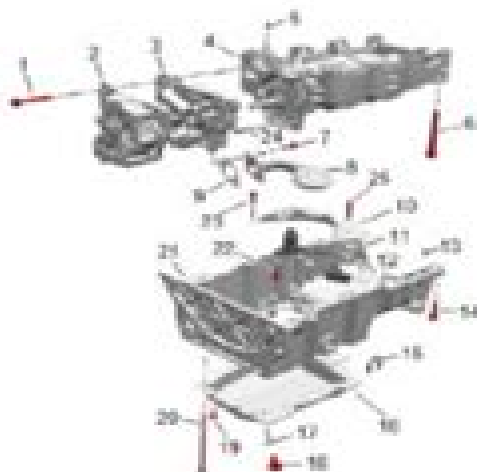


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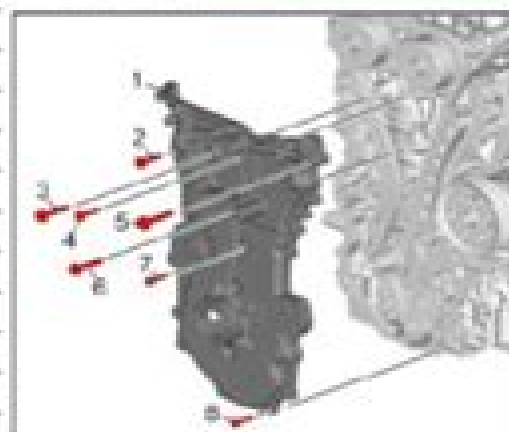


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NOTES

- The engine front cover surface must be free of contamination prior to applying the sealant.
- Install and align the cover within 20 minutes of applying the sealant.
- The cover must be fastened to final torque specification within 60 minutes of applying the sealant.
- Additional sealant is necessary to reduce the possibility of leakage where the cylinder head to engine block interface along the head girth flange on the front cover.

Apply a 7 mm bead of sealant directly to the flange (1) of the engine front cover perimeter mating surface. Also apply a 7 mm bead of sealant directly to the locations indicated (2). Finally, apply a 14 mm dish of sealant at the locations indicated (3). [Adhesive: Dapco Loktitegrey and Loktiteblue](#)



Install the engine front cover (1).

Callout

1	Oil Pump Bolt [7x]
2	Oil Pump
3	Oil Pump Cover
4	Balancer Shaft with Oil Seal
5	Balancer Shaft to Crankshaft Locating Pin [2x]
6	Balance Shaft Retaining Bolt [8x]
7	Oil Pump Suction Pipe Bolt [2x]
8	Oil Pump Screen
9	Oil Pump Screen Gasket
10	Oil Pan Baffle
11	Engine Oil Level Indicator Switch
12	Engine Oil Level Indicator Switch O-Ring Seal

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Lingsheng Yao



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Vauxhall/Opel Insignia Owner's Workshop Manual Anon,2016-04 *Focus On: 100 Most Popular Station Wagons*

Wikipedia contributors, **Guide to London's Contemporary Architecture** Kenneth Allinson,Victoria

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Focus On: 100 Most Popular Compact Cars Wikipedia contributors, **Automotive Engineering International** ,2009

The United States Army and Navy Journal and Gazette of the Regular and Volunteer Forces ,1908 **Advanced**

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