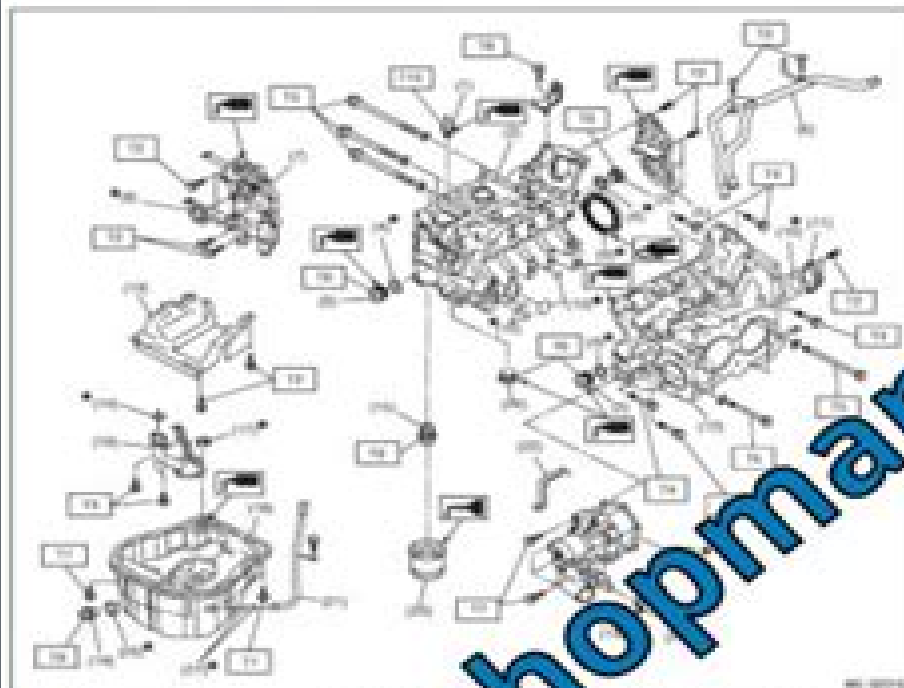


# Subaru Forester 2003-2008 Workshop Manual

• MODEL WITH ATF WARMER



- |                         |                  |
|-------------------------|------------------|
| (1) Oil pressure switch | (102) Oil filter |
| (2) Cylinder head (P/W) | (103) Oil seal   |
| (3) Service hole plug   | (104) Oil seal   |
| (4) Gasket              | (105) Oil seal   |
| (5) Oil separator cover | (106) Oil seal   |
| (6) Water by pass plate | (107) Oil seal   |
| (7) Oil pump            | (108) Oil seal   |
| (8) Front oil seal      | (109) Oil seal   |
| (9) Rear oil seal       | (110) Oil seal   |
| (10) Oil ring           | (111) Oil seal   |
| (11) Service hole plug  | (112) Oil seal   |
| (12) Cylinder head      | (113) Oil seal   |
| (13) Water pump         | (114) Oil seal   |
| (14) Buffer plate       | (115) Oil seal   |

Tightening torque: Nm (kgf-m, ft-lb)	
71	4 (0.3, 3.0)
82	6.4 (0.65, 4.7)
83	10 (1.0, 7.3)
84	26 (2.6, 18.7)
85	Adjust to 85 (9.6, 6.7), (MILLARION, Cylinder Block)
86	10 (1.0, 6.6)
87	Four 12 (1.2, 8.7), (Second 12 (1.2, 8.7))
88	40 (4.0, 29.5)
89	44 (4.4, 32)
89A	26 (2.6, 18.7)

## 13. Crank Pulley

### A: REMOVAL

- Remove the V-belt. **Adjust to 85 (9.6, 6.7), (MILLARION, V-belt).**
- Remove the crank pulley bolt. Use ST to lock the crankshaft.

ST 409671400	CRANK PULLEY BOLT (2.5 L model)
ST 409671100	CRANK PULLEY BOLT (2.5 L model)



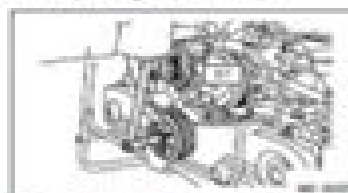
- Remove the crank pulley.

### B: INSTALLATION

#### 1. 2.5 L MODEL

- Install the crank pulley.
  - Install the pulley bolt. Use ST to lock the crankshaft.
- ST 409671400 CRANK PULLEY BOLT (2.5 L model)
- Clean the crank pulley thread using an air gun.
  - Apply engine oil to the crank pulley bolt seat and thread.
  - Tighten the bolts temporarily with tightening torque of 44 Nm (4.5 kgf-m, 32 ft-lb).
  - Tighten the crank pulley bolts.

Tightening torque: 127 Nm (13.0 kgf-m, 94.0 ft-lb)



- Confirm that the tightening angle of crank pulley bolt is 40° or more. If the tightening angle of crank pulley bolt is less than 40°, conduct the following procedures.

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Crank pulley bolt seat and thread.

- Apply engine oil to the crank pulley bolt seat and thread.
- Tighten the bolts temporarily with tightening torque of 44 Nm (4.5 kgf-m, 32 ft-lb).
- Tighten the crank pulley bolts keeping them in an angle between 40° and 60°.

#### NOTE:

- Conduct the tightening procedure by confirming the turning angle of crank pulley bolt referring to the gauge indicated on bolt cover.
- Install the A/C belt tensioner.



- Install the A/C belt.



#### 2. 2.5 L MODEL

- Install the crank pulley.
  - Install the pulley bolt. Use ST to lock the crankshaft.
- ST 409671100 CRANK PULLEY BOLT (2.5 L model)
- Clean the crank pulley thread using an air gun.
  - Apply engine oil to the crank pulley bolt seat and thread.
  - Tighten the bolts temporarily with tightening torque of 44 Nm (4.5 kgf-m, 32 ft-lb).

# Subaru Forester Technical Manual

**Consumer Reports**



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