

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:

DT50 (Prior to 1984)	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65	84 mm (3.31 in.)

Stroke	72 mm (2.83 in.)
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Number of Cylinders	2
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Displacement:

DT50 (Prior to 1984)	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc (48.69 cu. in.)

Spark Plug:

NGK	BSHS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type

Carburetor: Breakerless

Make	Mikuni
Model	B40-32

Fuel:Oil Ratio	50:1†
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*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
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Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)
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Piston to Cylinder Wall Clearance:

DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End Side Shake	5.0 mm (0.20 in.)
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TIGHTENING TORQUES

Cylinder Head:

6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)

Crankcase	40-60 N·m† (29-44 ft.-lbs.)
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Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
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Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
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Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
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Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)
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Standard Screws:

Unmarked or Marked "4"	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)

Marked "T" or SAE Grade 5

5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki Df50w Service Manual

Emilie Sanchez



Suzuki Df50w Service Manual:

Suzuki: Service Manual Suzuki Motor Corporation (Hamamatsu), **Suzuki DF200E Owner's Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha, 1995 Suzuki Service Manual, Model TS250R Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1973 *Suzuki LT-F250 Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department, 1992 Suzuki Service Manual, 1973 **Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual** Clymer Publications, 2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Overseas Marketing Division, 1976 **Suzuki Service Manual, Model TS 185** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 Suzuki Volusia/Boulevard C50 (2001-2019) Clymer Repair Manual Clymer Publications, 2020-02-25 Complete coverage for your 2001 20019 Suzuki Volusia Boulevard C50 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color *Suzuki Service Manual LJ50/LJ50V.*, 1984 Suzuki Service Manual Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department, 197? **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 **Suzuki Service Manual** Suzuki Motor Company, **Suzuki F50 Service Manual**, 1971 **Suzuki** Suzuki, Motor Co. Ltd, 1977 *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki

Kaisha. Export Service Section,1974 Suzuki Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1970* **Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual** Matthew Coombs,Phil Mather,2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more **Suzuki Service Manual** ,1970

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Table of Contents Suzuki Df50w Service Manual

1. Understanding the eBook Suzuki Df50w Service Manual
 - The Rise of Digital Reading Suzuki Df50w Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Df50w Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Df50w Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Df50w Service Manual
 - Personalized Recommendations
 - Suzuki Df50w Service Manual User Reviews and Ratings
 - Suzuki Df50w Service Manual and Bestseller Lists

5. Accessing Suzuki Df50w Service Manual Free and Paid eBooks
 - Suzuki Df50w Service Manual Public Domain eBooks
 - Suzuki Df50w Service Manual eBook Subscription Services
 - Suzuki Df50w Service Manual Budget-Friendly Options
6. Navigating Suzuki Df50w Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Df50w Service Manual Compatibility with Devices
 - Suzuki Df50w Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Df50w Service Manual
 - Highlighting and Note-Taking Suzuki Df50w Service Manual
 - Interactive Elements Suzuki Df50w Service Manual
8. Staying Engaged with Suzuki Df50w Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Df50w Service Manual
9. Balancing eBooks and Physical Books Suzuki Df50w Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Df50w Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Suzuki Df50w Service Manual
 - Setting Reading Goals Suzuki Df50w Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Suzuki Df50w Service Manual
 - Fact-Checking eBook Content of Suzuki Df50w Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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