

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:

DT50 (Prior to 1984)	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65	84 mm (3.31 in.)

Stroke	72 mm (2.83 in.)
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Number of Cylinders	2
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Displacement:

DT50 (Prior to 1984)	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc (48.69 cu. in.)

Spark Plug:

NGK	BSHS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type

Carburetor: Breakerless	
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Make:

Mikuni	
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Model	B40-32
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Fuel:Oil Ratio	50:1†
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*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
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Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)
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Piston to Cylinder Wall Clearance:

DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main

Bearing Journal	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End

Side Shake	5.0 mm (0.20 in.)
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TIGHTENING TORQUES

Cylinder Head:

6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)

Crankcase	40-60 N·m† (29-44 ft.-lbs.)
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Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
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Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
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Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
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Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)
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Standard Screws:

Unmarked or Marked "4"

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)

Marked "T" or SAE Grade 5

5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki 201dl650 Service Manual

**Suzuki Jidōsha Kōgyō Kabushiki
Kaisha. Export Service Section**



Suzuki 201dl650 Service Manual:

Suzuki DL650 V-Strom 2004-2011 Editors of Haynes Manuals, 2015-08-15 Suzuki DL650 V Strom 2004 2011 Service and Repair Manual 1996 2013 M273 Suzuki DL650 V Strom manual Includes Color Wiring Diagrams This service manual provides specific detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the Suzuki DL650 V Strom Series motorcycle Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of your tool box TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS *Suzuki Service Manual*, 1973

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Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color *Suzuki Max Haynes*,2009-01-01 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index [Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual](#) Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki Service Manual, Model TS250R.** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 *Suzuki LT-F250 Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992 **Suzuki Service Manual, Model TS 185** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), [Suzuki 150 Model S32-2 Service Manual](#) United States Suzuki Motor Corporation,1965 [Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual](#) Bob Henderson,John Harold Haynes,1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer [Suzuki U70 Service Manual](#) Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1967 **Veloce Suzuki T20 & T200 1965-1969 Factory Workshop Manual** Floyd Clymer,Velocepress,2009-06-01 A faithful reproduction of the 1970 Floyd Clymer publication of the official factory Suzuki Workshop Manual for the T20 and T200 series of motorcycles including the 250cc Super Six and X6 Hustler and the 200cc X5 Invader and Sting Ray Scrambler There are comprehensive tables of technical data tolerances and fits and all of the expected data from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic Suzuki motorcycles There are 177 illustrations and each procedure is explained in a step by step method using an

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Table of Contents Suzuki 201dl650 Service Manual

1. Understanding the eBook Suzuki 201dl650 Service Manual
 - The Rise of Digital Reading Suzuki 201dl650 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki 201dl650 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki 201dl650 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki 201dl650 Service Manual
 - Personalized Recommendations
 - Suzuki 201dl650 Service Manual User Reviews and Ratings
 - Suzuki 201dl650 Service Manual and Bestseller Lists
5. Accessing Suzuki 201dl650 Service Manual Free and Paid eBooks
 - Suzuki 201dl650 Service Manual Public Domain eBooks
 - Suzuki 201dl650 Service Manual eBook Subscription Services
 - Suzuki 201dl650 Service Manual Budget-Friendly Options
6. Navigating Suzuki 201dl650 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki 201dl650 Service Manual Compatibility with Devices
 - Suzuki 201dl650 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki 201dl650 Service Manual
 - Highlighting and Note-Taking Suzuki 201dl650 Service Manual
 - Interactive Elements Suzuki 201dl650 Service Manual
8. Staying Engaged with Suzuki 201dl650 Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Suzuki 201dl650 Service Manual
- 9. Balancing eBooks and Physical Books Suzuki 201dl650 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki 201dl650 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki 201dl650 Service Manual
 - Setting Reading Goals Suzuki 201dl650 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki 201dl650 Service Manual
 - Fact-Checking eBook Content of Suzuki 201dl650 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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