

SUZUKI DT4

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Highrpm.....	45000
Bore.....	50 mm (1.97 in.)
Stroke.....	44 mm (1.73 in.)
Displacement.....	90 cc (5.5 cu. in.)
Spark Plug.....	BP6HS
NGK Electrode Gap.....	0.6-0.7 mm (0.024-0.028 in.)
Ignition Type.....	CDI
Carburetor.....	
Model.....	Mikuni
Model.....	BM-18-15
Idle Speed (in gear).....	850-900 rpm
Fuel/Oil Ratio.....	See Text

SIZES—CLEARANCES

Piston Ring End Gap.....	0.15-0.25 mm (0.006-0.010 in.)
Piston to Cylinder Clearance.....	0.05-0.07 mm (0.002-0.003 in.)
Piston Pin Diameter.....	11.95 mm (0.471 in.)

SIZES—CLEARANCES CONT.

Max. Crankshaft Runout at Main Bearing Journal.....	0.05 mm (0.002 in.)
Max. Connecting Rod Small End Side Clearance.....	4.0 mm (0.16 in.)

TIGHTENING TORQUES

Power Head Mounting Screws.....	15-20 N·m (11-14 ft.-lbs.)
Crankcase.....	8-12 N·m (6-9 ft.-lbs.)
Flywheel Nut.....	45 N·m (33 ft.-lbs.)
Standard Screws.....	
5 mm.....	2-4 N·m (1-3 ft.-lbs.)
6 mm.....	4-7 N·m (3-5 ft.-lbs.)
8 mm.....	10-16 N·m (7-11 ft.-lbs.)
10 mm.....	22-35 N·m (16-25 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel/oil ratios should be 50:1 during break-in of a new or rebuilt engine. For normal service, fuel/oil ratio should be 50:1 on models prior to 1986 and 100:1 on 1986 and later models when using Suzuki Outboard Motor Oil or a good quality SAE/MA certified TC-WF engine oil. When using any other two-stroke oil, fuel/oil ratio should be 50:1 during break-in and 50:1 for normal service. Manufacturer recommends regular or unleaded automotive gasoline having an 85 minimum octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 150 mL (5.1 cu. in.) of SAE 90 hypoid outboard gear oil. Retract vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BM-18-15 carburetor is used. Refer to Fig. 823-1 for exploded view. Initial setting of pilot air screw (5) should be 1 to 1-1/2

turns clockwise. Position throttle stop screw (19) so engine idles at approximately 850-900 rpm. Adjust pilot air screw so engine idles smoothly and will accelerate cleanly without hesitation. If necessary, readjust throttle



Fig. 823-1—Exploded view of Mikuni BM-18-15 carburetor.

- 1. Body
- 2. Jet pin
- 3. Needle
- 4. Pilot jet
- 5. Pilot air screw

- 10. Needle
- 11. Needle jet
- 12. Needle jet
- 13. Jet pin
- 14. Jet pin
- 15. Jet pin
- 16. Jet pin
- 17. Jet pin
- 18. Jet pin
- 19. Throttle stop screw

stop screw to obtain 850-900 rpm idle speed.

Main fuel metering is controlled by main jet (21). Standard main jet size for normal operation is #157.5. Standard pilot jet (10) size is #45.

To check float level, remove float bowl (12) and invert carburetor body (1). Base of float (20) should be 22-24 mm (0.87-0.95 in.) away from gasket surface of carburetor body with float bowl gasket removed. Adjust float level by bending float tang.

FUEL PUMP. A diaphragm fuel pump (Fig. 823-2) is mounted on the side of power head cylinder block and is actuated by pressure and vacuum pulsations from the engine crankcase.

When servicing pump, defective or questionable parts should be removed. Diaphragm should be renewed if air leaks or cracks are found, or if deterioration is evident.

SPEED CONTROL LINKAGE

Engine speed is controlled by position of throttle linkage. Throttle linkage is electronically controlled. A twist grip at the steering handle is used to control throttle settings.

Suzuki Dt4 Repair Manual

Penton Staff



Suzuki Dt4 Repair Manual:

Suzuki Outboard Repair and Maintenance Manual Pasquale De Marco, 2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books **Suzuki** Suzuki, Motor Co. Ltd, 1977 Suzuki Outboard Motor ,1987 Suzuki 2-140 HP OB 77-1984 Penton Staff, 2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140 **Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual** Bob Henderson, John Harold Haynes, 1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer Suzuki DT25 Service Manual Suzuki Motor Co, 1976 *Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual* Matthew Coombs, Phil Mather, 2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more **Bedford/Suzuki Service and Repair Manual** A. K. Legg, S. J. Drayton, 2003 *Suzuki GS500E Twin* Matthew Coombs, 1997 Contains some history of Suzuki and this models development as well as a complete step by step guide to servicing and overhaul **Suzuki**

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