



DF90/100/115/140_99500-90307-01E

- FOREWORD_GROUP INDEX
- 01 GENERAL INFORMATION
- 02 PERIODIC MAINTENANCE
- 03 ENGINE CONTROL SYSTEM
- 04 ELECTRICAL
- 05 FUEL SYSTEM
- 06 POWER UNIT
- 07 MID UNIT
- 08 POWER TRIM AND TILT**
- 09 LOWER UNIT
- 10 WIRE/HOSE ROUTING
- 11 DF140 "K2" (2002) MODEL
- 12 DF90/115 "K2" (2002) MODEL
- 13 DF90/115/140 "K3" (2003) MODEL
- 14 DF90/115/140 "K4" (2004) MODEL
- 15 DF90/115/140 "K5" (2005) MODEL
- 16 DF90/115/140 "K6" (2006) MODEL
- 17 DF90/115/140 "K7" (2007) MODEL
- 18 DF90/115/140 "K8" (2008) MODEL
- 19 DF100 "K9" (2009) MODEL

INSTALLATION

Installation is reverse order of removal with special attention to the following steps.

1. Lower tilt rod to full down position.

2. Apply Water Resistant Grease to tilt cylinder lower shaft and lower shaft bushes.

3. Install bushings ① and cylinder lower shaft ② to PTT unit.

 99000-35161 : Water Resistant Grease



4. Place PTT unit in position, then install clamp bracket.

5. Tighten clamp bracket shaft nut to specified torque.

 Clamp bracket shaft nut :
43 N · m (4.3 kg-m, 31.0 lb.-ft.)



6. Tighten lower shaft bolts ③, pre-coated with thread lock, to specified torque.

 99000-32050 : Thread Lock "1342"

 Cylinder lower shaft bolt : 59 N · m (5.0 kg-m, 36.0 lb.-ft.)

7. Install anode ④, then tighten bolts securely.



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Table of Contents Suzuki Outboard Service Manual Df115

1. Understanding the eBook Suzuki Outboard Service Manual Df115
 - The Rise of Digital Reading Suzuki Outboard Service Manual Df115
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Outboard Service Manual Df115
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Outboard Service Manual Df115
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Outboard Service Manual Df115
 - Personalized Recommendations
 - Suzuki Outboard Service Manual Df115 User Reviews and Ratings
 - Suzuki Outboard Service Manual Df115 and Bestseller Lists
5. Accessing Suzuki Outboard Service Manual Df115 Free and Paid eBooks
 - Suzuki Outboard Service Manual Df115 Public Domain eBooks

- Suzuki Outboard Service Manual Df115 eBook Subscription Services
- Suzuki Outboard Service Manual Df115 Budget-Friendly Options
- 6. Navigating Suzuki Outboard Service Manual Df115 eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Outboard Service Manual Df115 Compatibility with Devices
 - Suzuki Outboard Service Manual Df115 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Outboard Service Manual Df115
 - Highlighting and Note-Taking Suzuki Outboard Service Manual Df115
 - Interactive Elements Suzuki Outboard Service Manual Df115
- 8. Staying Engaged with Suzuki Outboard Service Manual Df115
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Outboard Service Manual Df115
- 9. Balancing eBooks and Physical Books Suzuki Outboard Service Manual Df115
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Outboard Service Manual Df115
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Outboard Service Manual Df115
 - Setting Reading Goals Suzuki Outboard Service Manual Df115
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Outboard Service Manual Df115
 - Fact-Checking eBook Content of Suzuki Outboard Service Manual Df115
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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