

## ROTARY SLIPS

# Varco<sub>®</sub> OIL TOOLS

SDS, SDML, and SDXL Rotary Slips are for use in API standard insert bowls. Featuring better contact and distribution of load on drill pipe thru a superior wraparound configuration and unique insert design, these slips prevent bottlenecks and gouging damage. The buttress design of the body segments provides great strength while minimizing weight for ease of handling.

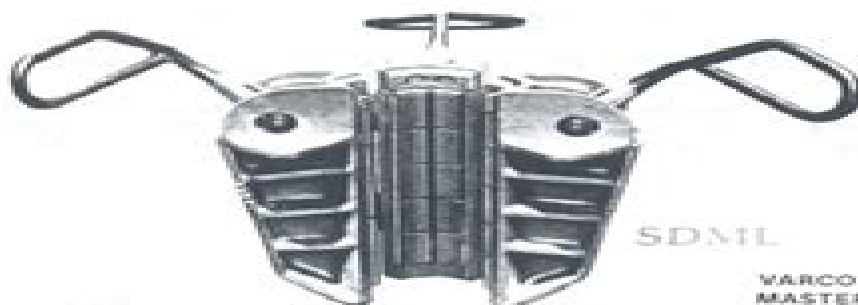
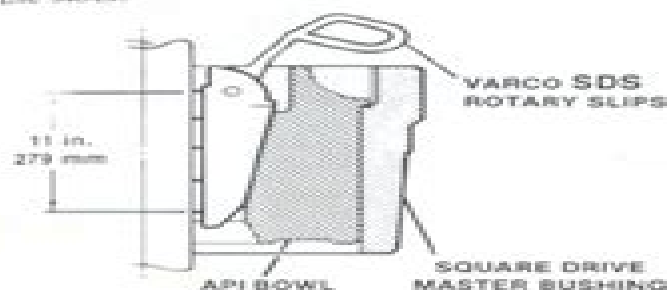
Varco rotary slips provide long and troublefree service under the most severe conditions. Inserts are held securely in dovetail slots. Inserts are changed by removing the nuts, bolts, and retainers at the top of the slots.



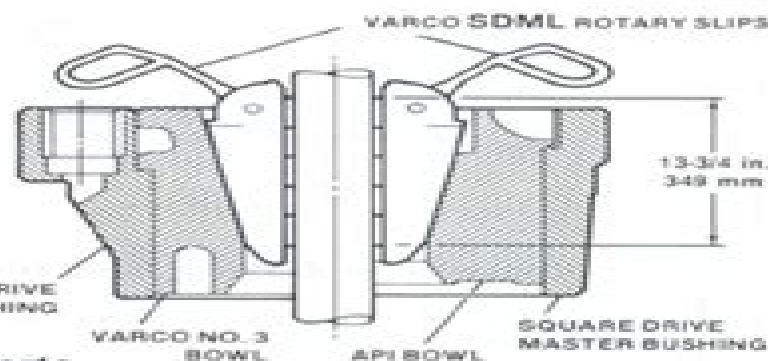
SDS

### SDS—Short Rotary Slips & SDS Inserts

Slip Body Size (in.)	3-1/2				4-1/2		
Pipe Sizes (in.)	2-3/8	2-7/8	3-1/2	3-1/2	4	4-1/2	
P/N: Slip w/inserts	3901	3903	3905	3907	3909	3911	
Wt: Slip w/insert lbs (kg)	117 (53)	111 (50)	107 (48.5)	143 (65)	136 (62)	127 (58)	
Insert Set:	P/N	2160-24	2161-24	2162-24	2163-36	2164-36	2165-36
	Wt-lbs (kg)	21 (9.5)	16 (7)	10 (4.5)	32 (14.5)	25 (11)	16 (7)
	Qty	24	24	24	36	36	36



