SUZUKI DT50, DT60 AND DT65 (Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	
He/rem:	
DT5050/4	(800-5500
DT60	
DT6565/4	6500-5500
Boner	
DT50 (Prior to 1984)	MOTO and was
The state of the s	(3, 15 in.)
DT50 (1984), DT60 & DT65	
D150 (1984), D150 & D165	
실프리트램	(3.31 in.)
Stroke	
	(2.83 in.)
Number of Cylinders	2
DT50 (Prior to 1984)	793 ee
(A) 4 (A	March
DT50 (1984), DT60 & DT65	THE RESERVE AND ADDRESS OF THE PERSON NAMED IN COLUMN TWO
D100(1364), D100 0 D100	69 cm. in.)
	YOUR YOUR DRIVER
Spark Pleg: NGK	and the second second
Electrode Gap	
(0.031-	0.035 in.)
Ignition Type	reakeriess
Carburetor:	
Make	Milkumi
Model	1840-302
Fuel:Oil Ratio	
*1984 DT50 models use NGK R8HS-10 spark place	
electrode gap of 1 mm (0,040 in.).	
11984 DT50 and 1983 and 1984 DT60 models are	manufacture and
with eil injection.	estantidaes
SIZES-CLEARANCES	en anteres de la companya della companya de la companya della comp
Piston Ring End Gap	.2-0.4 men
	网络克尔克斯 电电子电阻 医二氏虫虫
Piston Pin Diameter	
	.7874 in.)
Piston to Cylinder Wall Clearance:	
DT50 (Prior to 1984)	0.112 mm
	1.0044 in.)
DT50 (1984), DT60 & DT65	
	0.0050 in 1
Max. Crankshaft Runout at Main	rioneo nelle
	A 100
Bearing Journal	. 9.05 mm
	(0.002 in.)
Max. Connecting Rod Small End	
Side Shake	
wnload this Manual	(0.20 in.)
A DESCRIPTION OF THE PARTY OF T	

TIGHTENING TORQUES Cylinder Head:
6 mm
10 mm
(29-44 ftlbs.)
Crankcase
Exhaust Cover
. (6-9 ft. lbs.) Flywheel Nut
(145-152 ft Jbs)
Geurcase Pinion Nut
Propeller Shaft Nut
(86-44 ftlbs.)
Standard Screws: Unmarked or Marked "4"
5 mm
6 mm
12 5 fe live is
8 mm
(7-12 ftlbs.) 10 mm
(16-26 ftlbs.)
Stainless Steel 2-4 N·m
5 mm
6 mm
(5-7 ftlbs.)
8 mm
10 mm
Marked "7" or SAE Grade 5
5 mm
(2-5 ftlbs.)
6 man
(6-9 ftlbs.) 8 mm
(13-20 ftlbs.)
10 mm
(29-44 ftlbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

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