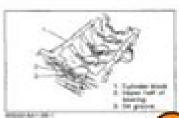
# Suzuki Baleno 1995-2005 Workshop Manual

#### STARTING MOTOR

The starting monie consists of parts shown in below and has permanent magnets mounted in starting

The magnetic switch assembly and parts in the storting motor are enclosed in the housings so that they will be protected against possible dirt and water splant.

- . Make more to apply greens before assentity where an indicated "A" in the figure before.
- \* Spare parts have been lubricated.





- Service main bearings are and PDF deribles and 0.25 mm to 00000 in Lunderston, a PDF them has 5 kinds. of bearings diffusing to return
- Download



with many bearing days, arrow music and number and arrobreamed an abstract in figure.

When ingothing each bearing one to pylinder block, point prove ment toward (neckshaft pulses side and install each cap from that side to flowheet side in according order of numbers "1", "2", "3", "4" and "8". Tighten say bets to appeal and torque.



Chack bearings for pietry, scratches, wast or damage. If any maticipalities is found, random both upper and lower ballons. Namer module one half soldbood replacing the other





Main bearing clearance

Check clearance by using paging plantic according to following properties.

- to flamous biseing case.
- 2) Clean bearings and main journals.
- It Place a place of goging plants to full width of bearing Inscribe to exertishably on journal, availing of hele."



#### At install basing cap as proviously surfined and everly terque cap bolta to specified torque.

Bearing out MOST be torqued to specification in order to seauce present reading of characters.

#### National Section 1

\$40. \$4 Kins (\$.4 kg/ex, \$5.0 %-6).

Do not rotate crankshaft while gaging plants is inutaled.



- TALL Proper Security 15. Novel series

# <u>Suzuki Baleno Esteem 1995 2002 Maintenance Service</u> <u>Manual</u>

Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section

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