#### ENGINE REMOVAL AND DISASSEMBLY

#### Preparation

Before dismounting the engine from the frame, clean it in place with steam. This is necessary for preventing dirt from entering the engine during disassembly.

NOTE: To facilitate engine removal, have the magneto rotor and stator removed, as shown in Figs. 5 through 7:



Fig. 5. Hold the rotor with special tool (£) (09930 -40113), and unscrew the nut securing the rotor.

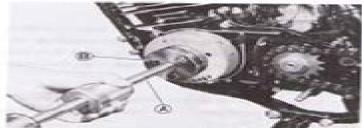


Fig. 6. Draw out the rotor by operating the special tools (5 % (09930-30101) (09930-30190) as shown.



Fig. 7. Remove the stator.

#### Engine Disassembly

The sequence of steps for disassembling the engine taken down from the chassis is as follows:



Fig. 8. Remove all drain plug and let out all.



Fig. 9, Loosen cylinder head nots sequentially, loosening each nut just a little at a time, and take off the head.

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**Ying-Ying Zheng** 

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