

# Tightening Torques and Induced Bolt Tension

# **Grade 8 Bolts**

# Tightening Torques and Induced Bolt Tension for Imperial Bolts

To AS2465 (Grade 8)

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	U	INC	UNF						
Diameter	Torque ft.lbs	Bolt Tension Ibs	Torque ft.lbs	Bolt Tension lbs					
1/4	10	2470	12	2830					
5/16	21	4100	23	4520					
3/8	38	6050	43	6830					
7/16	60	8320	67	9230					
V2	92	11050	104	12500					
5/8	183	17620	207	19960					
34	325	26070	363	29120					
7/8	523	36010	577	39720					
1	785	47200	859	51740					

Grade 5 Bolts

# **Torque Setting For 1 Kzte Main And Conrod Bolts**

**Rachel Sandford** 

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