

## 2KD-FTV ENGINE MECHANICAL > TORQUE SPECIFICATIONS

| Part Tightened                                         | N*m  | kgf*cm | ft.*lbf    |
|--------------------------------------------------------|------|--------|------------|
| Engine mounting bracket RH x Cylinder block:           | 68   | 694    | 50         |
| Engine mounting bracket LH x Cylinder block:           | 68   | 694    | 50         |
| Engine coolant temperature sensor x Cylinder head      | 20   | 204    | 15         |
| Camshaft position sensor x Timing gear case            | 8.5  | 87     | 75 in.*lbf |
| Crankshaft position sensor x Timing gear case          | 8.5  | 87     | 75 in.*lbf |
| Vane pump x Timing gear case                           | 39   | 398    | 29         |
| Vacuum pump x Timing gear case cover                   | 21   | 214    | 16         |
| Intake manifold x Cylinder head                        | 29   | 296    | 21         |
| Oil level gage guide x Intake manifold                 | 8    | 82     | 71 in.*lbf |
| Diesel throttle body bracket x Intake air connector    | 20   | 204    | 15         |
| Diesel throttle body bracket x Intake manifold         | 20   | 204    | 15         |
| Diesel throttle body assembly x Intake air connector   | 20   | 204    | 15         |
| Vacuum switching valve bracket x Intake air connector  | 20   | 204    | 15         |
| Vacuum switching valve bracket x Intake manifold       | 20   | 204    | 15         |
| Manifold stay x Intake manifold                        | 19   | 194    | 14         |
| Manifold stay x Cylinder block:                        | 19   | 194    | 14         |
| Water inlet x Cylinder head                            | 19   | 194    | 14         |
| Compressor mounting bracket No. 1 x Cylinder block:    | 47   | 479    | 35         |
| V-ribbed belt tensioner assembly x Cylinder block:     | 21   | 214    | 16         |
| V-ribbed belt tensioner assembly x Water pump assembly | 21   | 214    | 16         |
| Generator bracket x Timing gear case cover             | 25   | 255    | 18         |
| Generator bracket x Generator assembly                 | 25   | 255    | 18         |
| Exhaust manifold x Cylinder head                       | 40   | 408    | 30         |
| Crankshaft pulley x Crankshaft                         | 365  | 3,722  | 270        |
| Timing belt No. 1 cover x Timing belt No. 2 cover      | 6    | 61     | 53 in.*lbf |
| Air cleaner pipe sub-assembly No. 2 x Cylinder head    | 20   | 204    | 15         |
| Engine cover bracket x Cylinder head                   | 18   | 184    | 13         |
| Engine mounting bracket RH x Body                      | 38   | 388    | 28         |
| Engine mounting bracket LH x Body                      | 38   | 388    | 28         |
| Rear end plate x Cylinder block:                       | 8    | 82     | 71 in.*lbf |
| Cooler compressor assembly x mounting bracket No. 1    | 50   | 510    | 37         |
| Pressure feed tube x Vane pump                         | 51   | 520    | 38         |
| Ground cable x Body                                    | 30   | 306    | 22         |
| Engine room J/B wire x Engine room J/B                 | 13   | 133    | 22         |
| Air cleaner assembly x Body                            | 14   | 143    | 10         |
| Hood sub-assembly x Hood hinge                         | 11.5 | 117    | 8.4        |
| Timing belt idler pulley x Cylinder block:             | 35   | 350    | 25         |
| Timing belt tensioner x Cylinder block:                | 13   | 133    | 10         |
| Timing belt No. 2 cover x Cylinder head                | 10   | 102    | 7          |
| Timing belt No. 2 cover x Cylinder block:              | 10   | 102    | 7          |

# Toyota 2kd Engine Torque Specs

**D Kirk**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the 'D Kirk' text.

## **Toyota 2kd Engine Torque Specs:**

**Toyota 2f Engine Repair Manual** Toyota Corporation, 2006-01-01 Factory engine repair manual for the iconic 2F petrol gasoline engine as fitted to the Toyota 40 55 and 60 Series four wheel drive vehicles This repair manual has been prepared to provide information covering general repair for 2F Gasoline engine as fitted to the TOYOTA LAND CRUISER Per Toyota Motor Sales Co LTD The Toyota 2F engine was one of the F series of OHV inline 6 cylinder engines produced by Toyota between 1955 1992 F Series engines are known for their high amount of torque at low RPM massive cast iron blocks and heads and also their high reliability The 2F Engine had one of the longest production runs of any Toyota engine The F Series engines all incorporate overhead valves actuated by pushrods from a gear driven camshaft in the lower portion of the engine The engine was first introduced in the Toyota FJ40 Land Cruiser and in many countries was the only gasoline engine offered in the Landcruiser until 1993 Although it s commonly badged as the Land Cruiser engine it was used in a variety of other large truck applications as well such as in fire trucks and the Toyota FQ15 trucks It was also used in the Crown based Japanese Police Patrol Cars FH26 and FS20 FS50

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## **Table of Contents Toyota 2kd Engine Torque Specs**

1. Understanding the eBook Toyota 2kd Engine Torque Specs
  - The Rise of Digital Reading Toyota 2kd Engine Torque Specs
  - Advantages of eBooks Over Traditional Books
2. Identifying Toyota 2kd Engine Torque Specs
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Toyota 2kd Engine Torque Specs
  - User-Friendly Interface
4. Exploring eBook Recommendations from Toyota 2kd Engine Torque Specs
  - Personalized Recommendations
  - Toyota 2kd Engine Torque Specs User Reviews and Ratings
  - Toyota 2kd Engine Torque Specs and Bestseller Lists
5. Accessing Toyota 2kd Engine Torque Specs Free and Paid eBooks
  - Toyota 2kd Engine Torque Specs Public Domain eBooks
  - Toyota 2kd Engine Torque Specs eBook Subscription Services
  - Toyota 2kd Engine Torque Specs Budget-Friendly Options

6. Navigating Toyota 2kd Engine Torque Specs eBook Formats
  - ePub, PDF, MOBI, and More
  - Toyota 2kd Engine Torque Specs Compatibility with Devices
  - Toyota 2kd Engine Torque Specs Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Toyota 2kd Engine Torque Specs
  - Highlighting and Note-Taking Toyota 2kd Engine Torque Specs
  - Interactive Elements Toyota 2kd Engine Torque Specs
8. Staying Engaged with Toyota 2kd Engine Torque Specs
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Toyota 2kd Engine Torque Specs
9. Balancing eBooks and Physical Books Toyota 2kd Engine Torque Specs
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Toyota 2kd Engine Torque Specs
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Toyota 2kd Engine Torque Specs
  - Setting Reading Goals Toyota 2kd Engine Torque Specs
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Toyota 2kd Engine Torque Specs
  - Fact-Checking eBook Content of Toyota 2kd Engine Torque Specs
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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