

sor, oil sensor and starter valve wires. Remove front and rear lower engine covers. Remove 5 screws from power head side and 10 screws from lower unit side, securing power head lower unit. Remove cotter pin and push out clevis pin connecting upper shift rod to connector of lower shift assembly. Lift power head sufficiently to expose shift linkage. Detach clutch lever rod connector (R) and upper shift rod (U) from clutch shaft (S). Lift power head assembly with related engine components from lower unit assembly.

Before installing power head, make certain drive shaft splines are clean, then coat splines with a light coating of water resistant grease. Reconnect clutch lever rod connector (R) and upper shift rod (U) to shift shaft (S) prior to fully lowering power head onto lower unit. Coat power head-to-lower unit screws with a suitable silicone sealant. Tighten 8 mm power head retaining screws to 15-20 N·m (11-15 ft.-lbs.) and 10 mm screws to 34-41 N·m (25-30 ft.-lbs.). Complete reinstallation by reversing order of removal procedure.

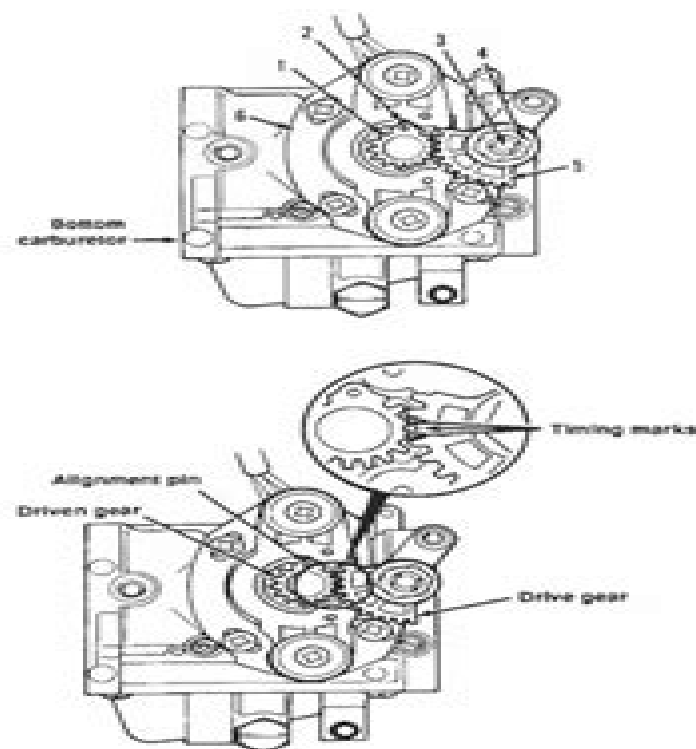


Fig. S218-18—View of throttle valve sensor.

1. Detent arm
2. Alignment pin hole
3. Carburetor throttle shaft
4. Throttle shaft nut
5. Detent arm

Fig. S218-19—Install and adjust throttle valve sensor as outlined in the text.

DISASSEMBLY. Using a suitable puller, remove flywheel. Remove stator assembly, gear counter coil, fuel pump and fuel filter. Remove starter valve. Remove starter motor and bracket. Disconnect the throttle control rod from carburetor and remove oil pump control rod. Remove throttle control lever and clutch lever. Disconnect and label oil hoses for reference during reassembly. Remove oil pump and oil flow sensor. Remove oil pump retainer with oil pump driven gear. Remove exhaust cover screws and carefully pry off cover at tabs provided for prying. Remove silencer cover. Remove cylinder head screws. Tap on the side of cylinder heads with a soft face mallet to dislodge heads. Remove 11 screws and separate lower oil seal housing. Remove screws securing cylinders to crankcase, remove crankcase nuts and carefully separate cylinders from crankcase. Remove pistons from connecting rods. Remove carburetors, intake manifolds and reed valve assemblies. Remove clutch shaft. Remove 16 crankcase screws and remove crankcase from cylinder block.

Crankshaft assembly can now be removed from cylinder block.

Engine components are now accessible for inspection and overhaul as outlined in the appropriate service section.

REASSEMBLY. Refer to specific service sections when assembling the crankshaft, connecting rod, pistons and reed valves. Make sure all joint and gasket surfaces are clean, free from nicks, burrs and hardened gasket sealer.

Whenever the power head is disassembled, it is recommended that all gasket surfaces and mating surfaces be carefully checked for nicks, burrs and warped surfaces which might interfere with a tight seal. Cylinder heads, cylinders, head end of cylinder block and some mating surfaces of manifolds and crankcase should be checked on a surface plate and lapped if necessary to provide a smooth surface. Do not remove any more metal than necessary to true surface.

Thoroughly lubricate all friction surfaces and bearings with a recommended engine oil during reassembly. Apply a suitable high temperature grease to lip of upper crankshaft seal. Apply a suitable water-resistant grease to lip of drive shaft seal and install seal into lower oil seal housing. Place main bearing locating pins into crankcase side of cylinder block, then install crankshaft assembly. Make certain bearing locating pins engage main bearings and upper crankshaft seal fits in cylinder block groove. Make certain lower main bearing locating pin engages notch in cylinder block and "C" ring fits into cylinder block

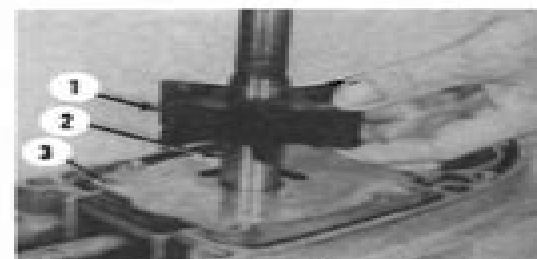


Fig. S218-20—View identifying water pump impeller (1), drive key (2) and plate (3).

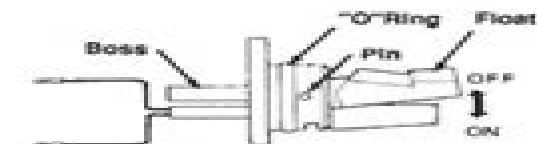


Fig. S218-21—View of water flow sensor. Refer to text for testing procedure.

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Yan Bai



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