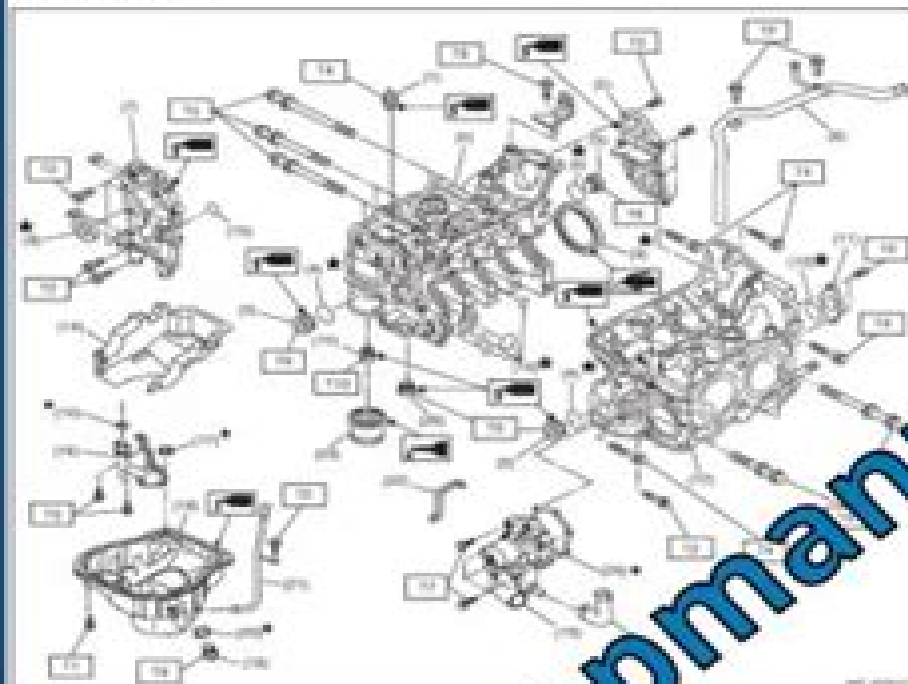


# Subaru Legacy 2003-2009 Workshop Manual

## 5. CYLINDER BLOCK



- |                           |                          |
|---------------------------|--------------------------|
| (1) Oil pressure switch   | (14) Buffer plate        |
| (2) Cylinder block (flr)  | (15) Oil filter          |
| (3) Service hole plug     | (16) Oil seal            |
| (4) Gasket                | (17) Gasket              |
| (5) Oil separator cover   | (18) Oil seal            |
| (6) Water by pass pipe    | (19) Oil seal            |
| (7) Oil pump              | (20) Oil pump drive gear |
| (8) Pressure seal         | (21) Oil pump drive gear |
| (9) Rear oil seal         | (22) Oil pump drive gear |
| (10) Gasket               | (23) Oil pump drive gear |
| (11) Service hole cover   | (24) Gasket              |
| (12) Cylinder block (C/L) | (25) Water pump hose     |
| (13) Water pump           | (26) Seal                |

- Timing torque (N·m) (kgf·m, ft·lb)
- |      |  |
|------|--|
| (1)  | 4.0 (0.4, 2.9)                                       |
| (2)  | 4.4 (0.45, 4.7)                                      |
| (3)  | 10 (1.0, 7.2)  |
| (4)  | 25 (2.5, 18.5)                                       |
| (5)  | Refer to EXH450 2.0L-7, INSTALLATION, Cylinder Block |
| (6)  | 70 (7.1, 50.0)                                       |
| (7)  | Free (0.2, 0.7)                                      |
| (8)  | 25 (2.5, 18.5)                                       |
| (9)  | 14 (1.4, 10.0)                                       |
| (10) | 44 (4.4, 32.0)                                       |
| (11) | 45 (4.5, 32.0)                                       |

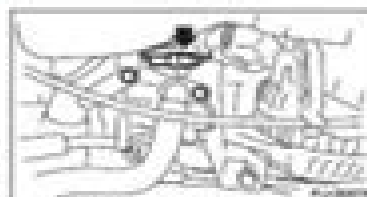
### (5) Generator connector and terminal



- (A) Terminal  
(B) Generator connector

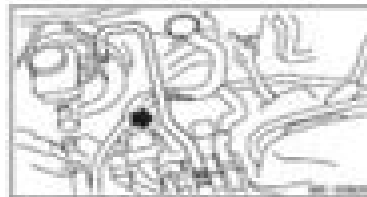


### (7) Power steering switch connector



### (8) Disconnect the following hoses

#### (1) Brake booster vacuum hose



#### (2) Heater inlet and outlet hoses

### (4) Remove the power steering pump from bracket

- (1) Loosen the 2.0L-7 (left) (2) The

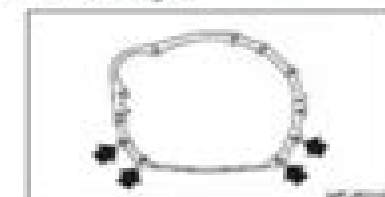
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### (3) Place the power steering pump on the right side wheel apron

- (1) Remove the front and center exhaust pipe. (Ref. to EXH450 2.0L-7, REMOVAL, Front Exhaust Pipe.)  
(2) Remove the nuts which hold lower side of transmission to engine.



### (7) Remove the nuts which install front cushion rubber onto front crossmember



### (6) Separate the torque converter clutch from drive plate (AT model)

- (1) Lower the vehicle.  
(2) Remove the service hole plug.  
(3) Remove the bolts which hold torque converter clutch to drive plate.

# Subaru Legacy 2003 Complete Factory Service Repair Workshop Manual

**Michal Rosen-Zvi**



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