

Subsection C: ENGINE REMOVAL AND INSTALLATION

[illegible]

Front Engine Support Replacement (Rear Wheel)

1. Remove body parts and components as required to access to the engine support.
2. Remove screw securing rubber mount to engine support.



3. Remove screws securing engine to engine bay wall.

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- F. Install new screw to secure engine rubber mount on engine support.**
- G. Tighten engine rubber mount screw to specification.**

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- ii. Install body parts and components as the reverse of removal instructions.



4. Replace engine support.
5. Install new screws to secure engine support on engine.
6. Tighten engine support screws to specification as per the following sequence.

Subsection (c) RESUME REMOVAL AND INSTALLATION

Rear Engine Support Replacement (RAC, Side)

To replace rear engine support, refer to FRONT ENGINE SUPPORT REPLACEMENT AND DOCS. However, pay attention to the following:

Tighten engine support screws to specification as per the following instructions:

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ENGINE BLUNDER MOUNTS

Executive Summary: Management Recommendations

Check rubber mounts. Replace them if brittle cracked or damaged.

Front and Rear Engine Rubber Mount Replacement (OPTI Side)

1. Remove countershaft bearing support. Refer to **DRIVEN PULLEY AND COUNTERSHAFT PULLEY** AND **ACD** subsection.
2. Replace engine rubber mount.
3. Install countershaft bearing support. Refer to **DRIVEN PULLEY AND COUNTERSHAFT PULLEY** AND **ACD** subsection.

Front and Rear Engine Rubber Mount Replacement (RAC, Side)

1. Remove body parts and components as required to access to the engine rubber mount.
2. Remove screws securing rubber mount to engine support.
3. Remove screws securing rubber mount to frame.



4. Replace engine rubber mount.
5. Install new screws to secure engine rubber mount.
6. Tighten engine rubber mount screws to specified torque.

(Include all other relevant activities, including
 previous work)

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THESE RESULTS INDICATE THAT THE
EFFECTS OF THE TREATMENT ARE
SIGNIFICANTLY DIFFERENT FROM
THE CONTROL GROUP.

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3. Install body parts and components as the reverse of removal procedure.

Ski Doo Grand Touring 600 Service Manual

Penny Cox, Matthew Coombs



Ski Doo Grand Touring 600 Service Manual:

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