

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:

DT50 (Prior to 1984)	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65	84 mm (3.31 in.)

Stroke	72 mm (2.83 in.)
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Number of Cylinders	2
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Displacement:

DT50 (Prior to 1984)	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc (48.69 cu. in.)

Spark Plug:

NGK	BSHS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type

Carburetor:

Make	Mikuni
Model	B40-32

Fuel:Oil Ratio

.....	50:1†
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*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
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Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)
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Piston to Cylinder Wall Clearance:

DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main

Bearing Journal	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End

Side Shake	5.0 mm (0.20 in.)
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TIGHTENING TORQUES

Cylinder Head:

6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)

Crankcase	40-60 N·m† (29-44 ft.-lbs.)
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Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
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Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
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Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
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Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)
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Standard Screws:

Unmarked or Marked "4"

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)

Marked "T" or SAE Grade 5

5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki 201dl650 Service Manual

Arturo Cuomo



Suzuki 201dl650 Service Manual:

Suzuki DL650 V-Strom 2004-2011 Editors of Haynes Manuals, 2015-08-15 Suzuki DL650 V Strom 2004 2011 Service and Repair Manual 1996 2013 M273 Suzuki DL650 V Strom manual Includes Color Wiring Diagrams This service manual provides specific detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the Suzuki DL650 V Strom Series motorcycle Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of your tool box TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS Suzuki Service Manual ,1973

Suzuki Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1973 *Suzuki Carry Da63t Electrical Service Manual & Diagrams* James Danko, 2011 **Suzuki SV650 and SV650S** Matthew Coombs, 2002 This repair manual covers Suzuki SV650 and SV650S 1999 to 2005 **Suzuki Service Manual** Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department, 197? Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol Bob Henderson, A. K. Legg, 1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines *Suzuki Carry & Every English Factory Service Manual* James Danko, 2008-05 For Suzuki Carry Every Van owners here is your new Carry Every Factory Service Manual never before available in English Vehicle Types All including Specialty Vehicles Jacking Positions Vehicle Engine Decoding Vehicle Data Body Chassis Frame Steering Front Suspension Rear Suspension Differential Diff Lock Exhaust System Engine Cooling Fuel System Tune Up Procedure Ignition system Electronic Conventional Starter System Circuits Charging System Manual Transmission 2WD 4WD Electrical Full Brake down Schematics Brake System Engine Complete Overhaul Measurement Conversion Chart Enjoy the book and there are more coming for Honda Daihatsu Subaru Mitsubishi and others **Suzuki Volusia/Boulevard C50 (2001-2019) Clymer Repair Manual** Clymer Publications, 2020-02-25 Complete coverage for your 2001 20019 Suzuki Volusia Boulevard C50 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride

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