "CCI" oil. When using any other type of two-

stroke engine oil, fuel:oil ratios should be 20:1 during break-in and 30:1 for normal service. Manufacturer recommends regular or no-lead automotive gasoline having an 85-95 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit geam and bearings are lubricated by oil contained in the gearcase. SAE 90 hypoid outboard gear oil is recommended. Oil capacity of gear-case with integral exhaust outlet in the lower housing is approximately 220 mL. Oil capacity of gearcase with through-the-propeller exhaust is approximately 200 mL. Reimstail vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

Suzuki Dt8 Repair Manual

Penton Staff

Suzuki Dt8 Repair Manual:

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