SDML



VARCO PIN DRIVE MASTER BUSHING

VARCO NO. 3 BOWL

API BOWL

SQUARE DRIVE MASTER BUSHING

### SDML—Medium Rotary Slips & SDML Inserts

Slip Body Size (in.)	3-1/2			4-1/2			5			5-1/2		
Pipe Sizes (in.)	2-3/8	2-7/8	3-1/2	3-1/2	4	4-1/2	4	4-1/2	5	4-1/2	5	5-1/2
P/N: Slip w/inserts	15524	15523	15522	15563	15564	15565	15567	15568	15569	15571	15572	15573
Wt: Slip w/insert lbs (kg)	193 (87.5)	188 (85)	180 (81.5)	207 (94)	199 (90)	188 (85)	204 (92.5)	196 (89)	185 (84)	200 (91)	192 (87)	181 (82)
Insert Set:	P/N	2160-30	2161-30	2162-30	2163-45	2164-45	2165-45	2166-45	2167-45	2168-45	2169-45	2170-45
	Wt-lbs (kg)	26 (12)	21 (9.5)	13 (6)	39 (17.5)	31 (14)	20 (9)	39 (17.5)	31 (14)	20 (9)	39 (17.5)	31 (14)
Qty		30	30	30	45	45	45	45	45	45	45	45

# Varco Rotary Slips

**William C. Lyons, Gary J Plisga BS**

## Varco Rotary Slips:

*The Composite Catalog of Oil Field Equipment & Services* ,1996      **Drilling** ,1979      Drilling International ,1967

**The Composite Catalog of Oil Field and Pipe Line Equipment** ,1954      **Myers' Oilweek** ,1961      **A Tribute to Oil's Centennial** ,1959      **World Oil** ,1963-07 Vols for 1946 47 include as sect 2 of a regular no World oil atlas

**Petroleum Management** ,1964      The Drilling Contractor ,1962      *Paper* ,1961      History of Oil Well Drilling John Edward Brantly,1971 An artfully illustrated account of the oil industry s most important events HISTORY OF OIL WELL DRILLING records the beginning and development of the oil well industry from early water and brine well drilling to the vast oil industry of today More than 1700 illustrations and 1500 pages trace the evolution of equipment and methods used in drilling for oil Every major tool and method is described in detail From the simple spring pole to the cable tool rotary and portable rigs Dr Brantly traces the origin the development and the accessory tools of these major implements and compares them with modern equipment innovations There is a comprehensive report on marine drilling and the vast offshore oil fields Directional drilling blowout prevention formation testing and well instruments are other pertinent covered in this masterfully pictorial history      **Roughnecks, Rock Bits and Rigs** Bonar Alexander Gow,2005 This book is a comprehensive study of the evolution of the component aspects of drilling technology in Alberta from the evolution of power sources and drill bit designs to the composition of drilling muds and the use of fishing tools Included are explanations of the costs and risks of oil well drilling and of the larger issue of industrial technology how it evolves and under what conditions The author draws extensively from original source material such as interviews photographs and appendices from both the Glenbow Archives and the Devon Leduc Petroleum Hall of Fame and Interpretive Ce      *Petroleum Engineer International* ,1984      Indian Trade Journal ,1983      **The Oil and Gas Journal** ,1976      Mechanical Engineering ,1961-07      **California Oil World and Petroleum Industry** ,1941      **Oil Bulletin; Official Monthly Magazine, Chamber of Mines and Oil, California** ,1929      **Standard Handbook of Petroleum and Natural Gas Engineering** William C. Lyons,Gary J Plisga BS,2011-03-15 This new edition of the Standard Handbook of Petroleum and Natural Gas Engineering provides you with the best state of the art coverage for every aspect of petroleum and natural gas engineering With thousands of illustrations and 1 600 information packed pages this text is a handy and valuable reference Written by over a dozen leading industry experts and academics the Standard Handbook of Petroleum and Natural Gas Engineering provides the best most comprehensive source of petroleum engineering information available Now in an easy to use single volume format this classic is one of the true must haves in any petroleum or natural gas engineer s library A classic for the oil and gas industry for over 65 years A comprehensive source for the newest developments advances and procedures in the petrochemical industry covering everything from drilling and production to the economics of the oil patch Everything you need all the facts data equipment performance and principles of petroleum engineering information not found anywhere else A desktop reference for all kinds

of calculations tables and equations that engineers need on the rig or in the office A time and money saver on procedural and equipment alternatives application techniques and new approaches to problems California Oil World ,1944

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